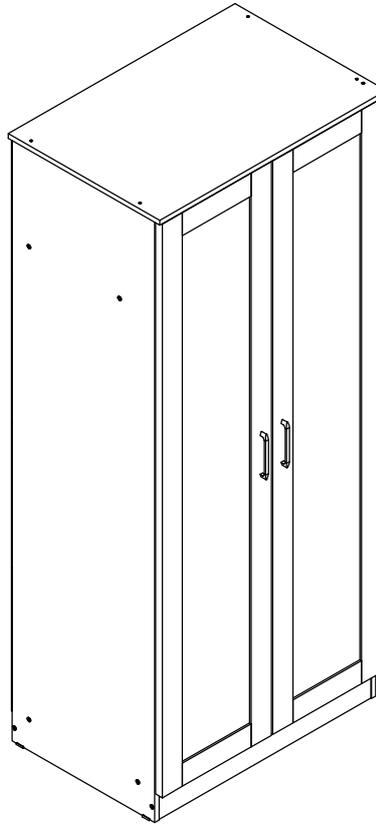


# GREY / OAK EFFECT PORTLAND 2 DOOR WARDROBE ASSEMBLY INSTRUCTIONS



## **IMPORTANT FOR DOMESTIC USE ONLY PLEASE READ BEFORE YOU CONTINUE FURTHER**

THE PRODUCT YOU HAVE PURCHASED WILL GIVE YOU MANY YEARS OF SERVICE IF YOU FOLLOW THE GUIDELINES FOR ITS SAFE ASSEMBLY AND PERIODIC MAINTENANCE AND CLEANING.

ASSEMBLE ON A SOFT CLEAN SURFACE.

DO NOT USE ANY TOOLS OTHER THAN THOSE SHOWN.

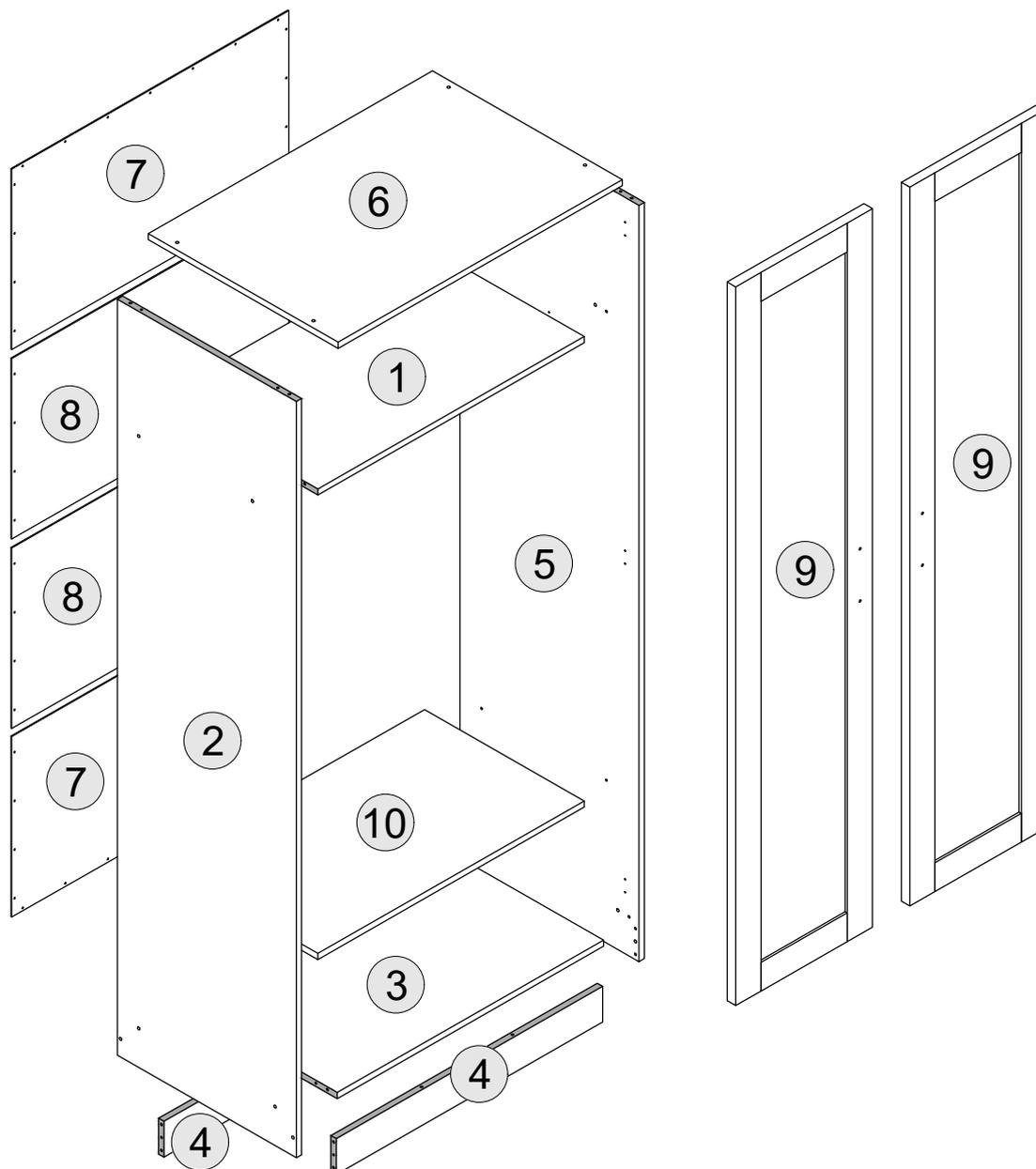
ANY SPANNERS OR ALLEN KEYS REQUIRED ARE INCLUDED WITH THE FITTINGS KIT.

DO NOT FOR ANY REASON USE A POWER TOOL TO ASSEMBLE THIS PRODUCT. ITS USE WILL INVALIDATE ANY CLAIM YOU MAY HAVE AND COULD MAKE THIS PRODUCT UNSAFE.

DEPENDING ON THE AMOUNT OF USE THIS PRODUCT RECEIVES IT MAY BE NECESSARY TO TIGHTEN UP THE FIXINGS FROM TIME TO TIME. THIS IS COMPLETELY NORMAL FOR ANY FLAT PACK FURNITURE. DO NOT OVERTIGHTEN FIXING.

FOR CLEANING, YOU MAY USE A DAMP CLOTH (NOT WET) DO NOT USE POLISH, DETERGENT OR CHEMICAL CLEANERS.

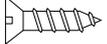
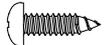
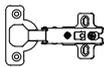
THE SURFACE OF THIS ITEM IS NOT HEAT RESISTANT. ALWAYS USE A PLACE MAT UNDER HOT OR COLD ITEMS TO PREVENT MARKING.



## PART LIST

<u>Part Number</u>	<u>Part Code</u>	<u>Part Description</u>	<u>Quantity</u>	<u>Carton</u>
1	S100-101-201-EU1-01	Top Shelf Panel	1	1/2
2	S100-101-201-EU1-02	Side Panel - Left	1	1/2
3	S100-101-201-EU1-03	Bottom Panel	1	2/2
4	S100-101-201-EU1-04	Base Apron	2	2/2
5	S100-101-201-EU1-05	Side Panel - Right	1	1/2
6	S100-101-201-EU1-06	Top Panel	1	2/2
7	S100-101-201-EU1-07	Back Panel I	2	2/2
8	S100-101-201-EU1-08	Back Panel II	2	2/2
9	S100-101-201-EU1-09	Doors	2	2/2
10	S100-101-201-EU1-10	Bottom Shelf Panel	1	1/2

## HARDWARE LIST

A		DOWEL 6 X 30MM	24 PCS
B		ALLEN KEY	1 PC
C		BOLT M6 X 50MM	12 PCS
D		SCREW M3.5 X 16MM	17 PCS
E		TACK	46 PCS
F		PLASTIC FOOT	4 PCS
G		SCREW M3.5 X 12MM	4 PCS
H		TAPPING SCREW M8 X 12MM	12 PCS
I		HANGING RAIL SUPPORT	2 PCS
J		HANGING RAIL	1 PC
K		SCREW M6 X 50MM	4 PCS
L		PLASTIC H STRIP	3 PCS
M		PVC STOPPER	1 PC
N		HINGES 5/8	6 PCS
O		HANDLE	2 PCS
P		SHELF SUPPORT	4 PCS
Q		HANDLE SCREW 22MM	4 PCS
R		ANTI - TIP STRAP	2 PCS
S		SCREW M4 X 16MM	2 PCS

# STEP 1

**PARTS REQUIRED**

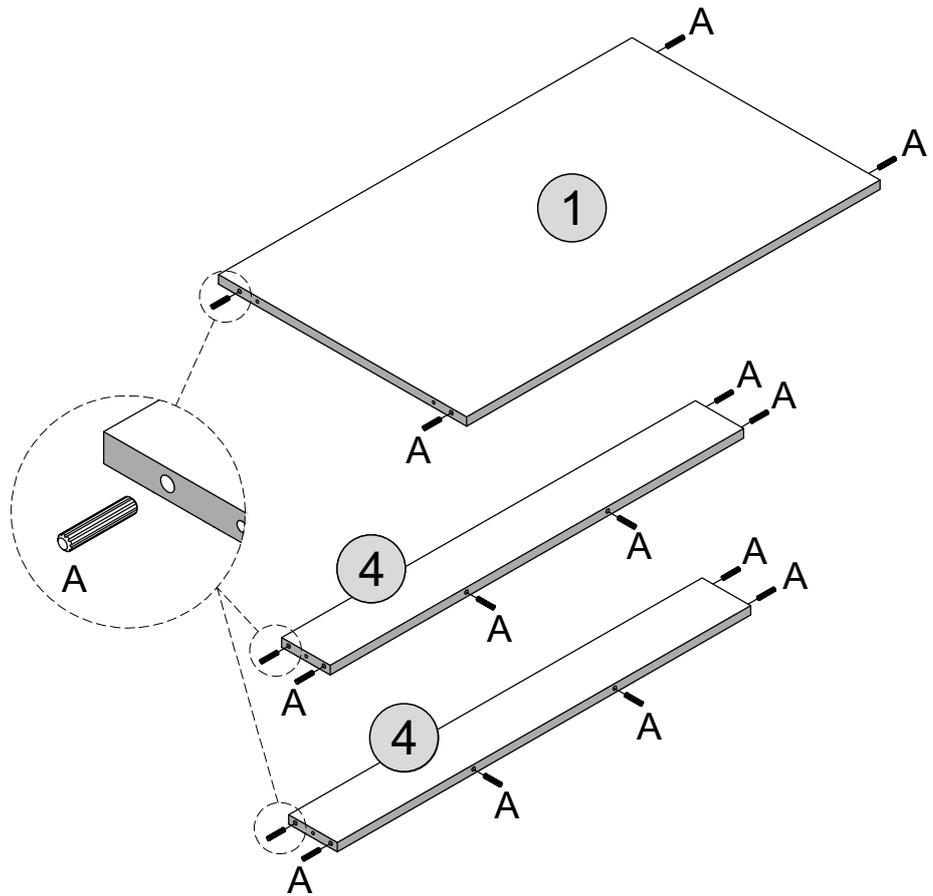
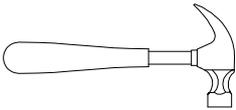
1 - TOP SHELF PANEL x1

4 - BASE APRON x2

**HARDWARE REQUIRED**

A  16

**TOOLS REQUIRED**



# STEP 2

**PARTS REQUIRED**

3 - BOTTOM PANEL x1

6 - TOP PANEL x1

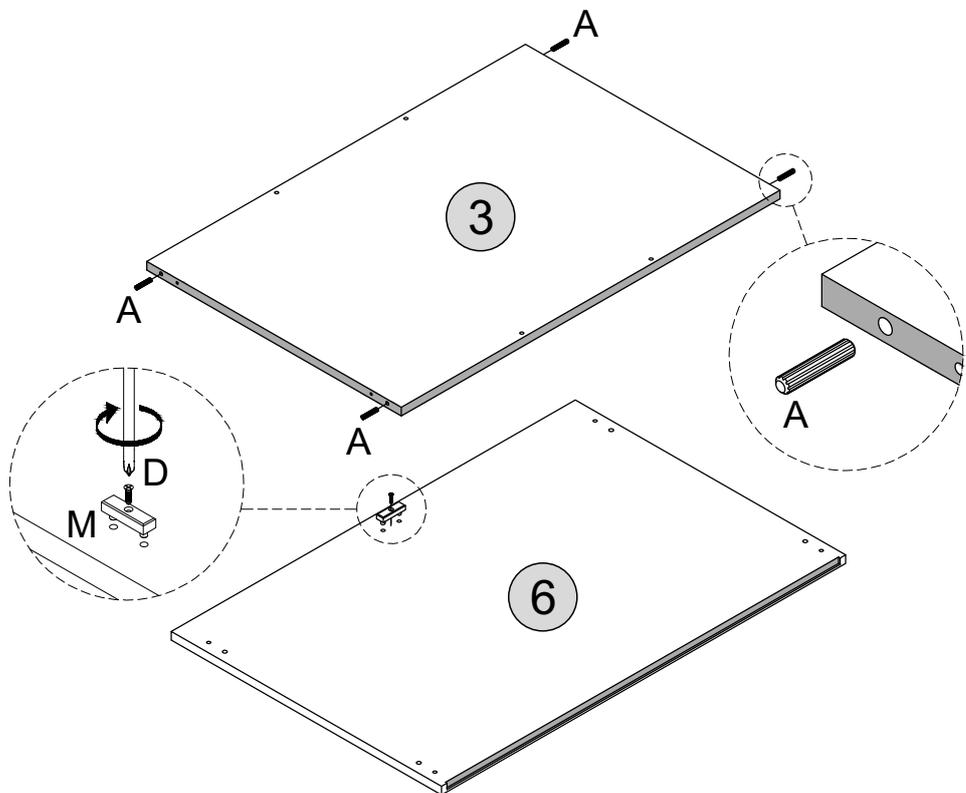
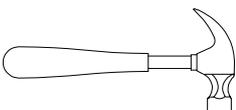
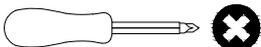
**HARDWARE REQUIRED**

A  04

D  01

M  01

**TOOLS REQUIRED**



# STEP 3

**PARTS REQUIRED**

2 - SIDE PANEL - LEFT x1

5 - SIDE PANEL - RIGHT x1

**HARDWARE REQUIRED**

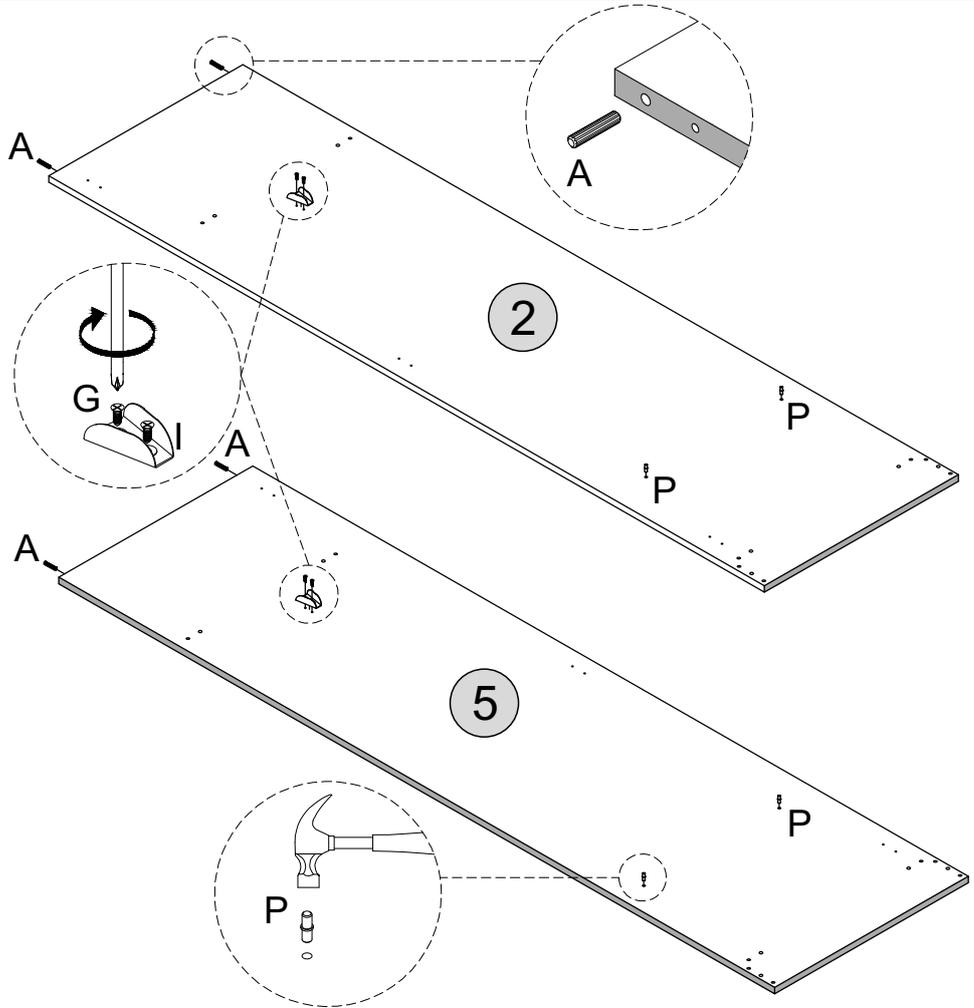
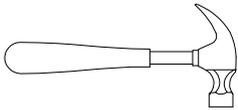
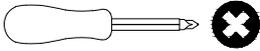
A  04

G  04

I  02

P  04

**TOOLS REQUIRED**



# STEP 4

**PARTS REQUIRED**

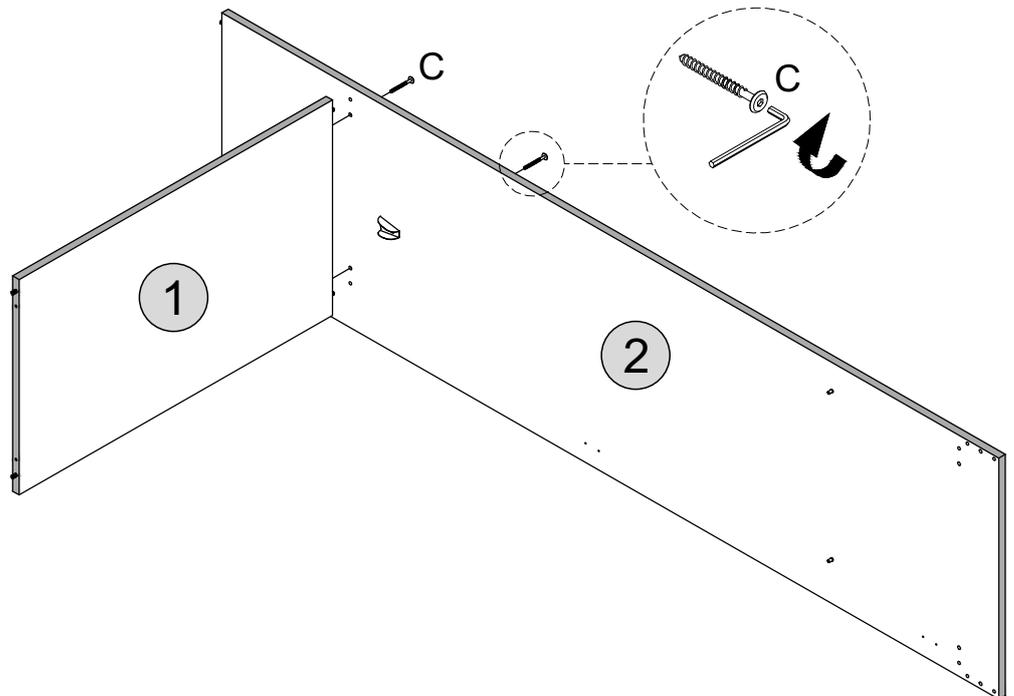
1 - TOP SHELF PANEL x1

2 - SIDE PANEL - LEFT x1

**HARDWARE REQUIRED**

C  02

**TOOLS REQUIRED**



# STEP 5

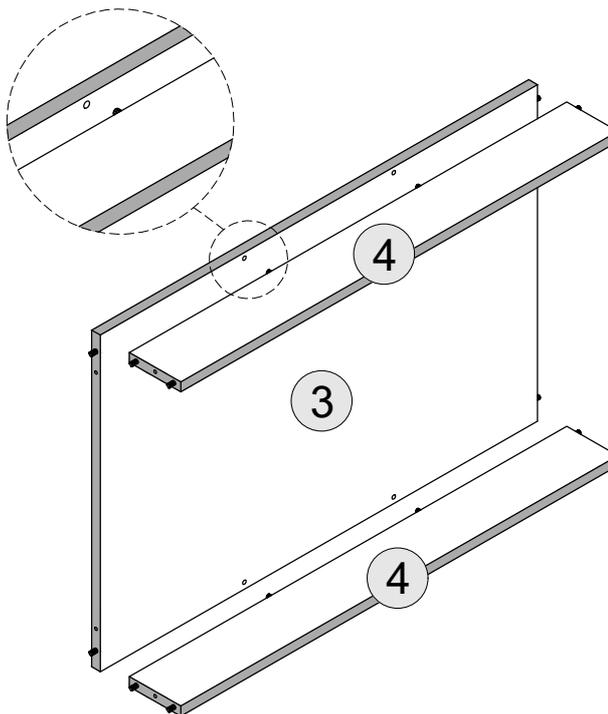
PARTS REQUIRED

3 - BOTTOM PANEL x1

4 - BASE APRON x2

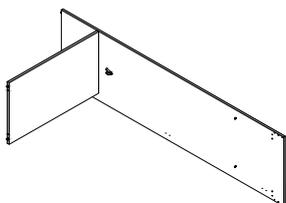
HARDWARE REQUIRED

TOOLS REQUIRED

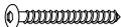


# STEP 6

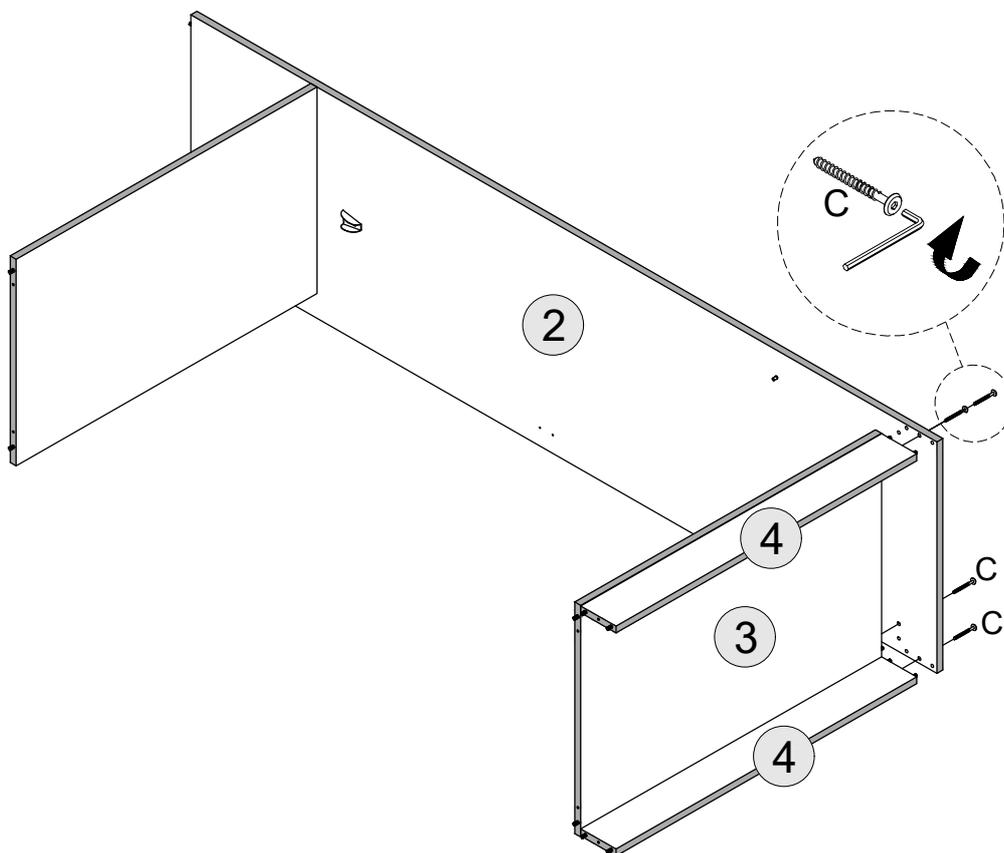
PARTS REQUIRED



HARDWARE REQUIRED

C  04

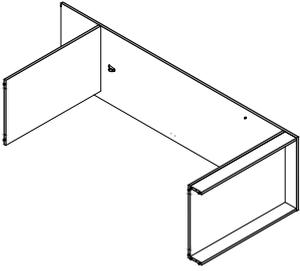
TOOLS REQUIRED



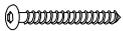
# STEP 7

**PARTS REQUIRED**

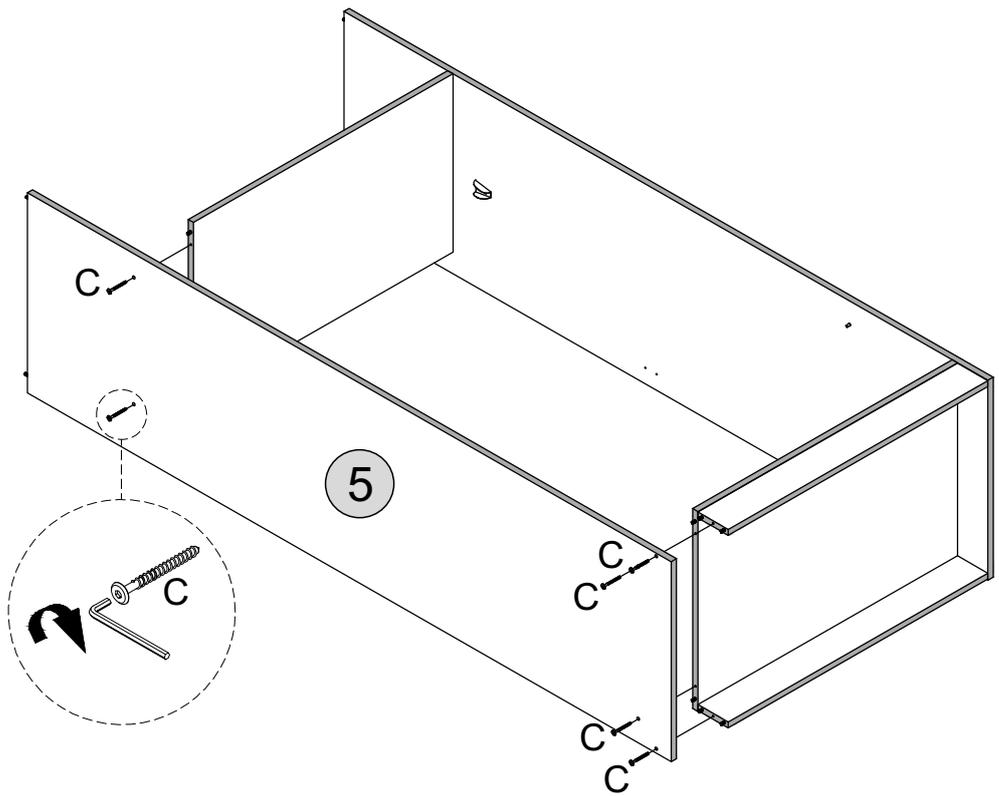
5 - SIDE PANEL - RIGHT x1



**HARDWARE REQUIRED**

C  06

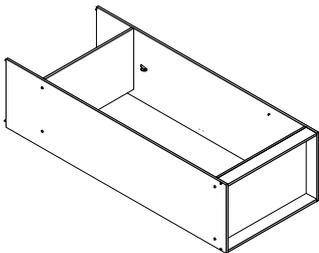
**TOOLS REQUIRED**



# STEP 8

**PARTS REQUIRED**

6 - TOP PANEL x1



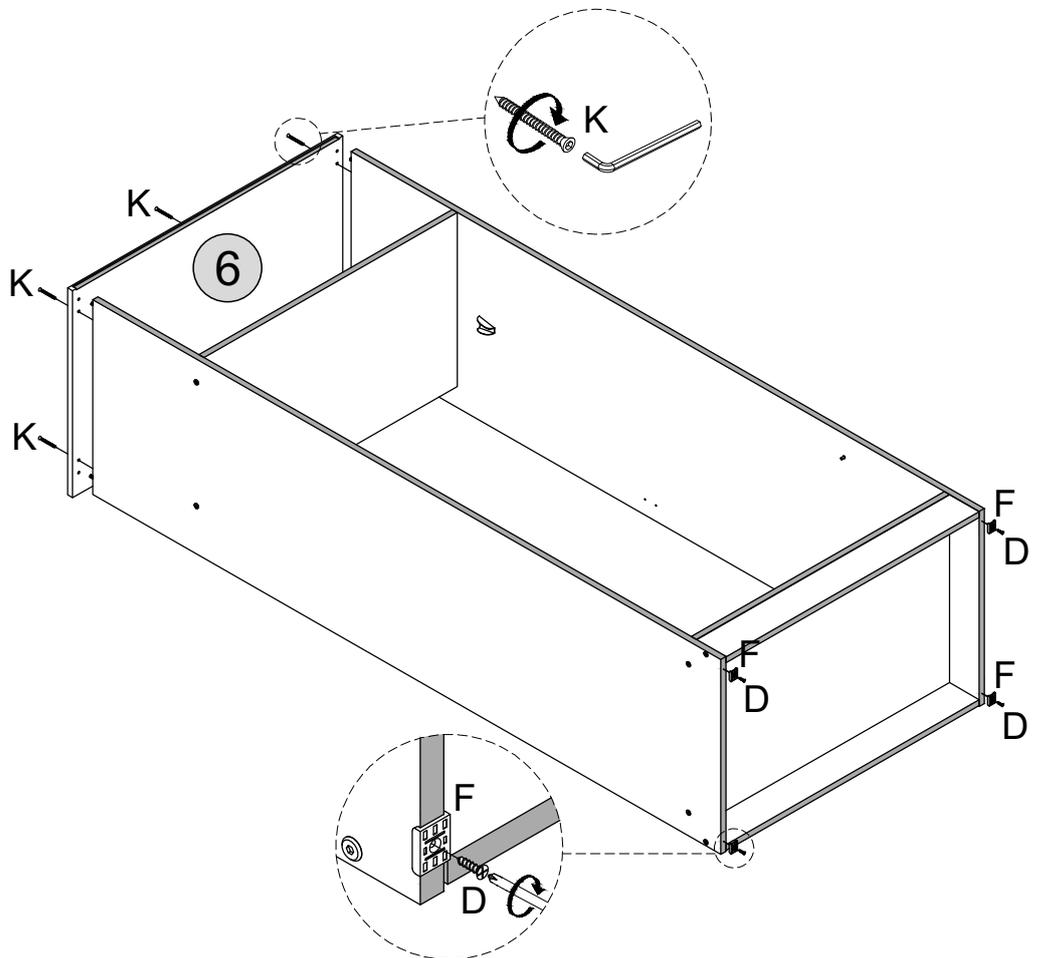
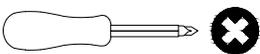
**HARDWARE REQUIRED**

D  04

F  04

K  04

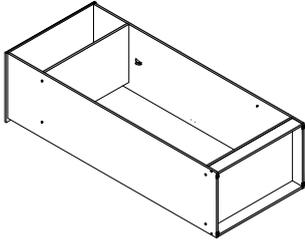
**TOOLS REQUIRED**



# STEP 9

**PARTS REQUIRED**

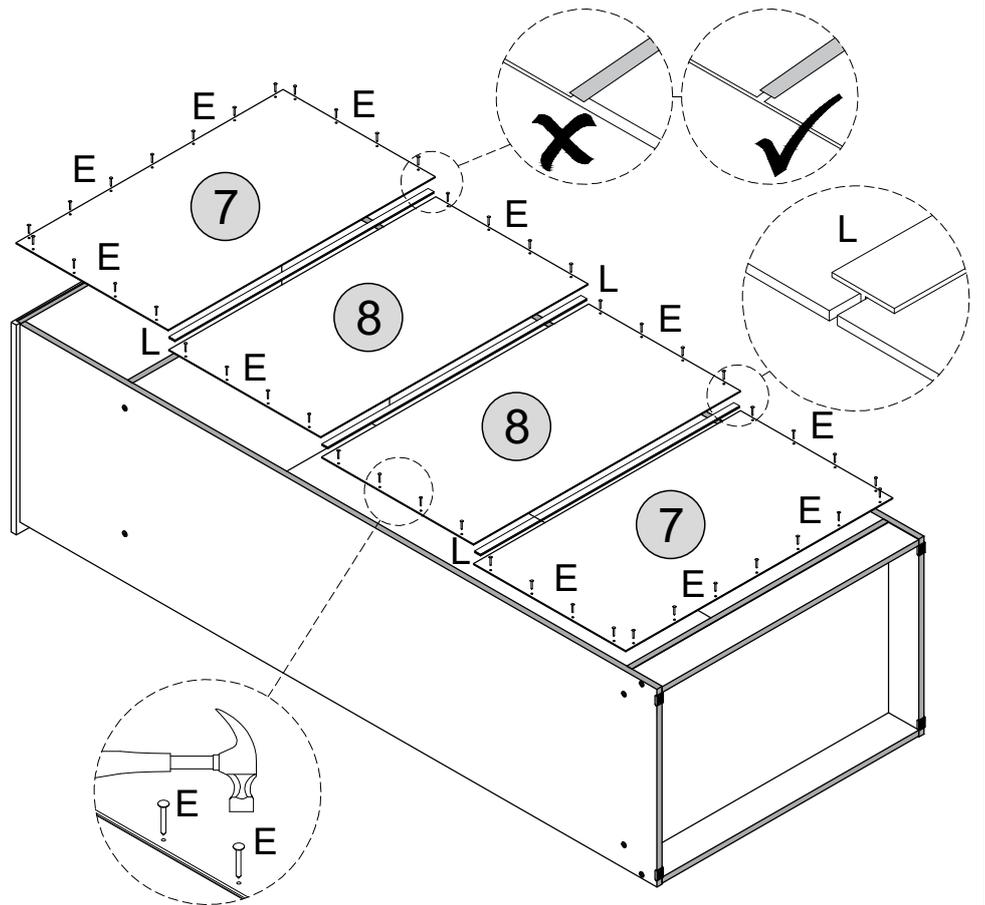
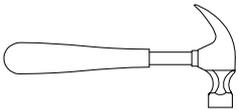
7 - BACK PANEL I	x2
8 - BACK PANEL II	x2



**HARDWARE REQUIRED**

E		46
L		03

**TOOLS REQUIRED**



# STEP 10

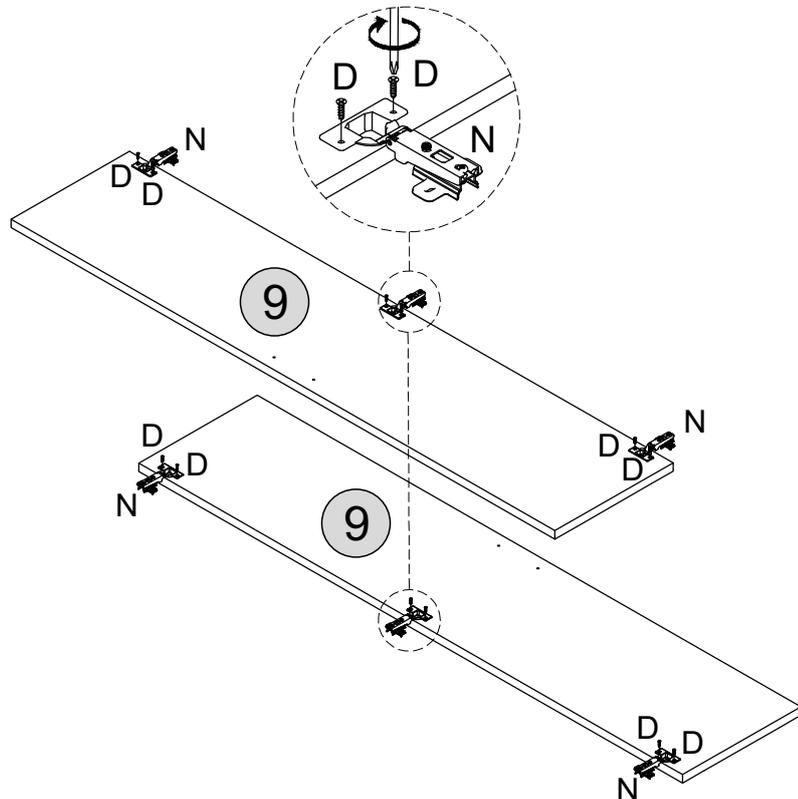
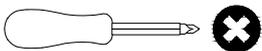
**PARTS REQUIRED**

9 - DOORS	x2
-----------	----

**HARDWARE REQUIRED**

D		12
N		06

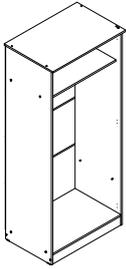
**TOOLS REQUIRED**



# STEP 11

**PARTS REQUIRED**

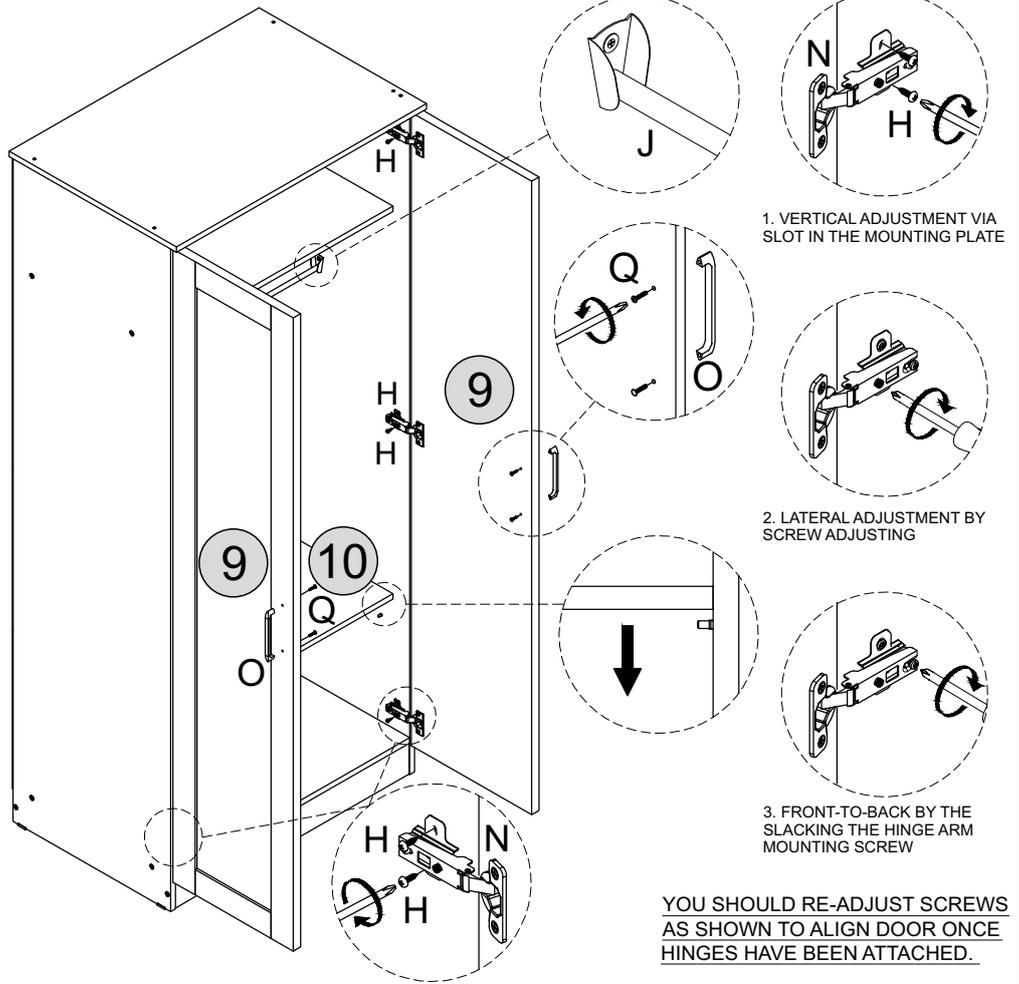
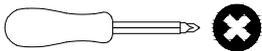
- 9 - DOORS x2
- 10 - BOTTOM SHELF PANEL x1



**HARDWARE REQUIRED**

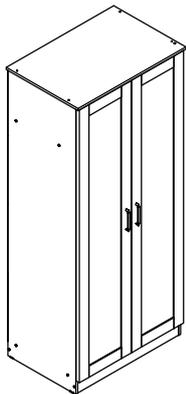
- |   |  |    |
|---|--|----|
| H |  | 12 |
| J |  | 01 |
| O |  | 02 |
| Q |  | 04 |

**TOOLS REQUIRED**



# STEP 12

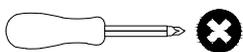
**PARTS REQUIRED**



**HARDWARE REQUIRED**

- |   |  |    |
|---|--|----|
| R |  | 02 |
| S |  | 02 |

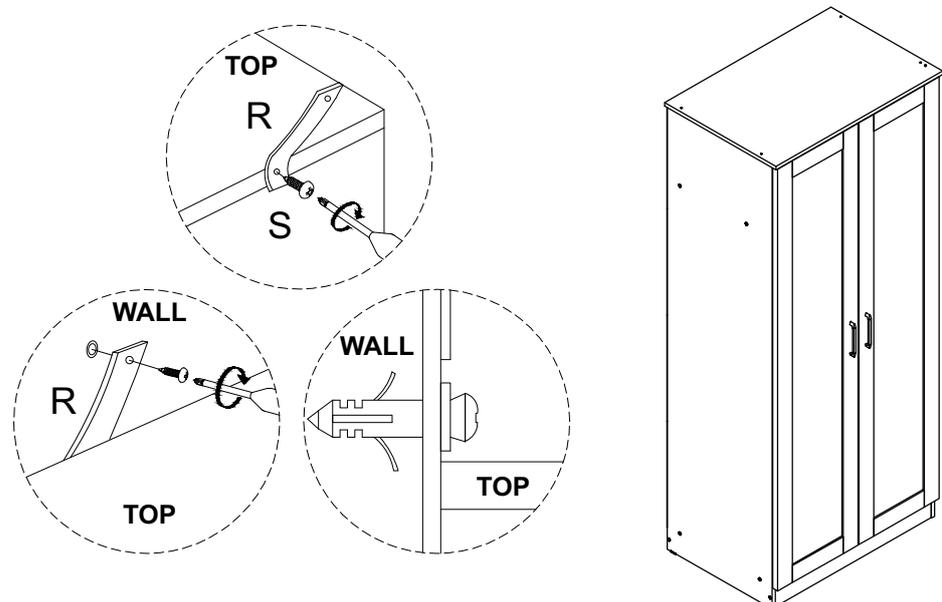
**TOOLS REQUIRED**



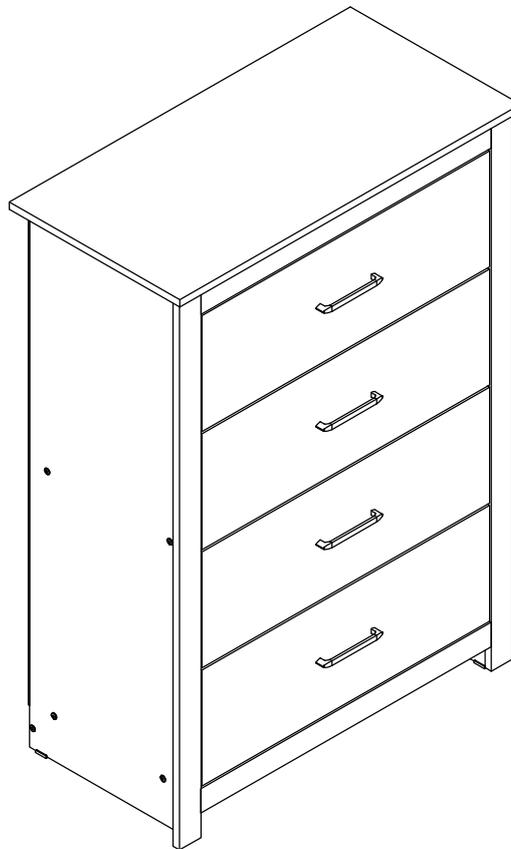
## WARNING

Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall.

Wall fixings are not supplied with this product as different wall materials require different types of fixing devices. Please make sure you use fixings suitable for the walls in your home.



# GREY / OAK EFFECT PORTLAND 4 DRAWER CHEST ASSEMBLY INSTRUCTIONS



## **IMPORTANT FOR DOMESTIC USE ONLY PLEASE READ BEFORE YOU CONTINUE FURTHER**

THE PRODUCT YOU HAVE PURCHASED WILL GIVE YOU MANY YEARS OF SERVICE IF YOU FOLLOW THE GUIDELINES FOR ITS SAFE ASSEMBLY AND PERIODIC MAINTENANCE AND CLEANING.

ASSEMBLE ON A SOFT CLEAN SURFACE.

DO NOT USE ANY TOOLS OTHER THAN THOSE SHOWN.

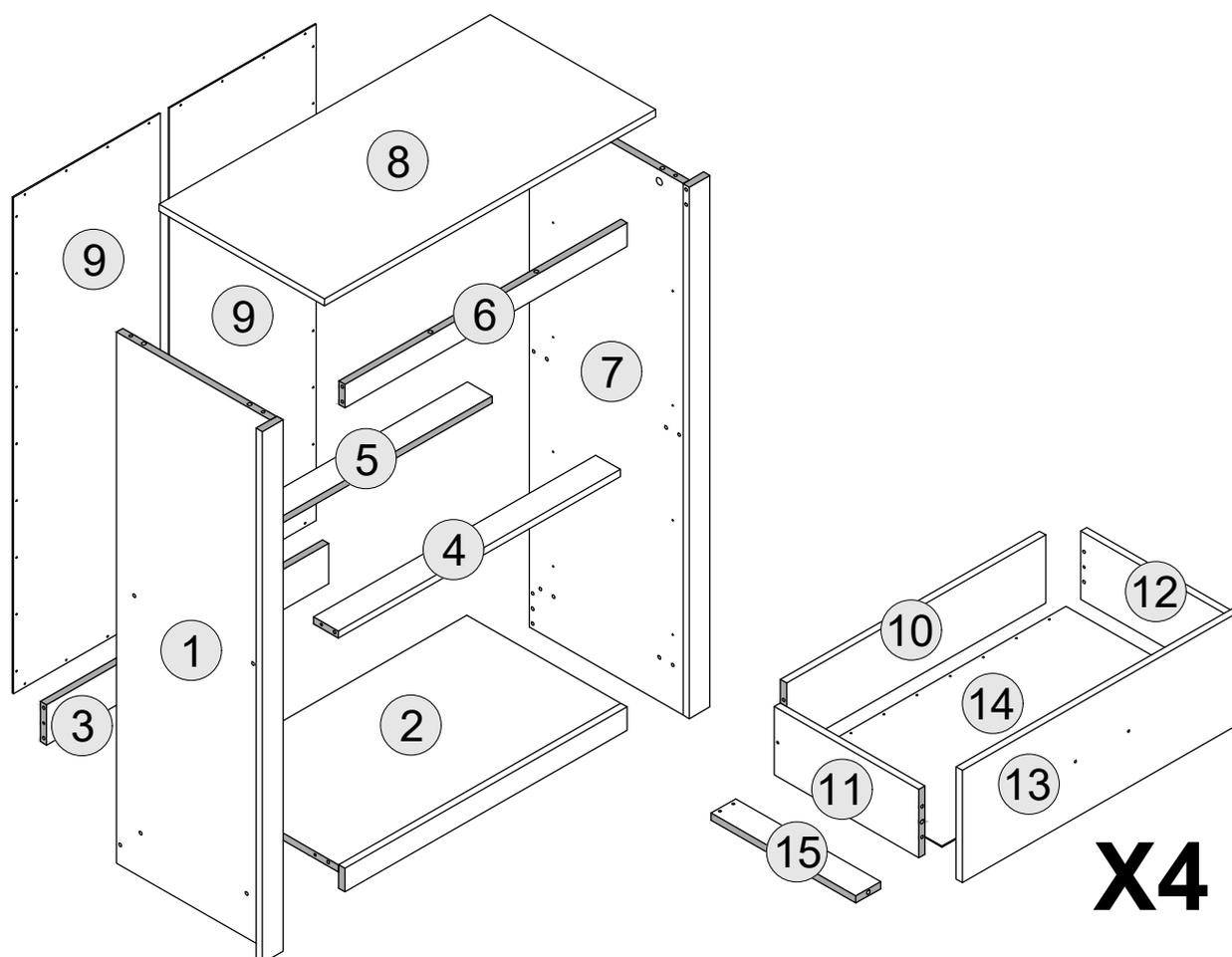
ANY SPANNERS OR ALLEN KEYS REQUIRED ARE INCLUDED WITH THE FITTINGS KIT.

DO NOT FOR ANY REASON USE A POWER TOOL TO ASSEMBLE THIS PRODUCT. ITS USE WILL INVALIDATE ANY CLAIM YOU MAY HAVE AND COULD MAKE THIS PRODUCT UNSAFE.

DEPENDING ON THE AMOUNT OF USE THIS PRODUCT RECEIVES IT MAY BE NECESSARY TO TIGHTEN UP THE FIXINGS FROM TIME TO TIME. THIS IS COMPLETELY NORMAL FOR ANY FLAT PACK FURNITURE. DO NOT OVERTIGHTEN FIXING.

FOR CLEANING, YOU MAY USE A DAMP CLOTH (NOT WET) DO NOT USE POLISH, DETERGENT OR CHEMICAL CLEANERS.

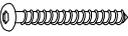
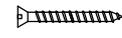
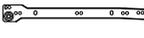
THE SURFACE OF THIS ITEM IS NOT HEAT RESISTANT. ALWAYS USE A PLACE MAT UNDER HOT OR COLD ITEMS TO PREVENT MARKING.

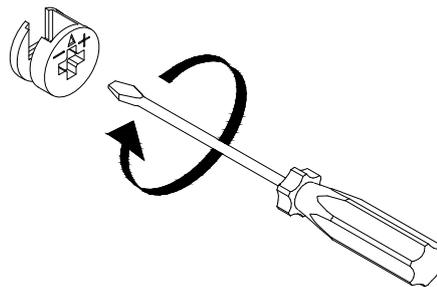


## PART LIST

Part Number	Part Code	Part Description	Quantity	Carton
1	S100-102-184-EU1-01	Side Panel - Left	1	1/2
2	S100-102-184-EU1-02	Bottom Panel	1	2/2
3	S100-102-184-EU1-03	Base Apron	1	2/2
4	S100-102-184-EU1-04	Front Crossbar	1	2/2
5	S100-102-184-EU1-05	Back Crossbar	1	2/2
6	S100-102-184-EU1-06	Top Frame	1	2/2
7	S100-102-184-EU1-07	Side Panel - Right	1	1/2
8	S100-102-184-EU1-08	Top Panel	1	2/2
9	S100-102-184-EU1-09	Back Panel	2	1/2
10	S100-102-184-EU1-10	Drawer Back	4	2/2
11	S100-102-184-EU1-11	Drawer Side - Left	4	1/2
12	S100-102-184-EU1-12	Drawer Side - Right	4	1/2
13	S100-102-184-EU1-13	Drawer Front	4	2/2
14	S100-102-184-EU1-14	Drawer Base	4	1/2
15	S100-102-184-EU1-15	Drawer Base Support Rail	4	2/2

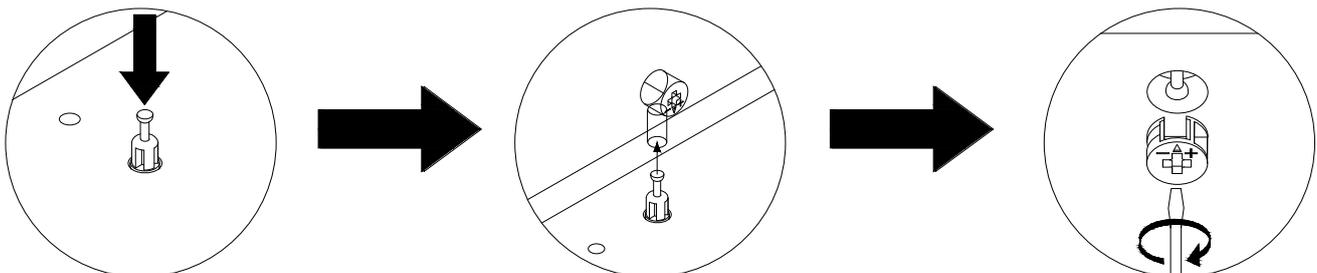
## HARDWARE LIST

A		DOWEL 6 X 30MM	54 PCS
B		CAM BOLT + CAM NUT	18 SETS
C		BOLT M6 X 50MM	10 PCS
D		SCREW M3.5 X 16MM	28 PCS
E		TACK	34 PCS
F		PLASTIC FOOT	4 PCS
G		SCREW M3.5 X 12MM	64 PCS
H		SCREW M4 X 30MM	8 PCS
I		ALLEN KEY	1 PC
J		SCREW M4 X 38MM	8 PCS
K		HANDLE SCREW 20MM	8 PCS
L		PLASTIC H STRIP	1 PC
M		DRAWER RUNNER A - L/R	8 PCS
N		DRAWER RUNNER B - L/R	8 PCS
O		HANDLE	4 PCS
P		ANTI - TIP STRAP	2 PCS
Q		SCREW M4 X 16MM	2 PCS



(SCREWDRIVER NOT PROVIDED)

USE A FLAT HEAD SCREWDRIVER TO TIGHTEN THE CAM NUTS. A QUARTER TURN CLOCKWISE IS ALL THAT IS NEEDED.



STEP 1 - PUSH CAM BOLT INTO INSERT

STEP 2 - ALIGN THE CAM BOLT WITH THE HOLE AND PUSH TOGETHER UNTIL FLUSH. ( MAKE SURE THE ARROW OF THE CAM LOCK IS POINTING TOWARD THE EDGE OF THE PANEL.)

STEP 3 - THE HEAD OF THE BOLT GOES INTO THE WIDE MOUTH OF THE CAM LOCK. YOU THEN TURN THE LOCK SO THE NARROW PART CLOSES OVER THE BOLT.

# STEP 1

**PARTS REQUIRED**

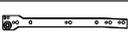
1 - SIDE PANEL - LEFT x1

**HARDWARE REQUIRED**

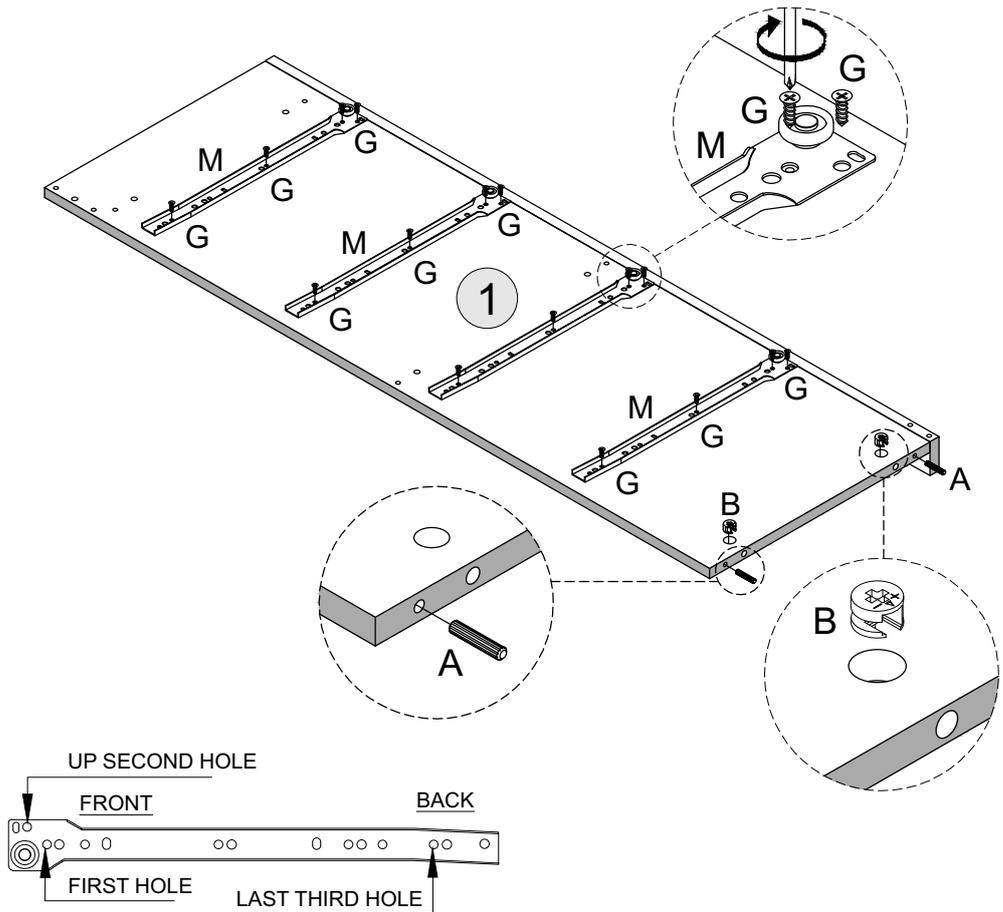
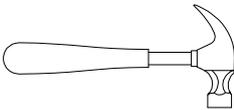
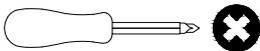
A  02

B  02

G  16

M  04

**TOOLS REQUIRED**



# STEP 2

**PARTS REQUIRED**

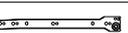
7 - SIDE PANEL - RIGHT x1

**HARDWARE REQUIRED**

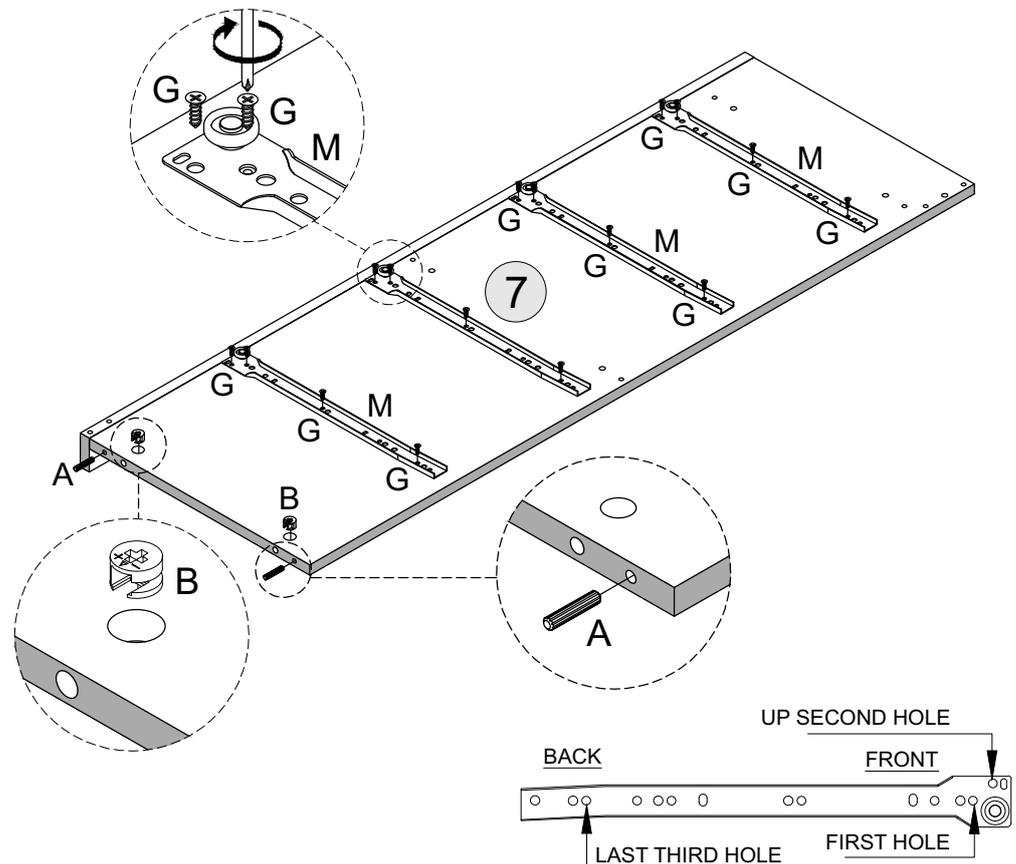
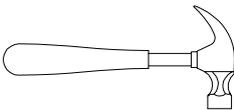
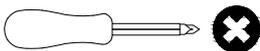
A  02

B  02

G  16

M  04

**TOOLS REQUIRED**



# STEP 3

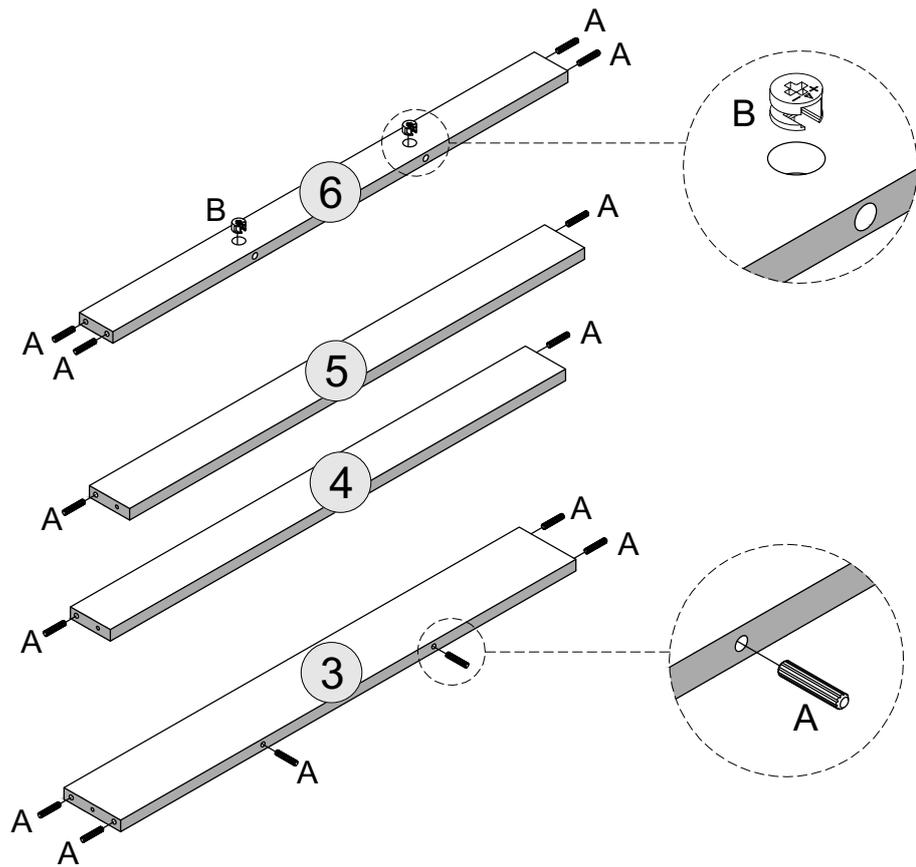
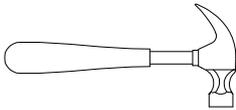
**PARTS REQUIRED**

3 - BASE APRON	x1
4 - FRONT CROSSBAR	x1
5 - BACK CROSSBAR	x1
6 - TOP FRAME	x1

**HARDWARE REQUIRED**

A		14
B		02

**TOOLS REQUIRED**



# STEP 4

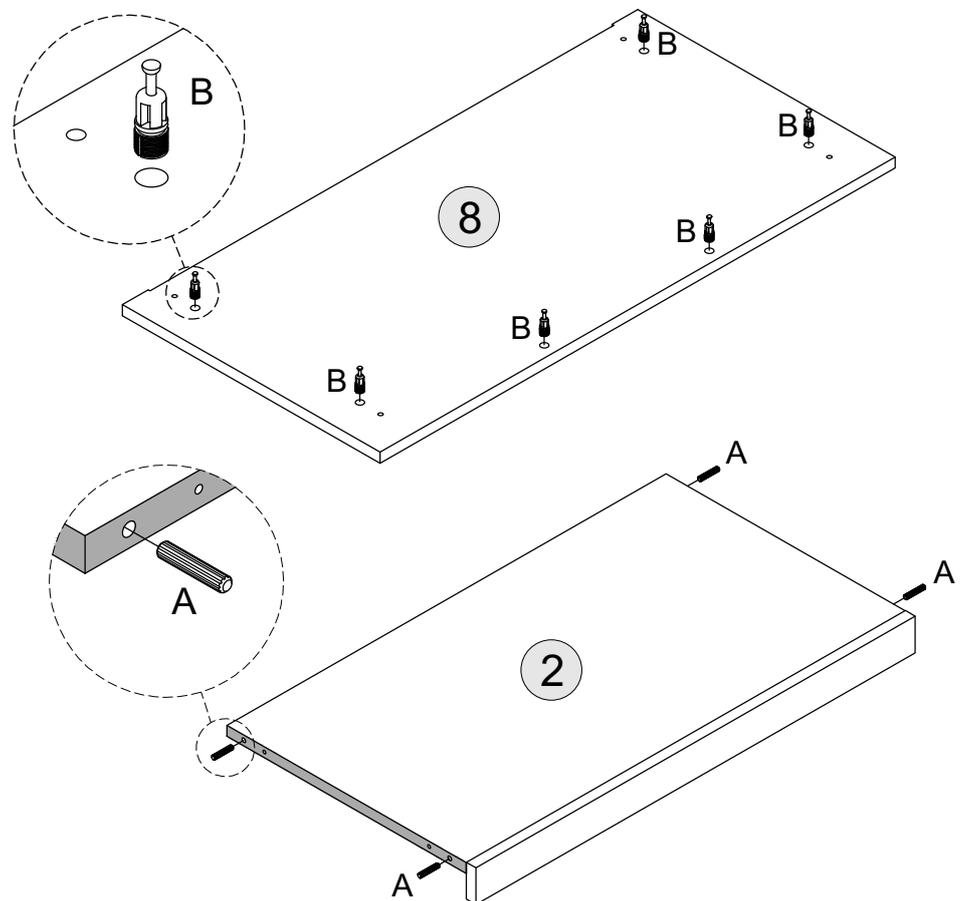
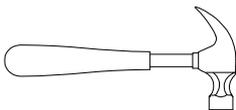
**PARTS REQUIRED**

2 - BOTTOM PANEL	x1
8 - TOP PANEL	x1

**HARDWARE REQUIRED**

A		04
B		06

**TOOLS REQUIRED**



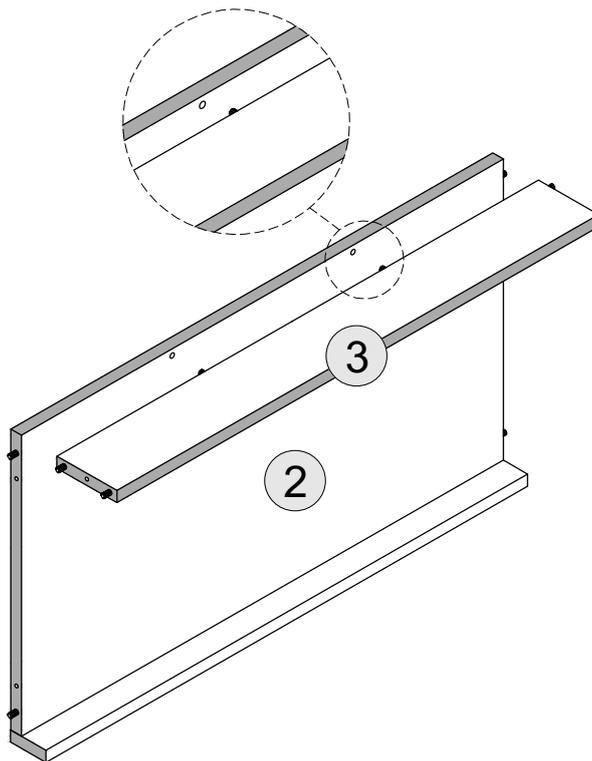
# STEP 5

PARTS REQUIRED

2 - BOTTOM FRAME	x1
3 - BASE APRON	x1

HARDWARE REQUIRED

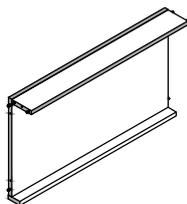
TOOLS REQUIRED



# STEP 6

PARTS REQUIRED

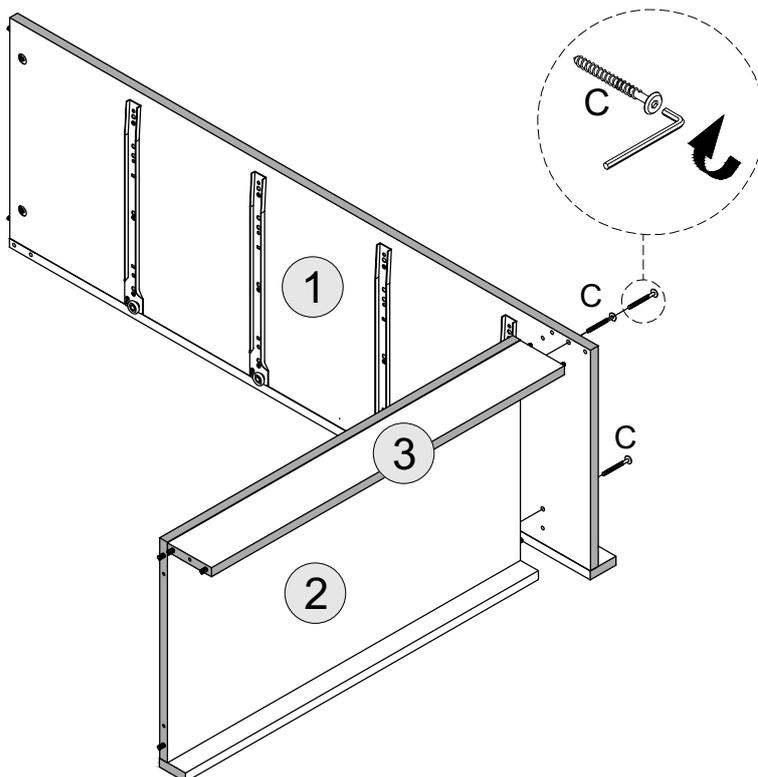
1 - SIDE PANEL - LEFT	x1
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HARDWARE REQUIRED

C		03
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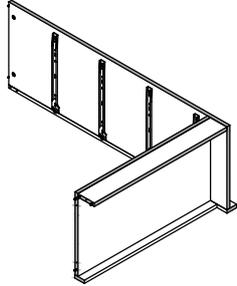
TOOLS REQUIRED



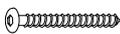
# STEP 7

PARTS REQUIRED

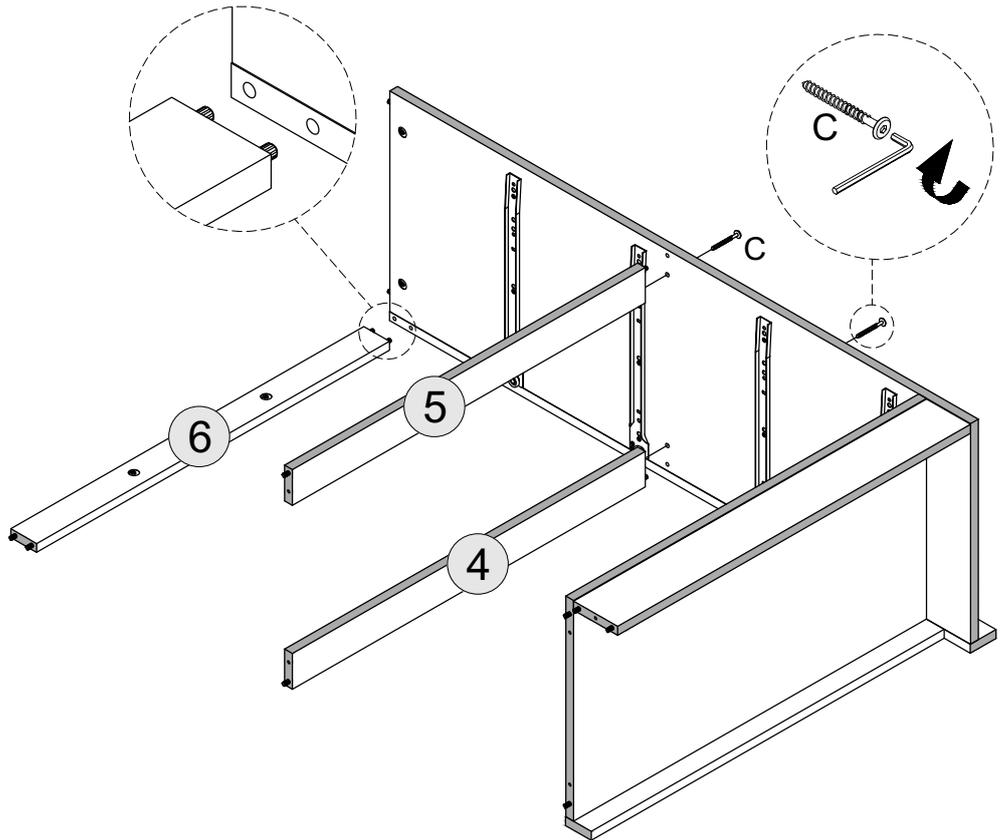
4 - FRONT CROSSBAR	x1
5 - BACK CROSSBAR	x1
6 - TOP FRAME	x1



HARDWARE REQUIRED

C		02
---	---	----

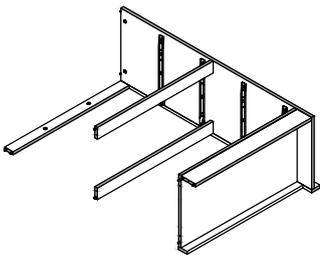
TOOLS REQUIRED



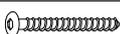
# STEP 8

PARTS REQUIRED

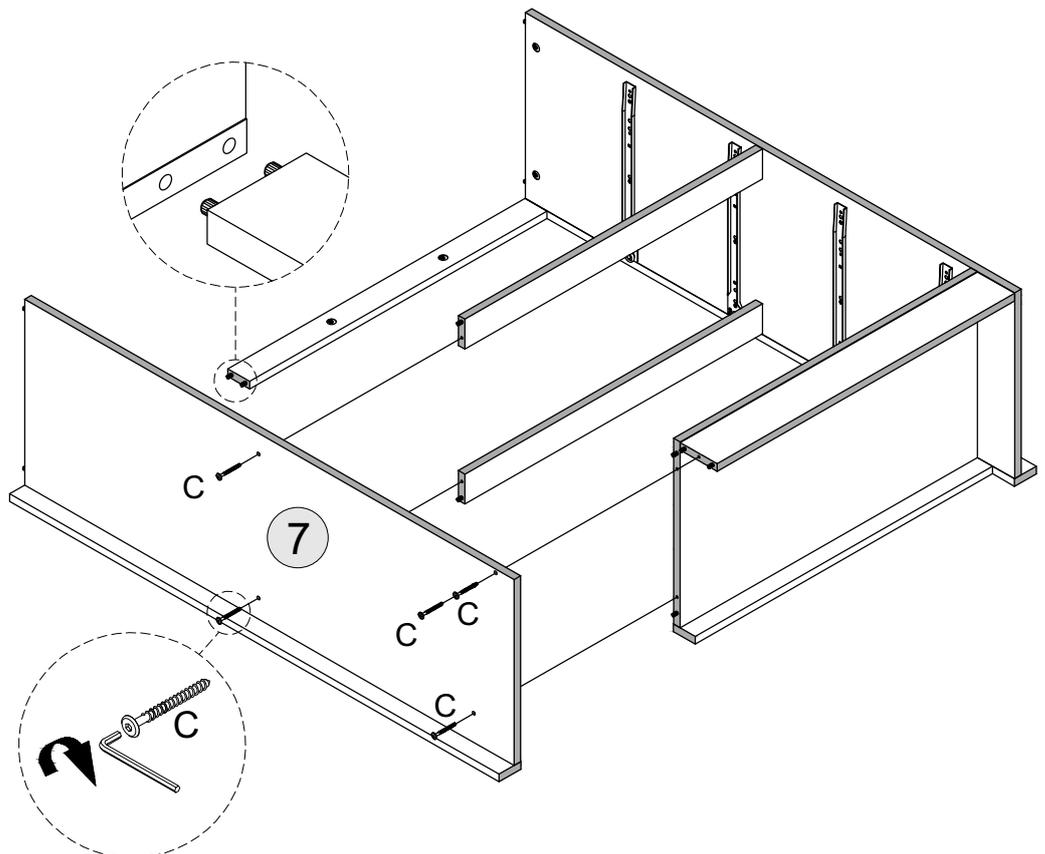
7 - SIDE PANEL - RIGHT	x1
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HARDWARE REQUIRED

C		05
---	---	----

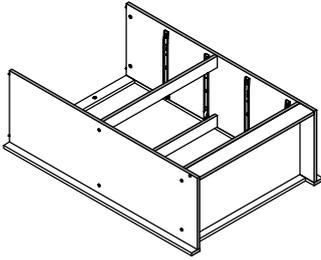
TOOLS REQUIRED



# STEP 9

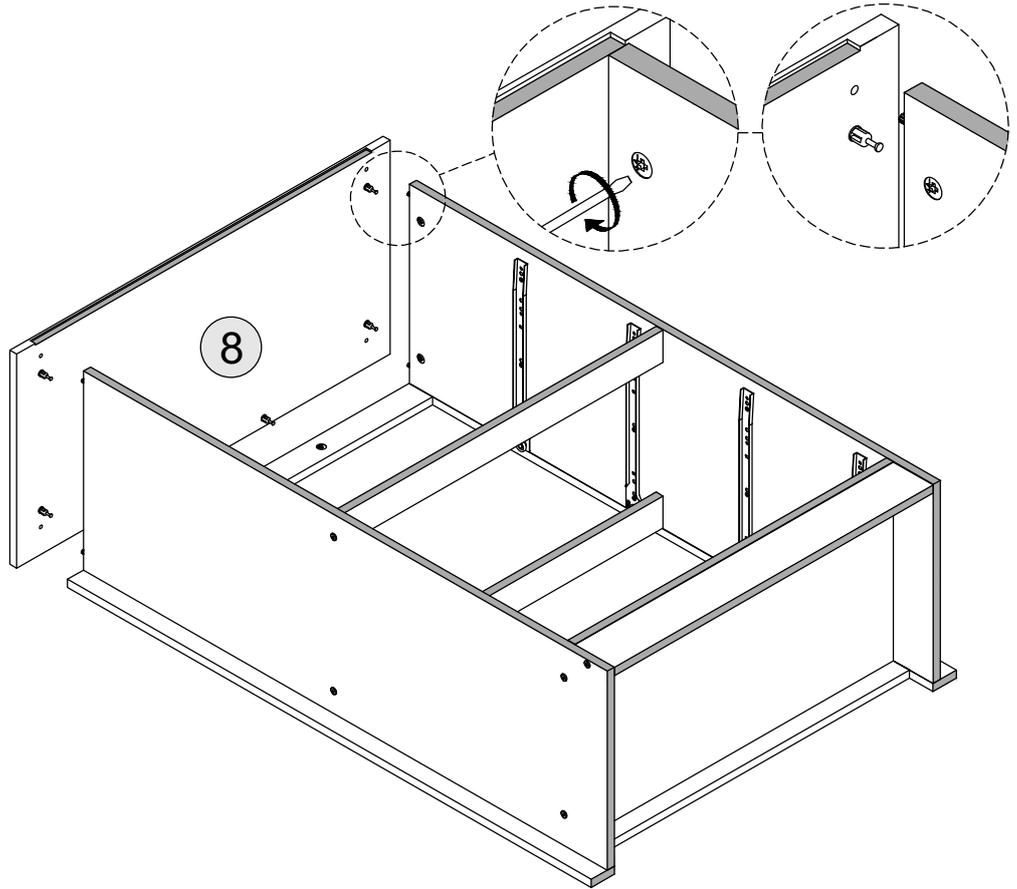
**PARTS REQUIRED**

8 - TOP PANEL x1



**HARDWARE REQUIRED**

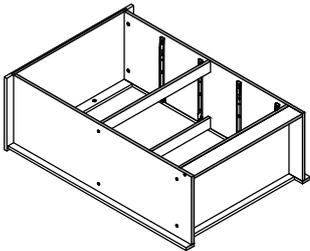
**TOOLS REQUIRED**



# STEP 10

**PARTS REQUIRED**

9 - BACK PANEL x2



**HARDWARE REQUIRED**

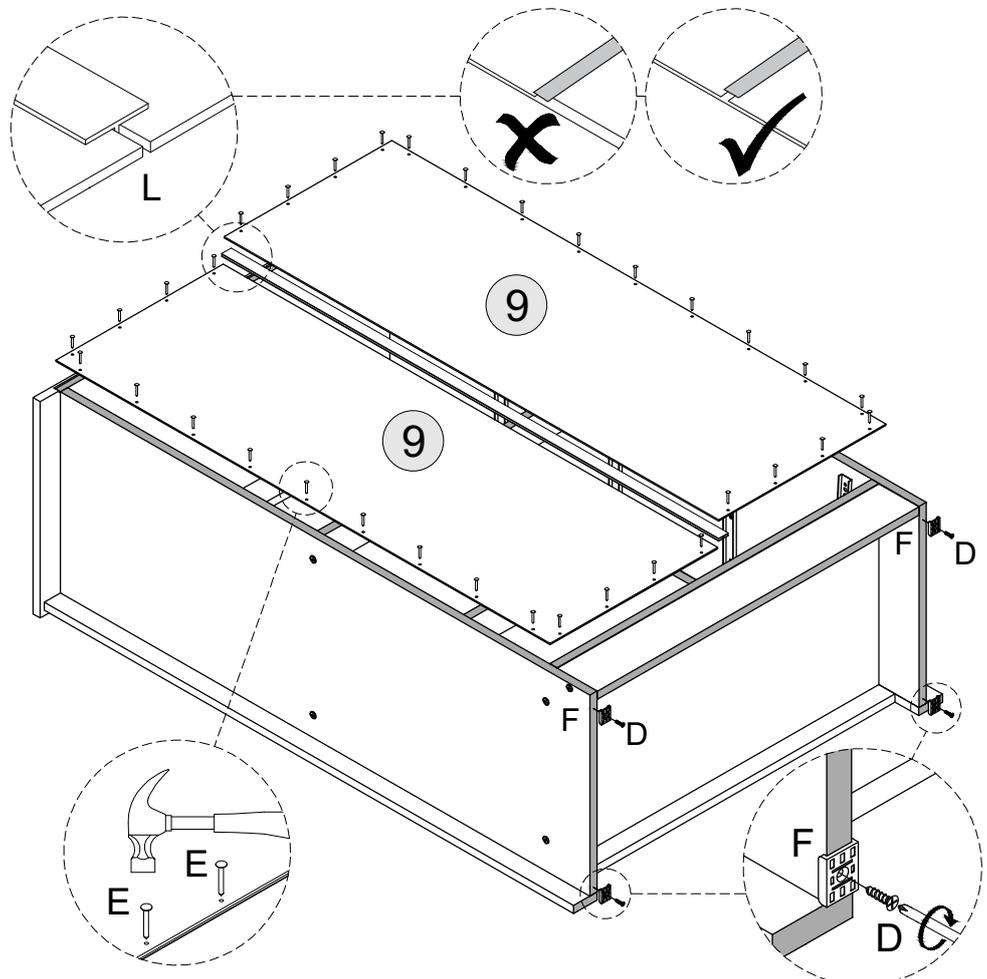
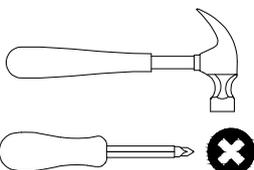
D  04

E  34

F  04

L  01

**TOOLS REQUIRED**



# STEP 11

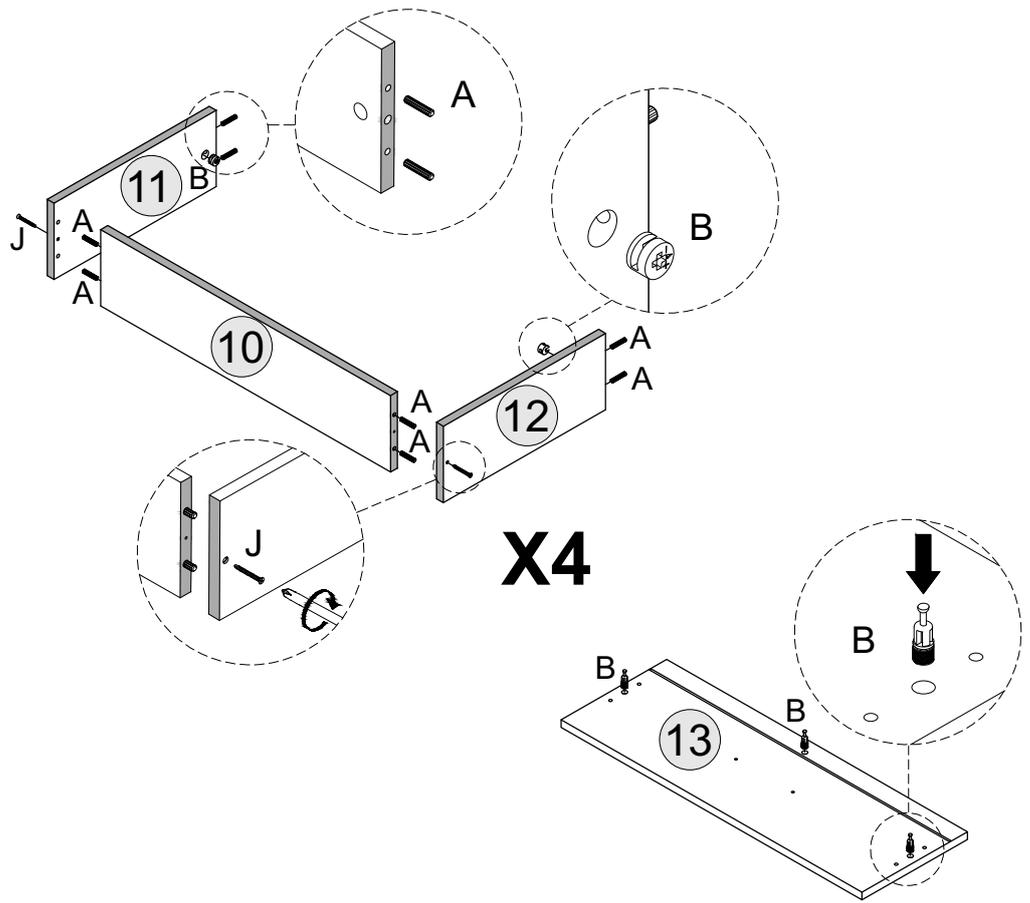
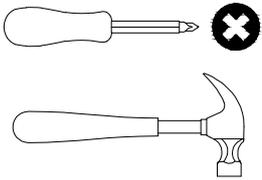
**PARTS REQUIRED**

10 - DRAWER BACK	x4
11 - DRAWER SIDE-LEFT	x4
12 - DRAWER SIDE-RIGHT	x4
13 - DRAWER FRONT	x4

**HARDWARE REQUIRED**

A		32
B		12
B		08
J		08

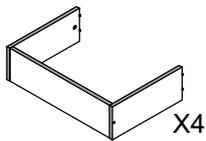
**TOOLS REQUIRED**



# STEP 12

**PARTS REQUIRED**

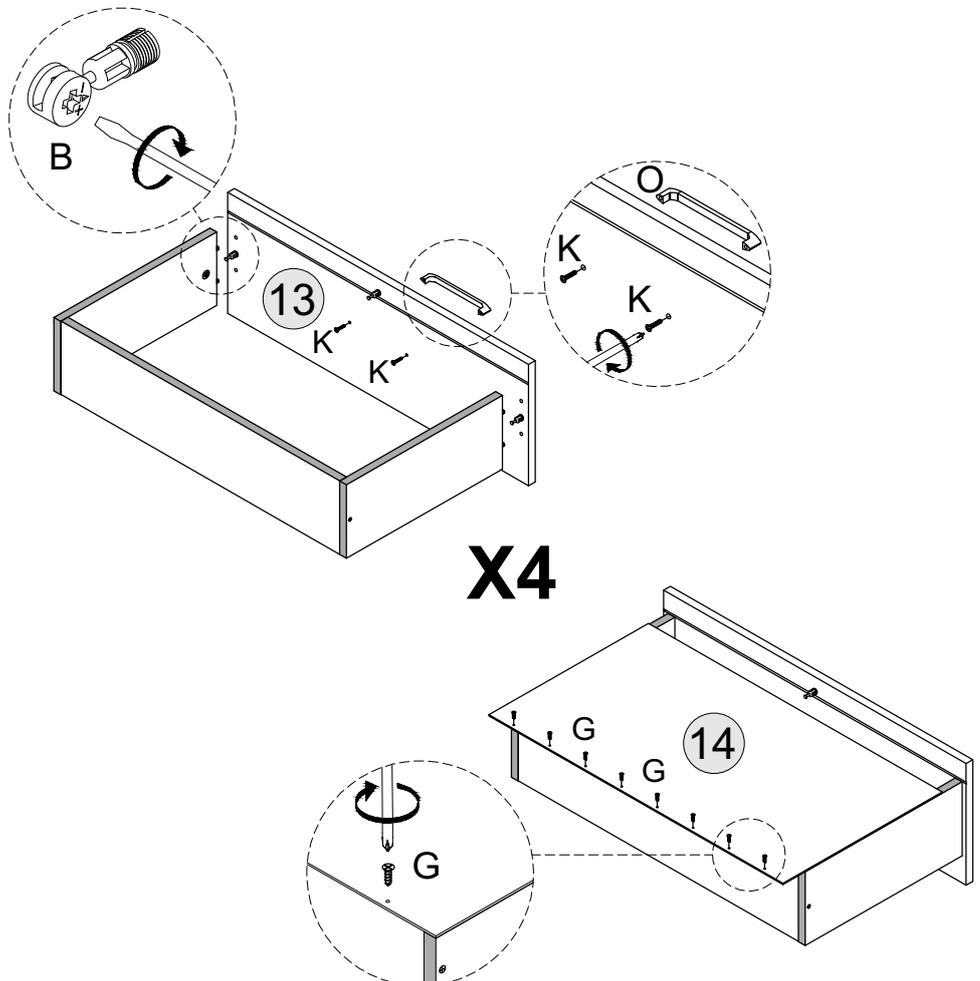
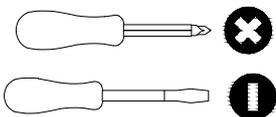
13 - DRAWER FRONT	x4
14 - DRAWER BASE	x4



**HARDWARE REQUIRED**

G		32
O		04
K		08

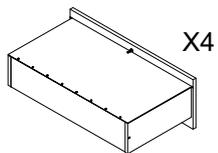
**TOOLS REQUIRED**



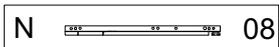
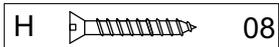
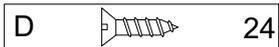
# STEP 13

PARTS REQUIRED

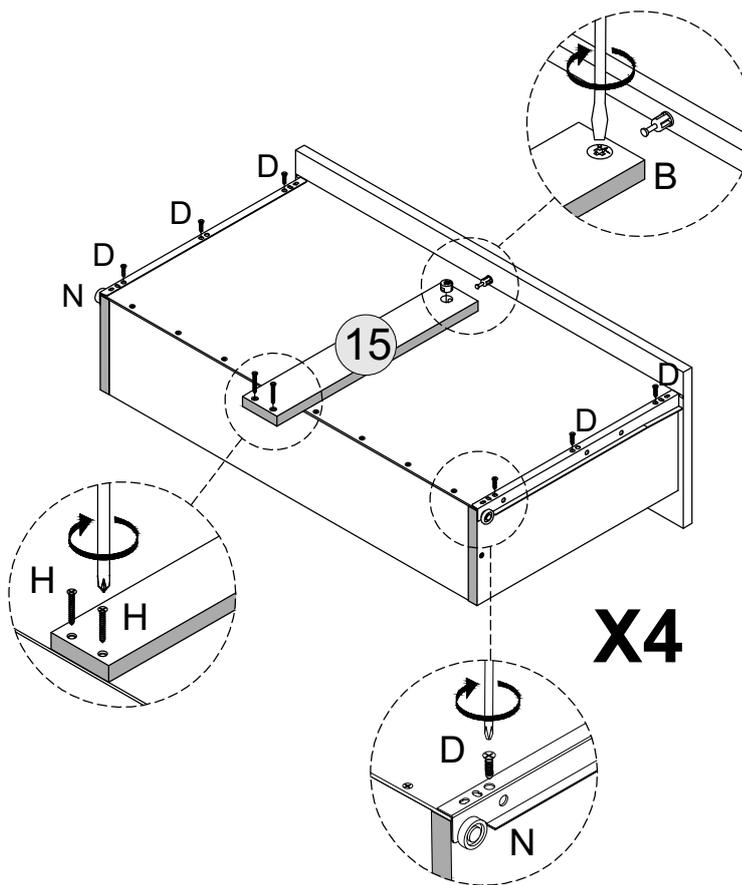
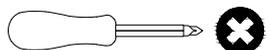
15 -DRAWER BASE SUPPORT RAIL x4



HARDWARE REQUIRED

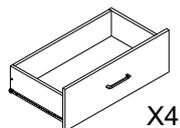
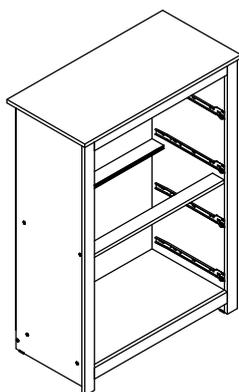


TOOLS REQUIRED



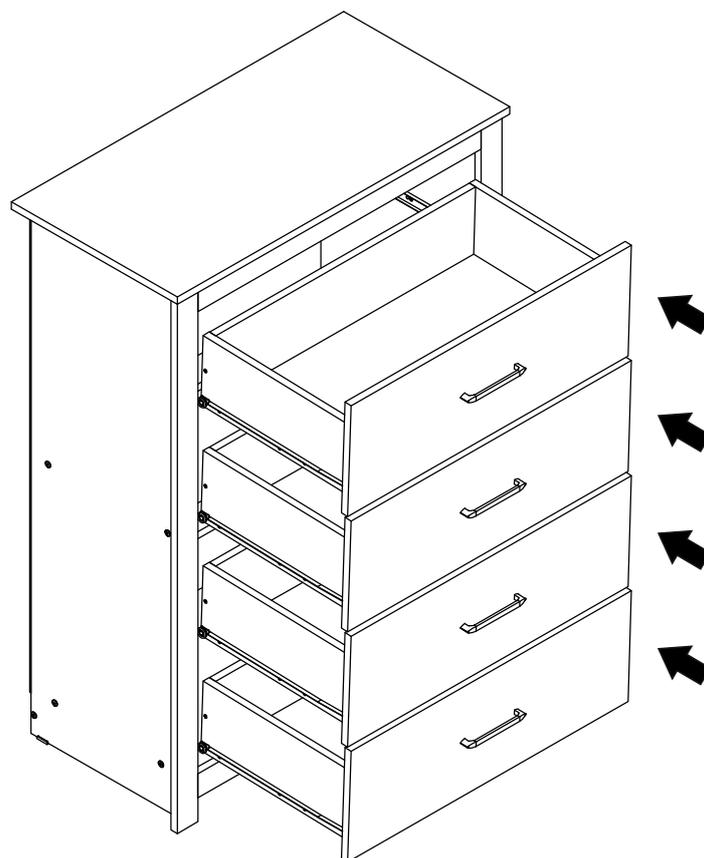
# STEP 14

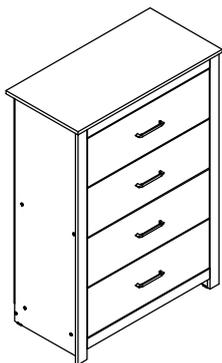
PARTS REQUIRED



HARDWARE REQUIRED

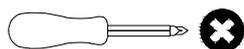
TOOLS REQUIRED



**STEP 15**PART REQUIREDHARDWARE REQUIRED

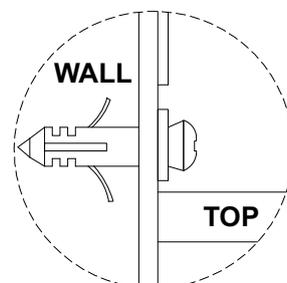
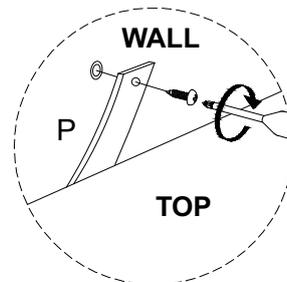
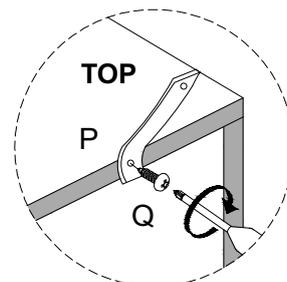
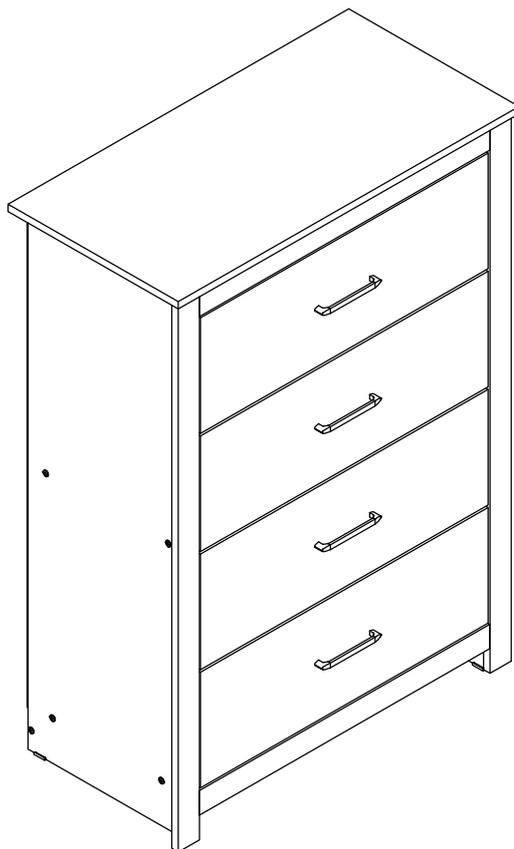
P		02
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Q		02
---	---	----

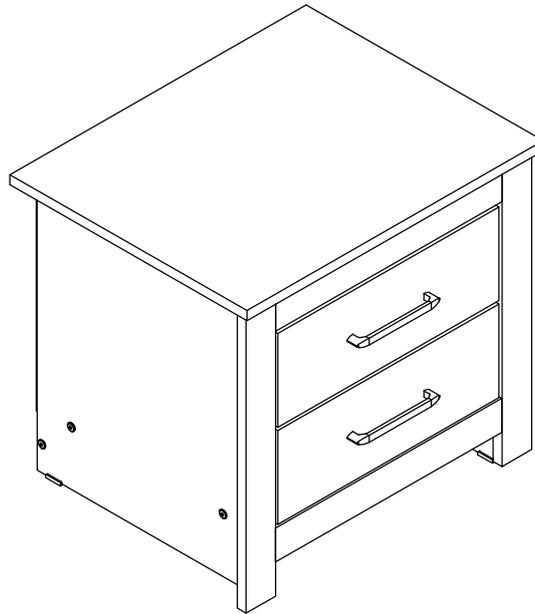
TOOLS REQUIRED**WARNING**

Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall.

Wall fixings are not supplied with this product as different wall materials require different types of fixing devices. Please make sure you use fixings suitable for the walls in your home.



# GREY / OAK EFFECT PORTLAND 2 DRAWER BEDSIDE ASSEMBLY INSTRUCTIONS



## **IMPORTANT FOR DOMESTIC USE ONLY PLEASE READ BEFORE YOU CONTINUE FURTHER**

THE PRODUCT YOU HAVE PURCHASED WILL GIVE YOU MANY YEARS OF SERVICE IF YOU FOLLOW THE GUIDELINES FOR ITS SAFE ASSEMBLY AND PERIODIC MAINTENANCE AND CLEANING.

ASSEMBLE ON A SOFT CLEAN SURFACE.

DO NOT USE ANY TOOLS OTHER THAN THOSE SHOWN.

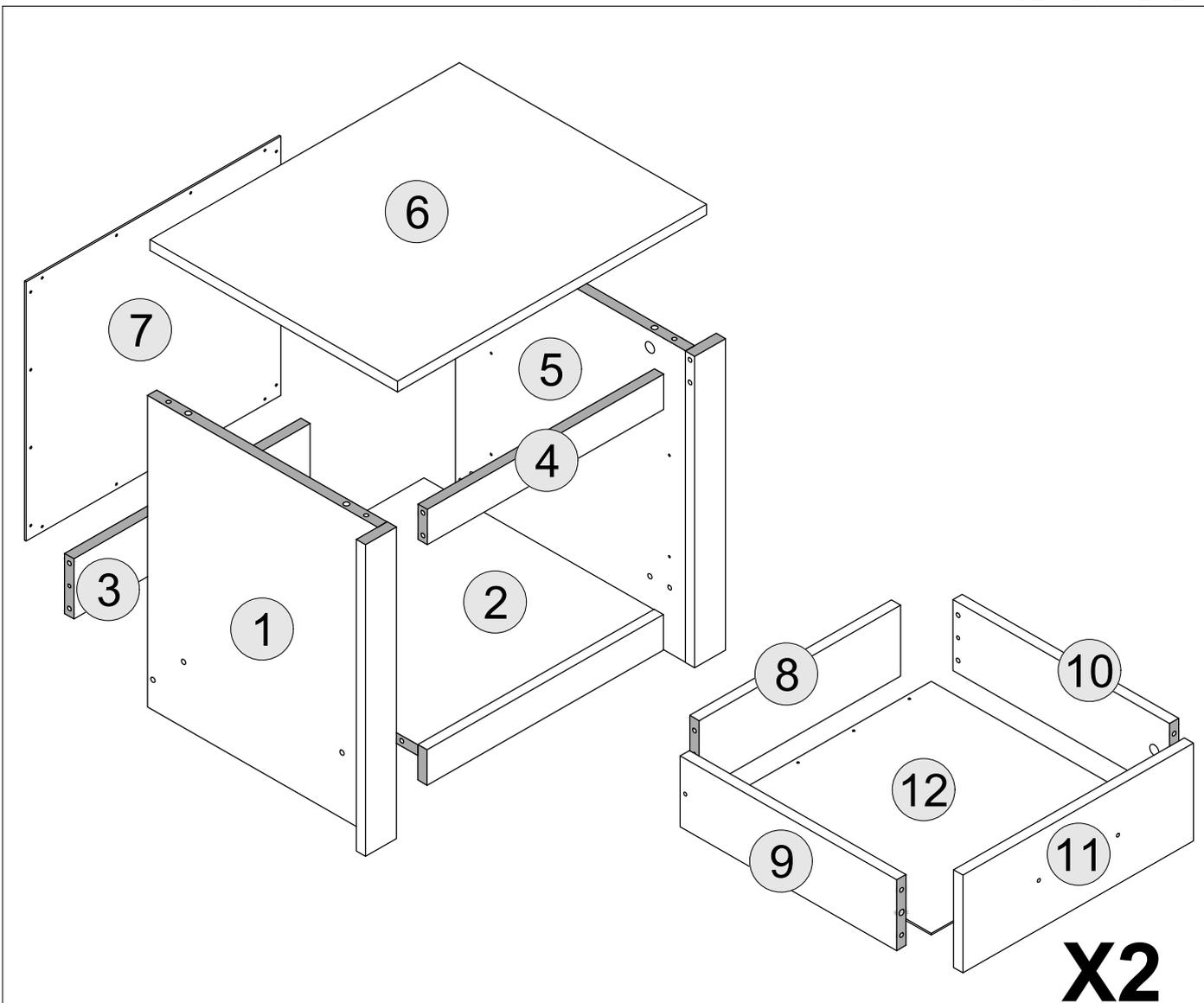
ANY SPANNERS OR ALLEN KEYS REQUIRED ARE INCLUDED WITH THE FITTINGS KIT.

DO NOT FOR ANY REASON USE A POWER TOOL TO ASSEMBLE THIS PRODUCT. ITS USE WILL INVALIDATE ANY CLAIM YOU MAY HAVE AND COULD MAKE THIS PRODUCT UNSAFE.

DEPENDING ON THE AMOUNT OF USE THIS PRODUCT RECEIVES IT MAY BE NECESSARY TO TIGHTEN UP THE FIXINGS FROM TIME TO TIME. THIS IS COMPLETELY NORMAL FOR ANY FLAT PACK FURNITURE. DO NOT OVERTIGHTEN FIXING.

FOR CLEANING, YOU MAY USE A DAMP CLOTH (NOT WET) DO NOT USE POLISH, DETERGENT OR CHEMICAL CLEANERS.

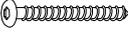
THE SURFACE OF THIS ITEM IS NOT HEAT RESISTANT. ALWAYS USE A PLACE MAT UNDER HOT OR COLD ITEMS TO PREVENT MARKING.

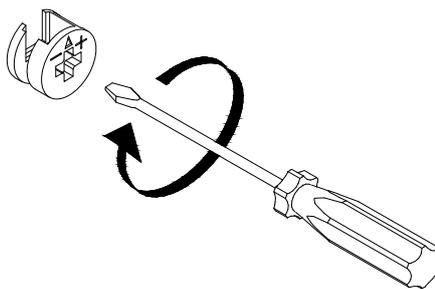


## PART LIST

Part Number	Part Code	Part Description	Quantity	Carton
1	100-103-097-EU1-01	Side Panel - Left	1	1/1
2	100-103-097-EU1-02	Bottom Panel	1	1/1
3	100-103-097-EU1-03	Base Apron	1	1/1
4	100-103-097-EU1-04	Top Frame	1	1/1
5	100-103-097-EU1-05	Side Panel - Right	1	1/1
6	100-103-097-EU1-06	Top Panel	1	1/1
7	100-103-097-EU1-07	Back Panel	1	1/1
8	100-103-097-EU1-08	Drawer Back	2	1/1
9	100-103-097-EU1-09	Drawer Side - Left	2	1/1
10	100-103-097-EU1-10	Drawer Side - Right	2	1/1
11	100-103-097-EU1-11	Drawer Front	2	1/1
12	100-103-097-EU1-12	Drawer Base	2	1/1

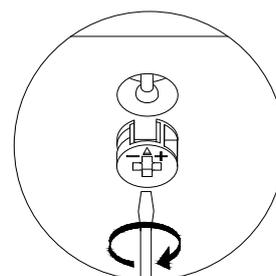
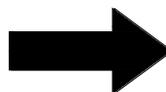
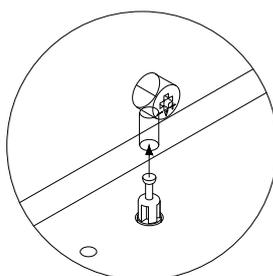
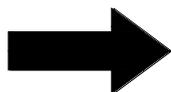
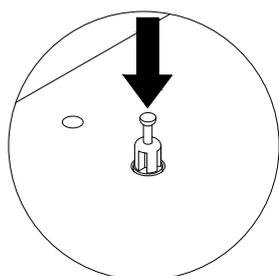
## HARDWARE LIST

A		DOWEL 6 X 30MM	32 PCS
B		CAM BOLT + CAM NUT	8 SETS
C		BOLT M6 X 50MM	6 PCS
D		SCREW M3.5 X 16MM	16 PCS
E		TACK	16 PCS
F		PLASTIC FOOT	4 PCS
G		SCREW M3.5 X 12MM	24 PCS
H		HANDLE	2 PCS
I		ALLEN KEY	1 PC
J		SCREW M4 X 38MM	4 PCS
K		HANDLE SCREW 20MM	4 PCS
L		DRAWER RUNNER A - L/R	4 PCS
M		DRAWER RUNNER B - L/R	4 PCS



(SCREWDRIVER NOT PROVIDED)

USE A FLAT HEAD SCREWDRIVER TO TIGHTEN THE CAM NUTS. A QUARTER TURN CLOCKWISE IS ALL THAT IS NEEDED.



STEP 1 - PUSH CAM BOLT INTO INSERT

STEP 2 - ALIGN THE CAM BOLT WITH THE HOLE AND PUSH TOGETHER UNTIL FLUSH. ( MAKE SURE THE ARROW OF THE CAM LOCK IS POINTING TOWARD ON THE EDGE OF THE PANEL.)

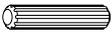
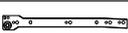
STEP 3 - THE HEAD OF THE BOLT GOES INTO THE WIDE MOUTH OF THE CAM LOCK. YOU THEN TURN THE LOCK SO THE NARROW PART CLOSES OVER THE BOLT.

# STEP 1

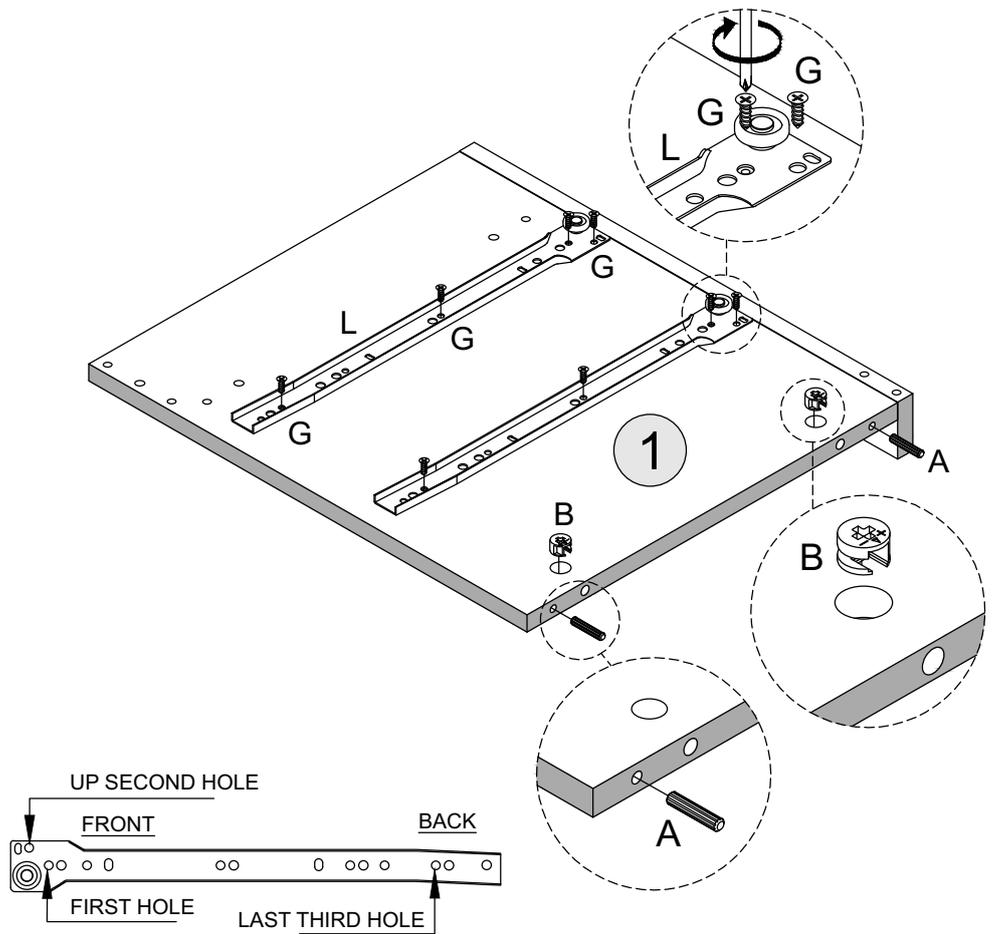
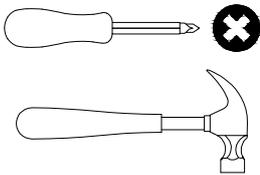
**PARTS REQUIRED**

1 - SIDE PANEL - LEFT x1

**HARDWARE REQUIRED**

- A  02
- B  02
- G  08
- L  02

**TOOLS REQUIRED**



# STEP 2

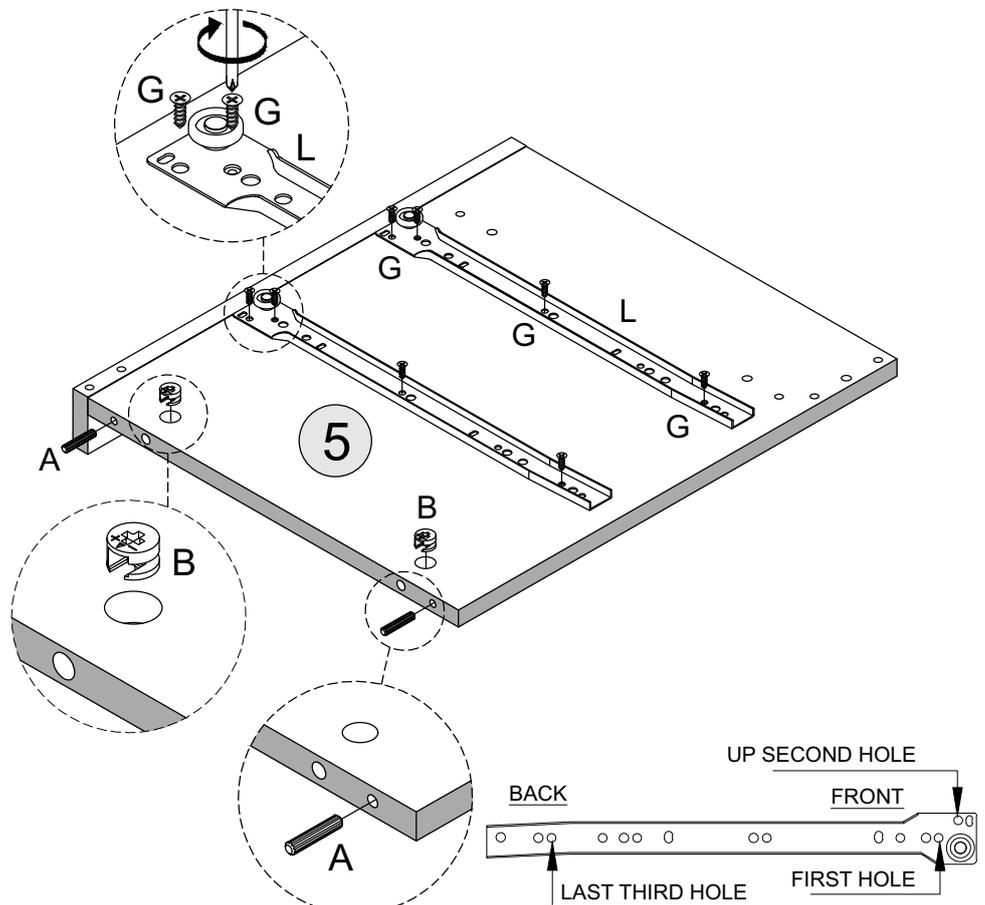
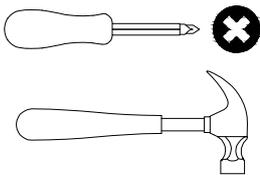
**PARTS REQUIRED**

5 - SIDE PANEL - RIGHT x1

**HARDWARE REQUIRED**

- A  02
- B  02
- G  08
- L  02

**TOOLS REQUIRED**



# STEP 3

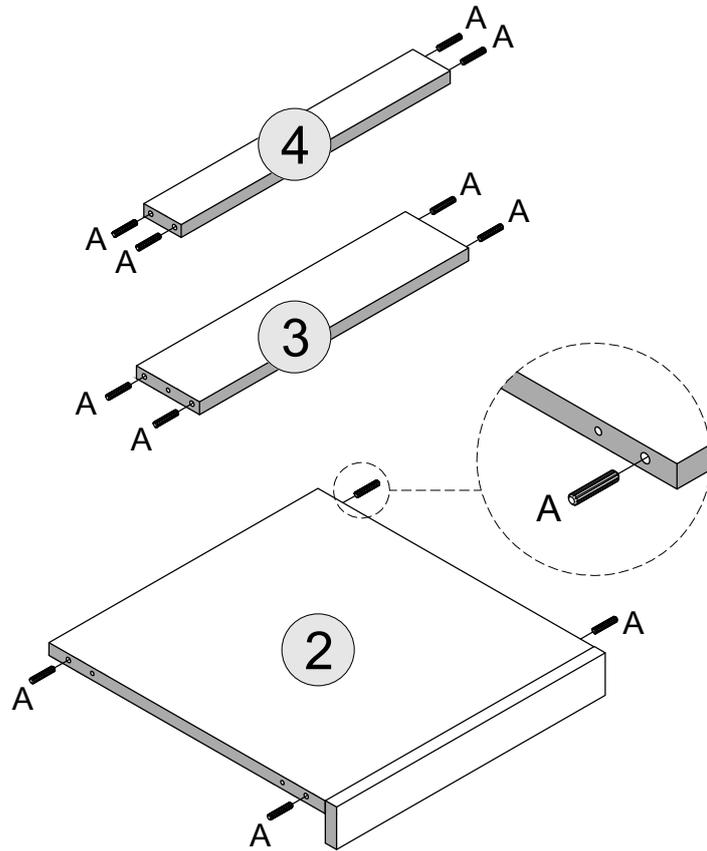
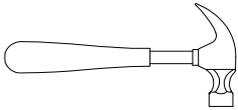
PARTS REQUIRED

2 - BOTTOM PANEL	x1
3 - BASE APRON	x1
4 - TOP FRAME	x1

HARDWARE REQUIRED

A		12
---	---	----

TOOLS REQUIRED



# STEP 4

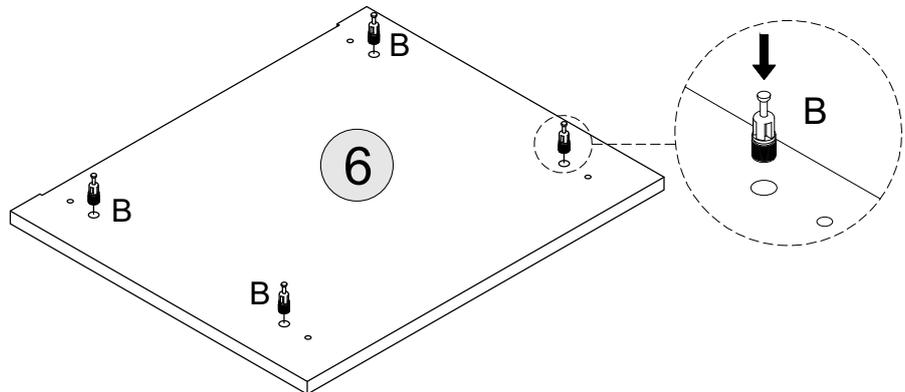
PARTS REQUIRED

6 - TOP PANEL	x1
---------------	----

HARDWARE REQUIRED

B		04
---	---	----

TOOLS REQUIRED

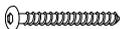


# STEP 5

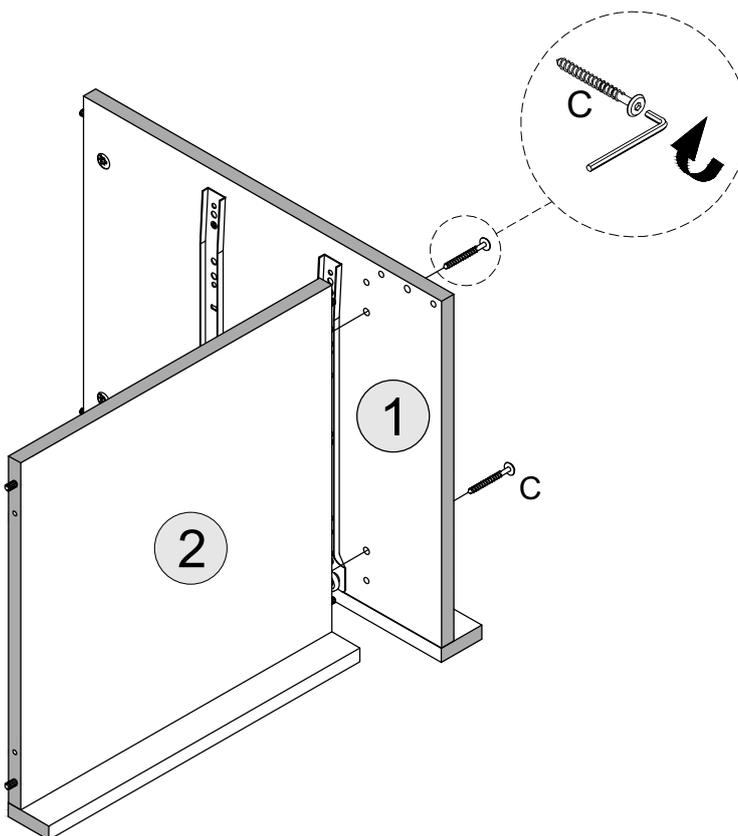
PARTS REQUIRED

- 1 - SIDE PANEL - LEFT x1
- 2 - BOTTOM PANEL x1

HARDWARE REQUIRED

- C  02

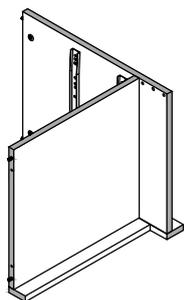
TOOLS REQUIRED



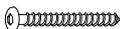
# STEP 6

PARTS REQUIRED

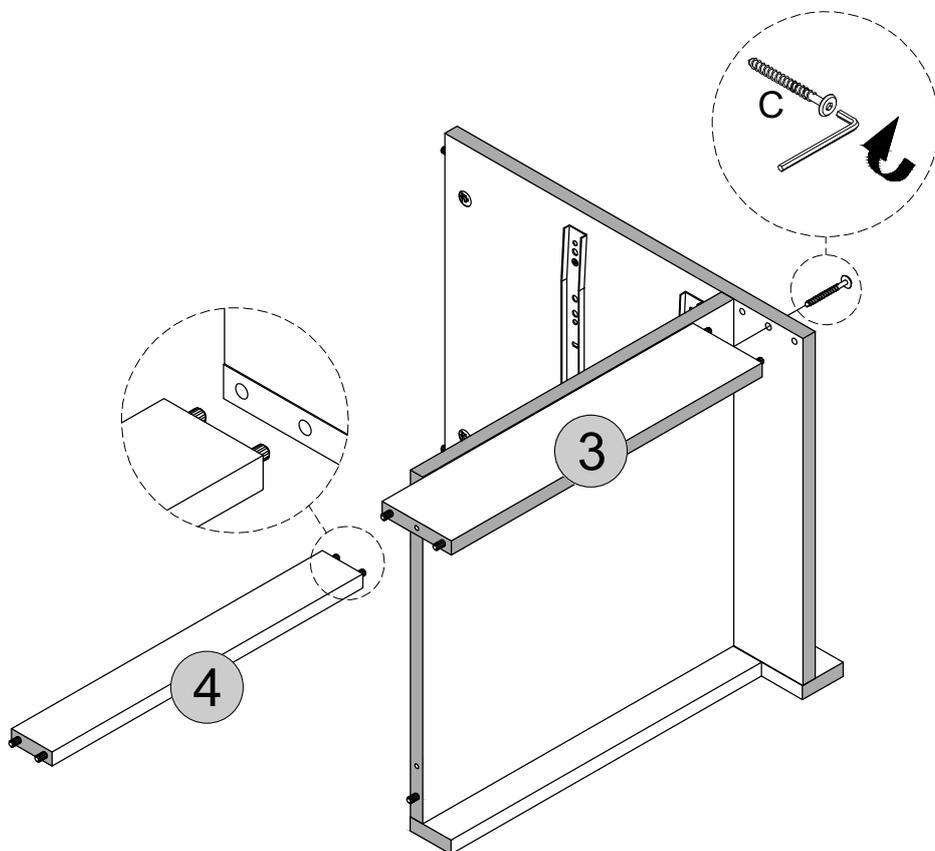
- 3 - BASE APRON x1
- 4 - TOP FRAME x1



HARDWARE REQUIRED

- C  01

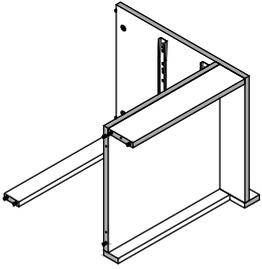
TOOLS REQUIRED



# STEP 7

PARTS REQUIRED

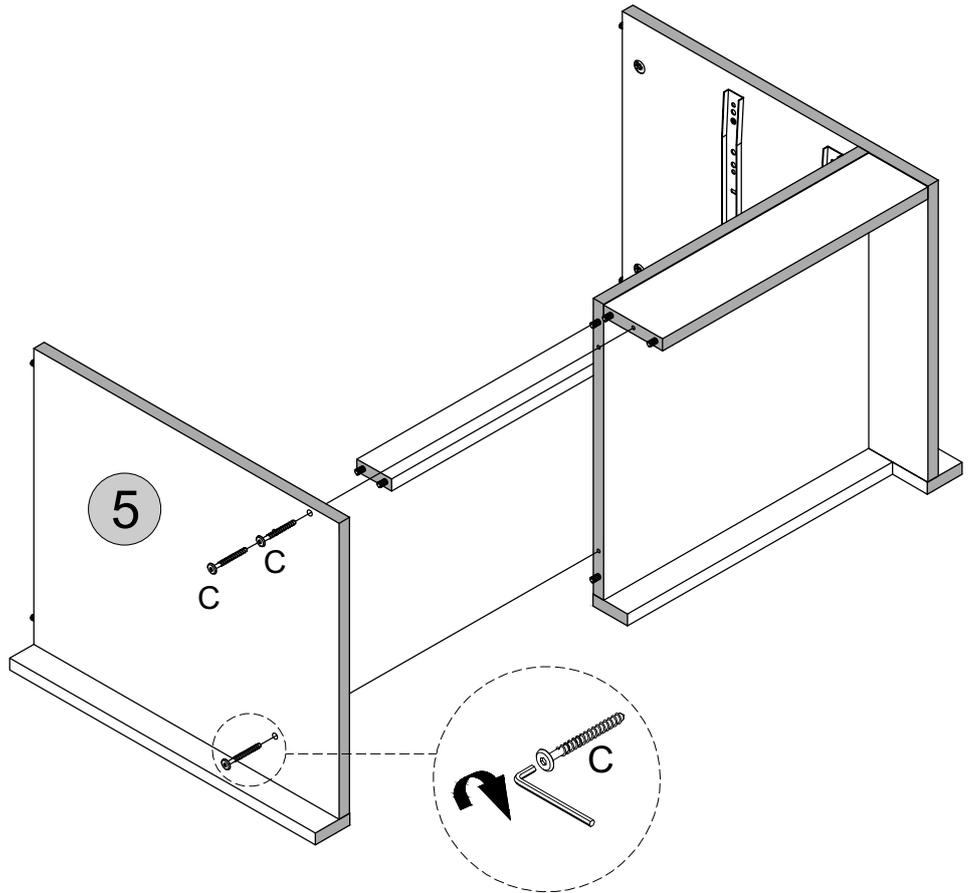
5 - SIDE PANEL - RIGHT x1



HARDWARE REQUIRED

C  03

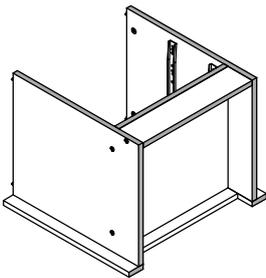
TOOLS REQUIRED



# STEP 8

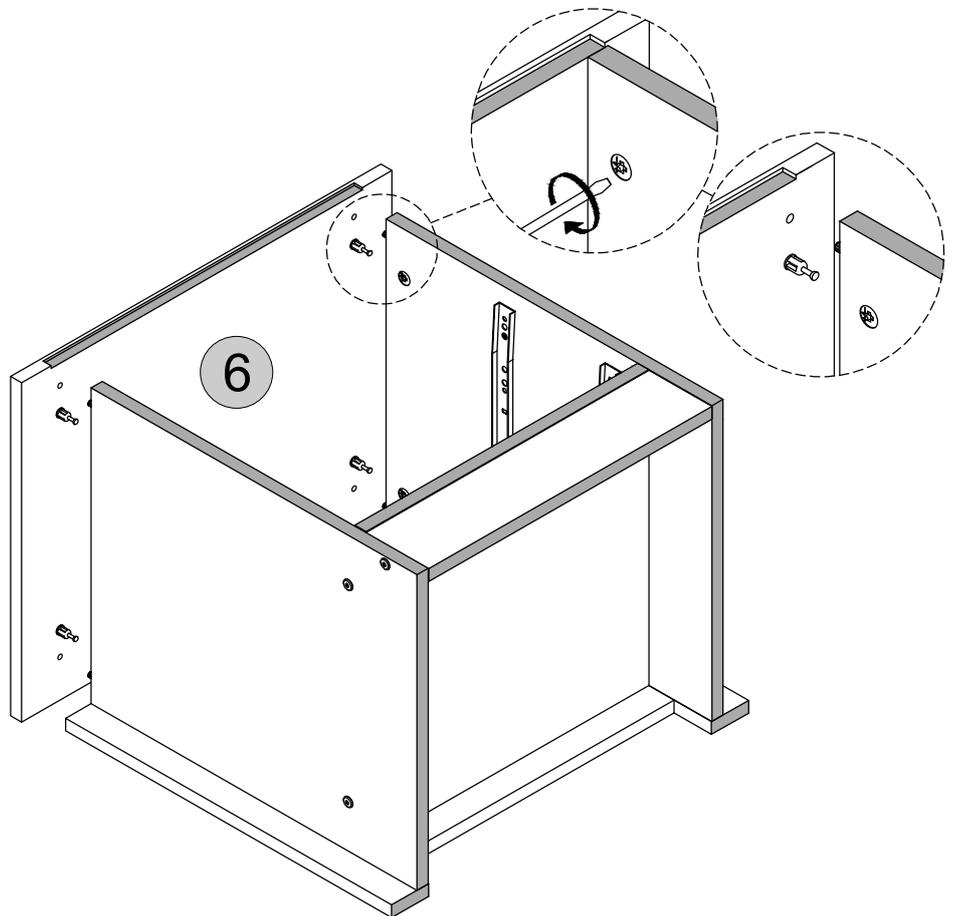
PARTS REQUIRED

6 - TOP PANEL x1



HARDWARE REQUIRED

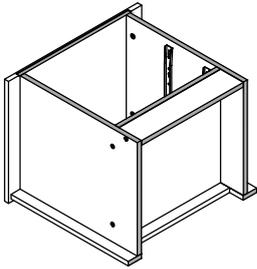
TOOLS REQUIRED



# STEP 9

**PARTS REQUIRED**

7 - BACK PANEL x1



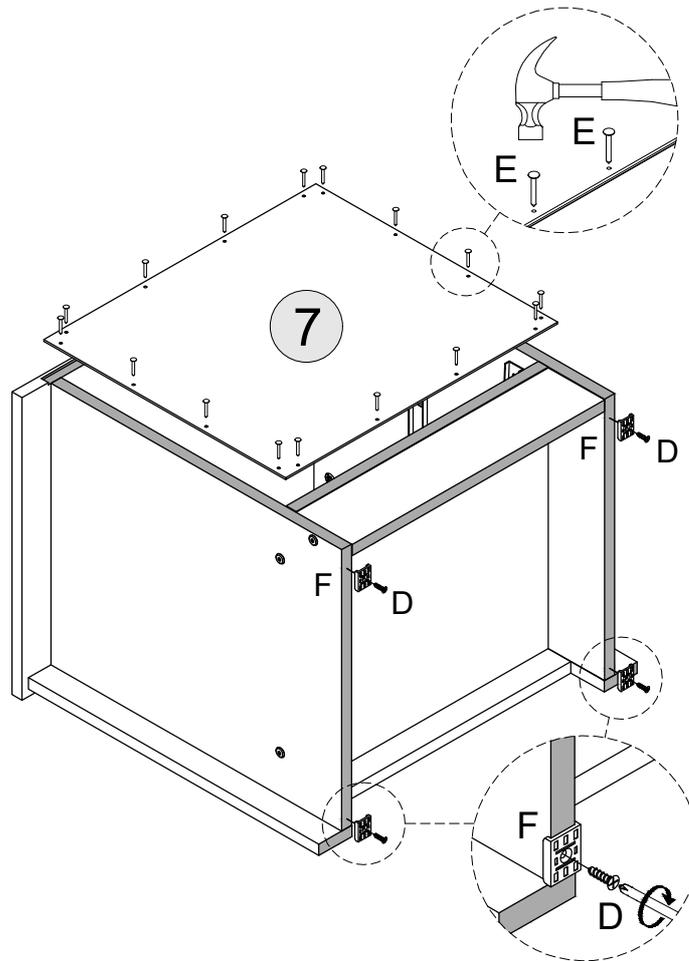
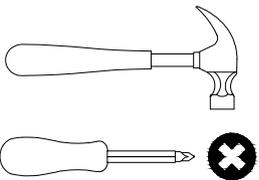
**HARDWARE REQUIRED**

D  04

E  16

F  04

**TOOLS REQUIRED**



# STEP 10

**PARTS REQUIRED**

8 - DRAWER BACK x2

9 - DRAWER SIDE-LEFT x2

10 - DRAWER SIDE-RIGHT x2

11 - DRAWER FRONT x2

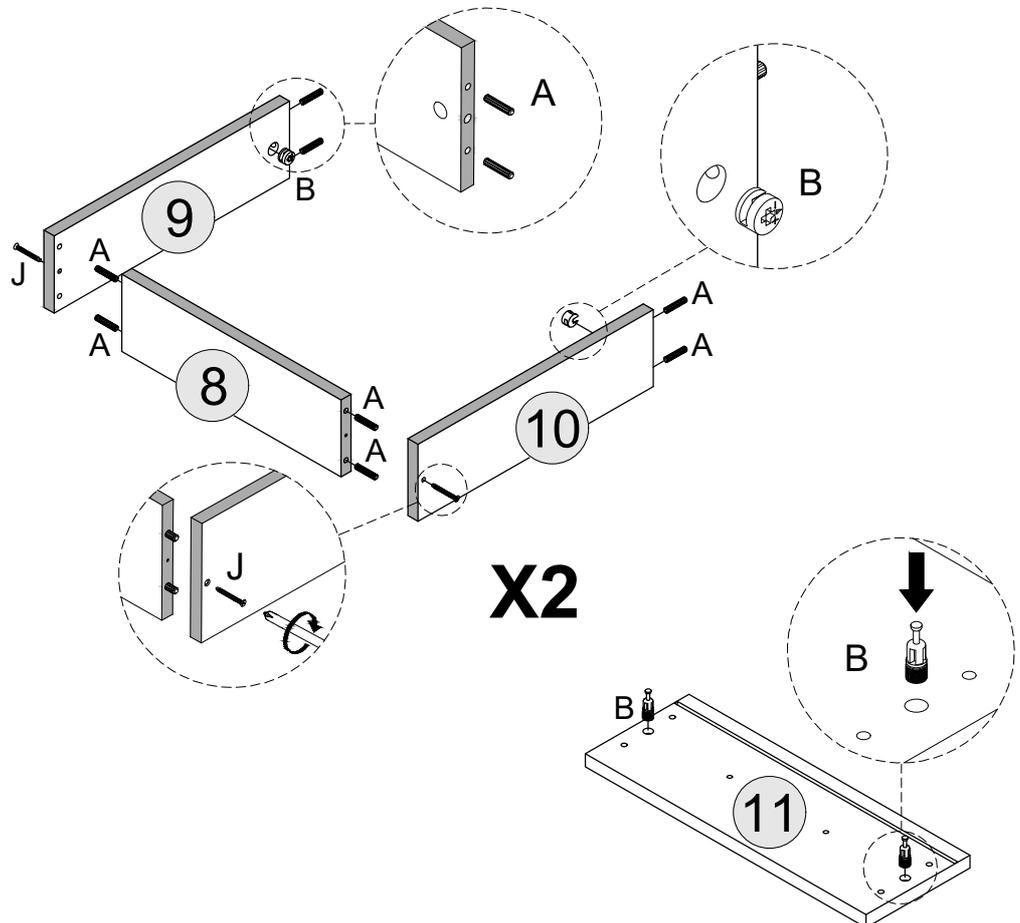
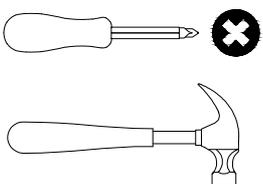
**HARDWARE REQUIRED**

A  16

B  04

J  04

**TOOLS REQUIRED**

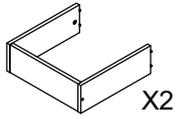


# STEP 11

PARTS REQUIRED

11 - DRAWER FRONT x2

12 - DRAWER BASE x2



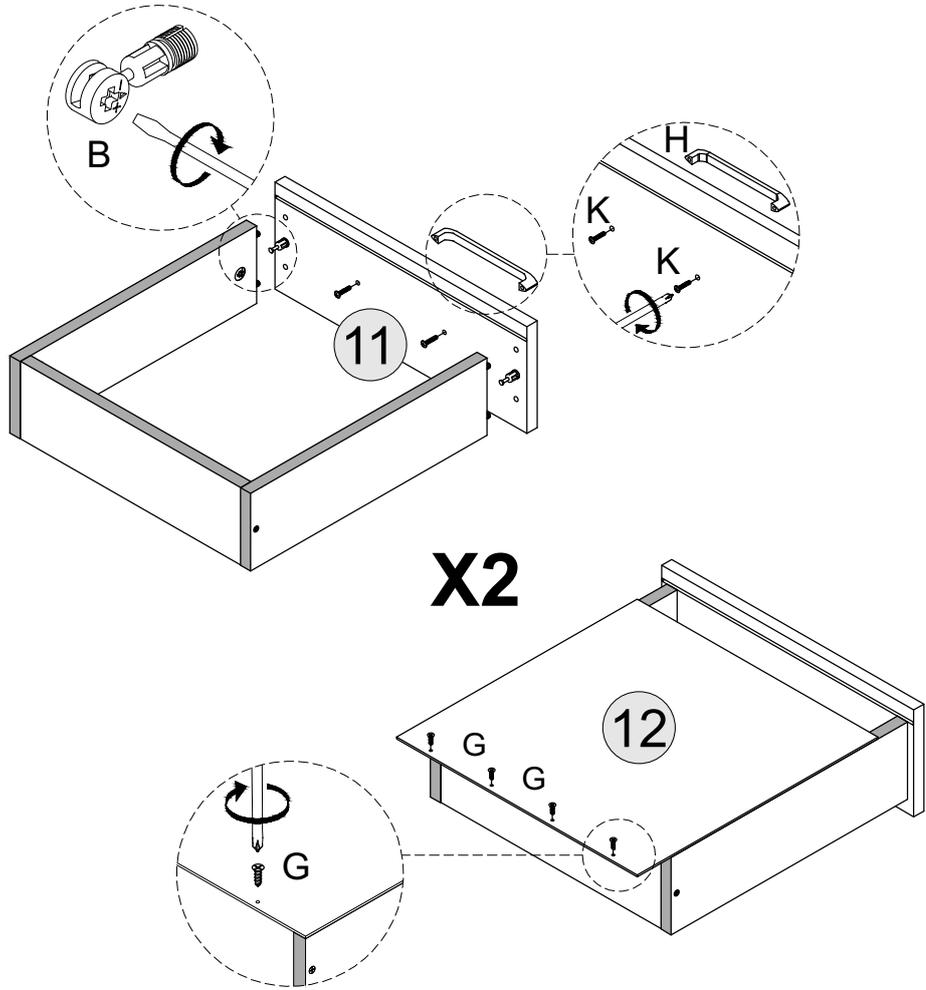
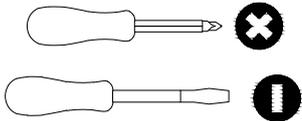
HARDWARE REQUIRED

G  08

H  02

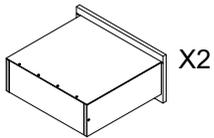
K  04

TOOLS REQUIRED



# STEP 12

PARTS REQUIRED

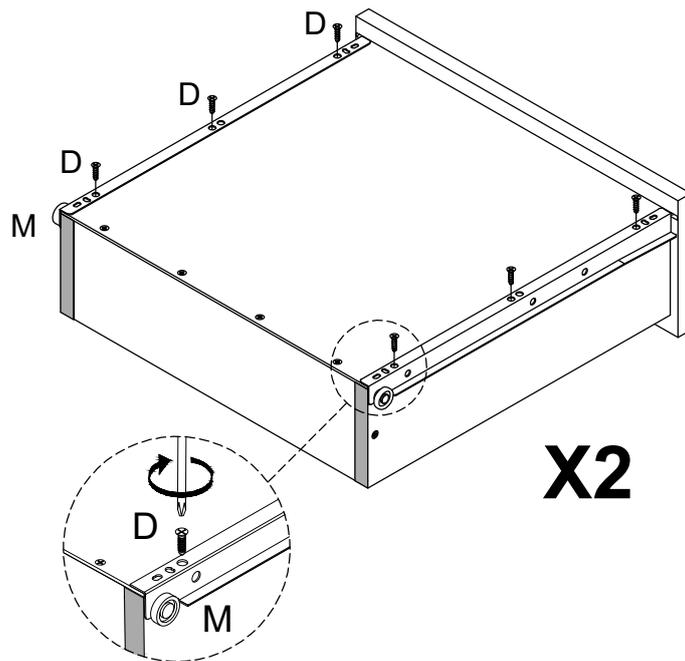
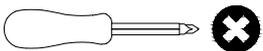


HARDWARE REQUIRED

D  12

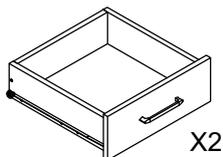
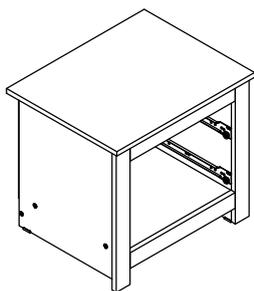
M  04

TOOLS REQUIRED



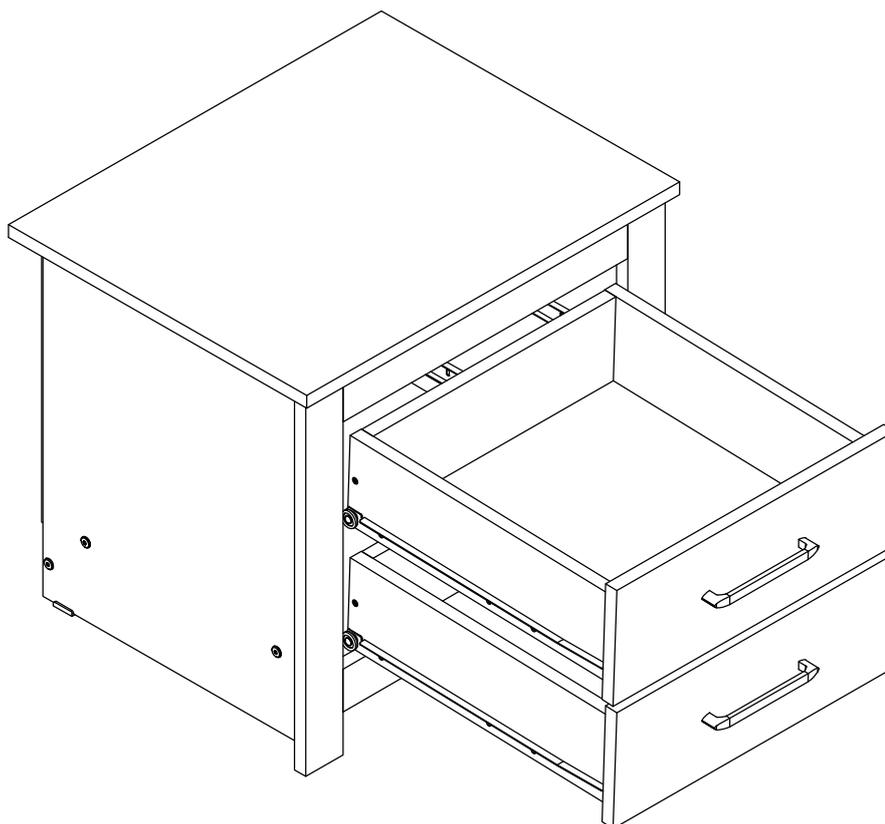
## STEP 13

### PARTS REQUIRED



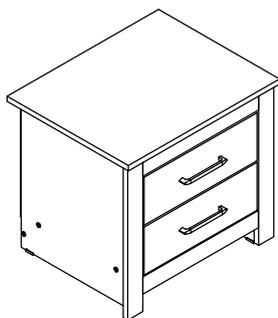
### HARDWARE REQUIRED

### TOOLS REQUIRED



## STEP 14

### PART REQUIRED



### HARDWARE REQUIRED

### TOOLS REQUIRED

