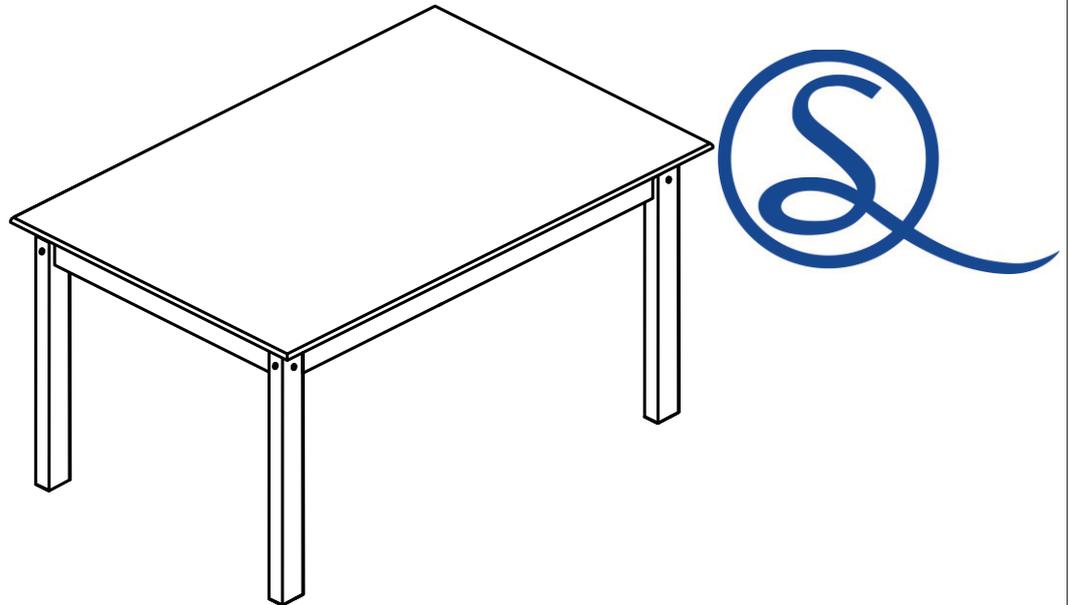


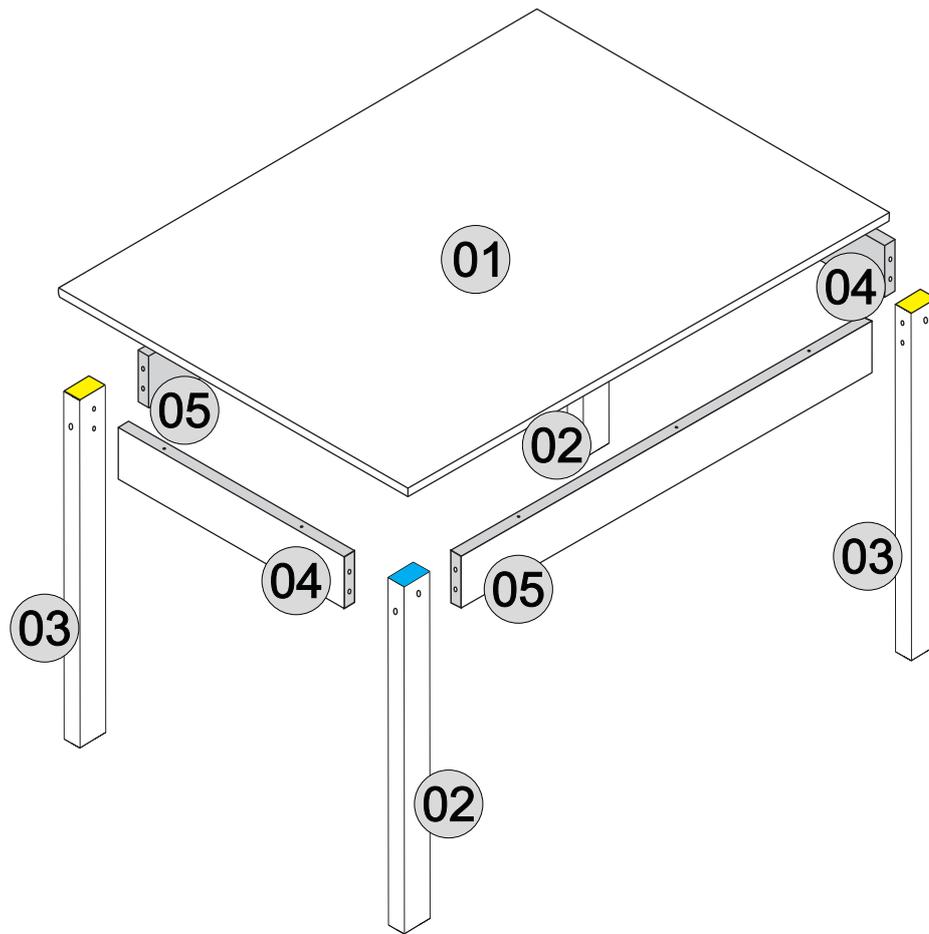
56359

# LIGHT OAK RATTAN EFFECT SANTANA 1+4 DINING TABLE ASSEMBLY INSTRUCTIONS



## **IMPORTANT** **FOR DOMESTIC USE ONLY** **PLEASE READ BEFORE YOU CONTINUE FURTHER** **CARE AND MAINTENANCE**

- After unpacking this product please keep the original packaging in case it needs to be returned for any reason.
- Please ensure all fittings and parts are present before commencing with assembly.
- We recommend that you lay a blanket or sheet on the floor to avoid damage to both your floor and the product.
- We strongly recommend that you keep children away from your work area.
- Assemble this product as close to its final position as possible.
- Never drag or push products as this could cause damage to the joints making it inferior.
- Do not drag or push items across your furniture as this may cause the surface to scratch.
- Do not place this product next to a radiator or in direct sunlight.
- Wood is a natural product and may expand if subjected to damp and may shrink or crack if subjected to heat. Therefore it is recommended that room temperature is maintained, with no sudden temperature fluctuations.
- Make sure any spillage is wiped off immediately.
- Do not place hot or chilled items directly on to the surface, use a place mat or marking will occur.
- For general cleaning use a soft cotton or micro fibre cloth, and do not use detergents of any kind.
- Do not place on a wet or damp floor as staining may occur to your floor.
- From time to time it may be necessary to tighten fittings, regular inspections should be carried out.



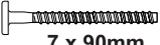
\* Use of power tools to assemble this product will invalidate any claim and damage this product making it unsafe !!!  
 \* Please assemble on a clean soft surface to avoid damage.

\* Please check contents and read the instructions before commencing assembly.  
 \* Assemble this product following the enclosed instructions carefully.  
 \* Please take care to avoid damaging panels during assembly.

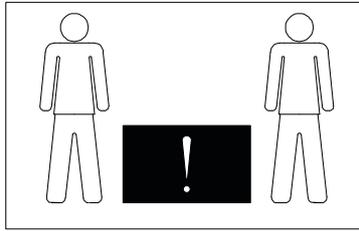
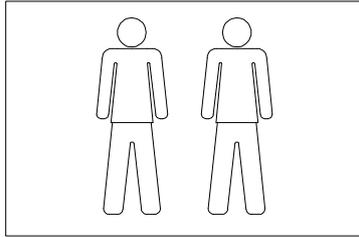
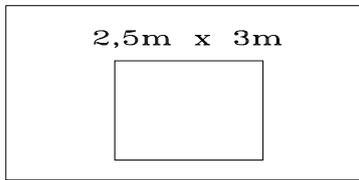
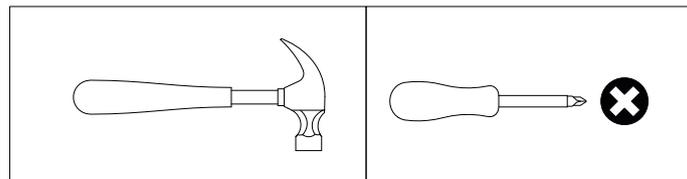
### PARTS LIST

Part Number	Part Code	Part Description	Quantity	Carton
01	S400-401-295-DC1-01T	Table Top	1	1/2
02	S400-401-295-DC1-02T	Table Leg (Blue)	2	2/2
03	S400-401-295-DC1-03T	Table Leg (Yellow)	2	2/2
04	S400-401-295-DC1-04T	Short Frame Side	2	2/2
05	S400-401-295-DC1-05T	Long Frame Side	2	1/2

## FITTINGS

<b>A</b>	 7 x 90mm	<b>08</b>		<b>D</b>		<b>01</b>
<b>B</b>	 4 x 35mm	<b>10</b>	<b>E</b>	 GLUE	<b>01</b>	
<b>C</b>	 10 x 40mm	<b>08</b>				

## TOOLS REQUIRED



# STEP 1

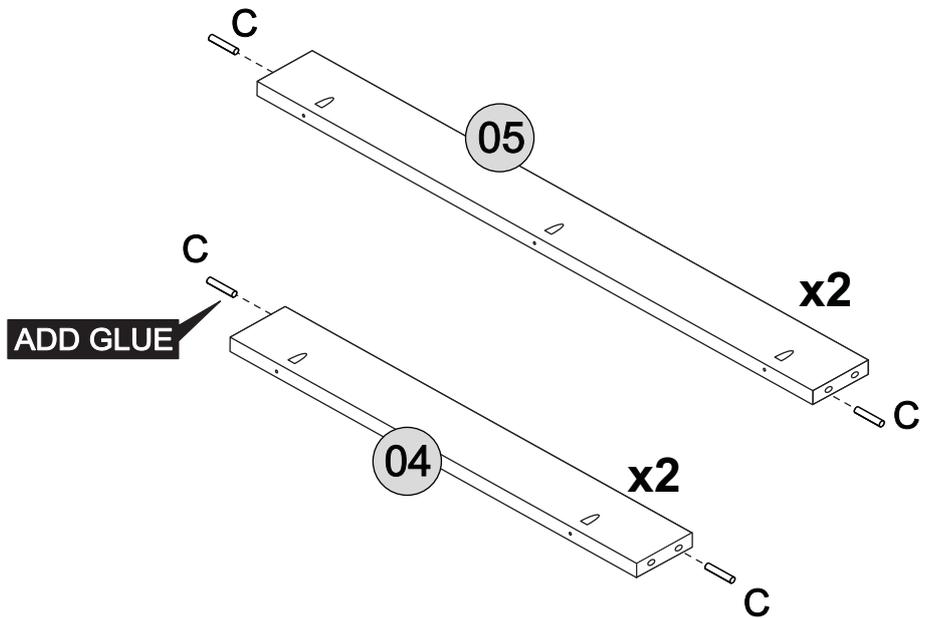
## PARTS REQUIRED

04 - FRAME SIDE	x1
05 - FRAME SIDE (BLUE)	x1

## HARDWARE REQUIRED

C	 10 x 40mm	08
E		01

  
Glue must be added to Parts 04 and 05.



# STEP 2

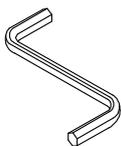
## PARTS REQUIRED

02 - TABLE LEG (BLUE)	x1
03 - TABLE LEG (YELLOW)	x1
05 - LONG FRAME SIDE	x1

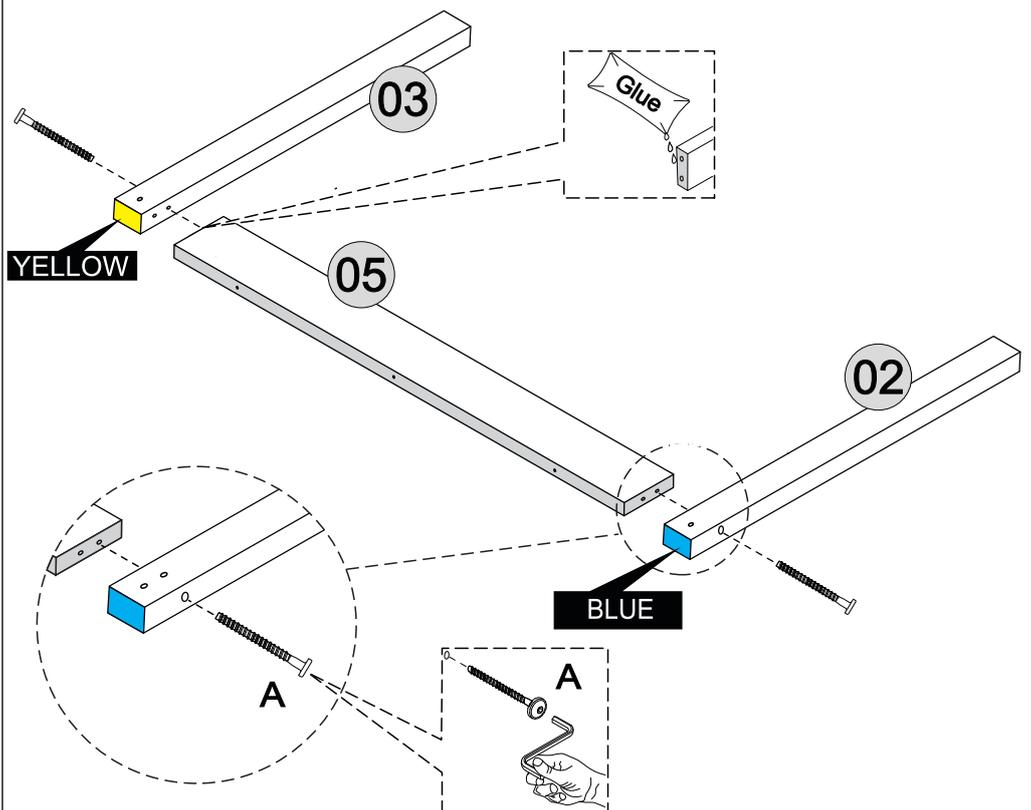
## HARDWARE REQUIRED

A		02
E		01

## TOOLS REQUIRED



  
Glue must be added to Parts 02,03 and 05.



# STEP 3

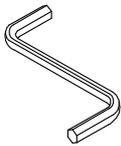
## PARTS REQUIRED

02 -TABLE LEG (BLUE)	x1
03 -TABLE LEG (YELLOW)	x1
05 -LONG FRAME SIDE	x1

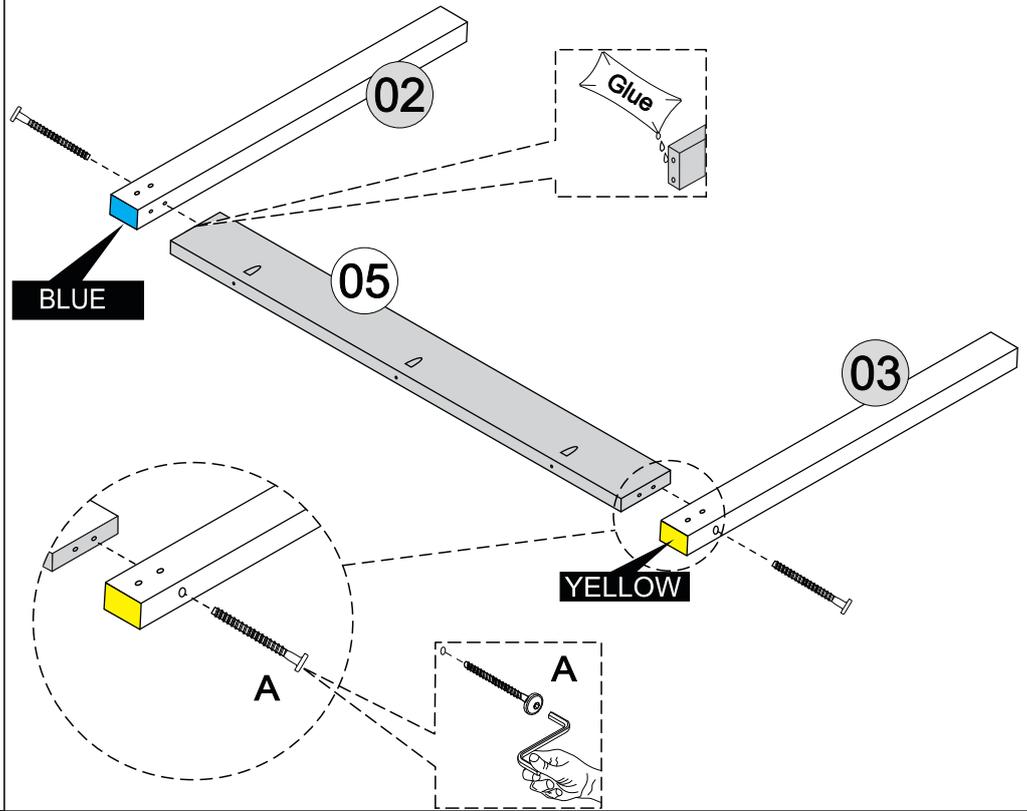
## HARDWARE REQUIRED

A		02
E		01

## TOOLS REQUIRED



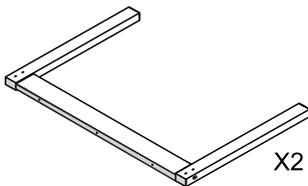
 Glue must be added to Parts 02,03 and 05.



# STEP 4

## PARTS REQUIRED

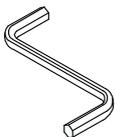
04 -SHORT FRAME SIDE	x2
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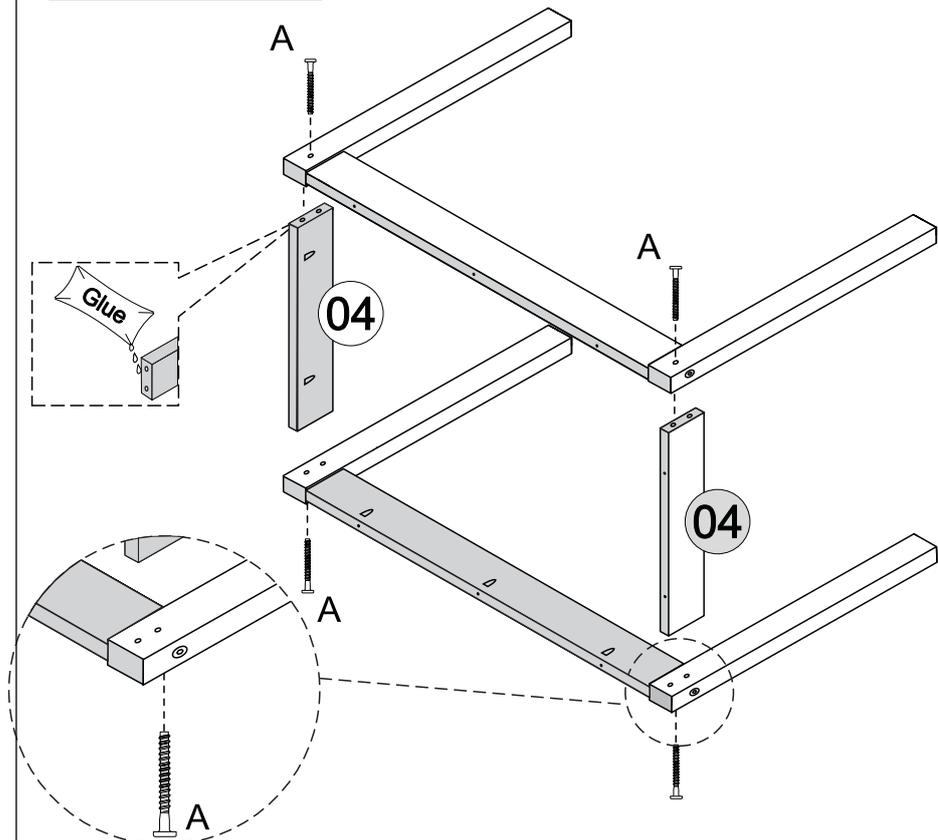
## HARDWARE REQUIRED

A		04
E		01

## TOOLS REQUIRED



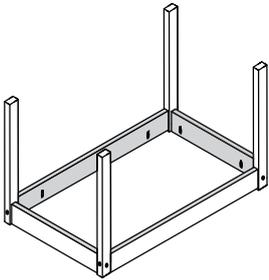
 Glue must be added to parts 04.



# STEP 5

PARTS REQUIRED

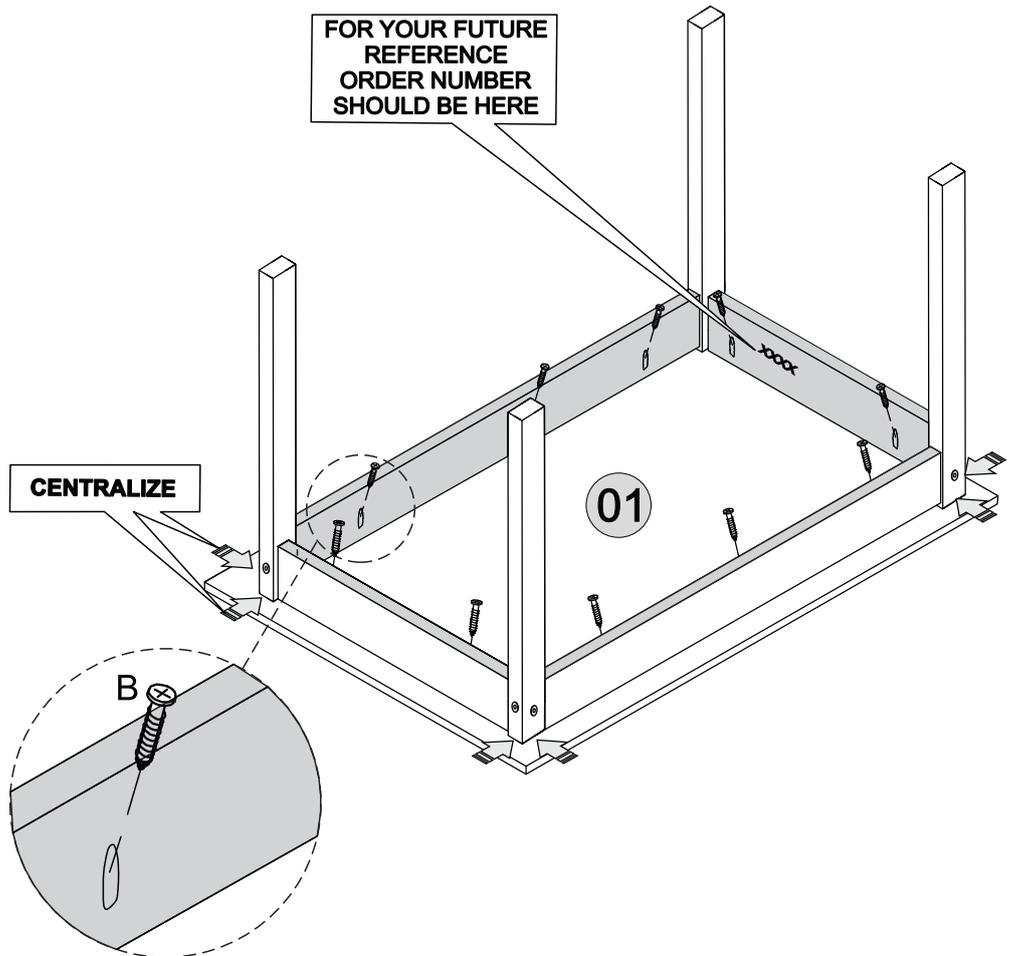
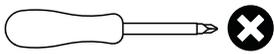
01 - TABLE TOP x1



HARDWARE REQUIRED

B  10

TOOLS REQUIRED

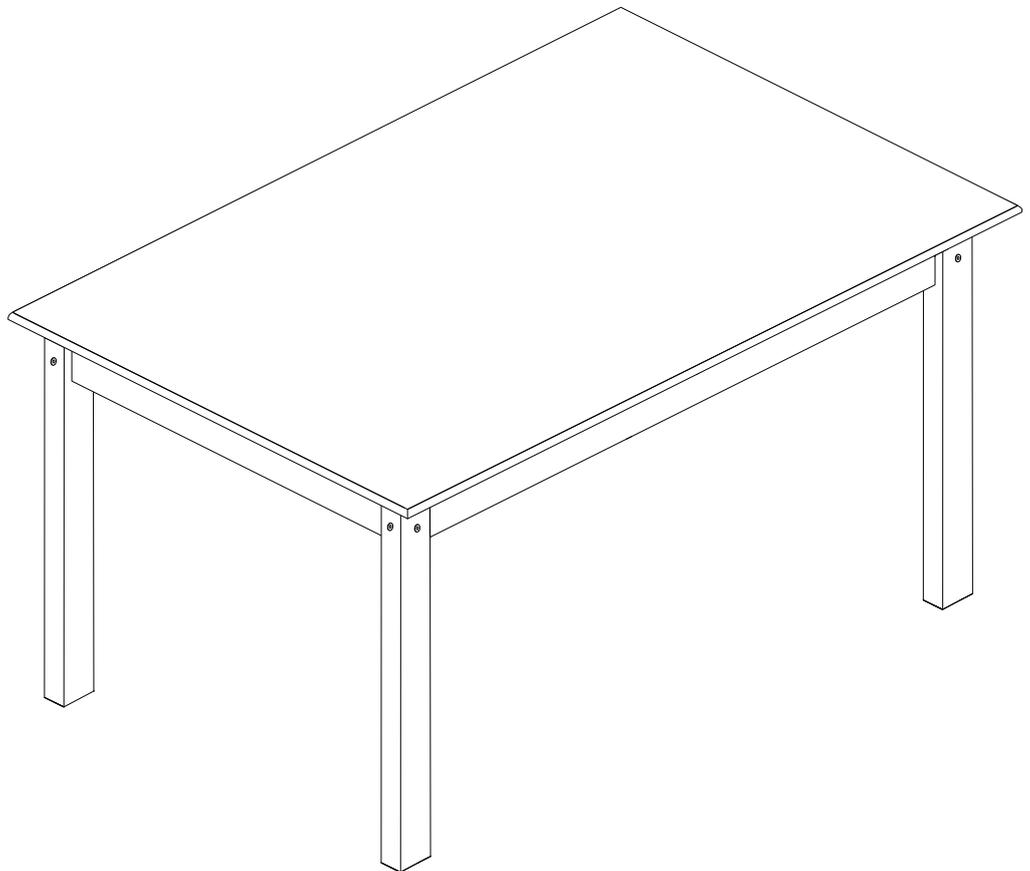


# STEP 6

PARTS REQUIRED

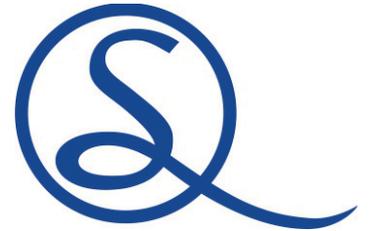
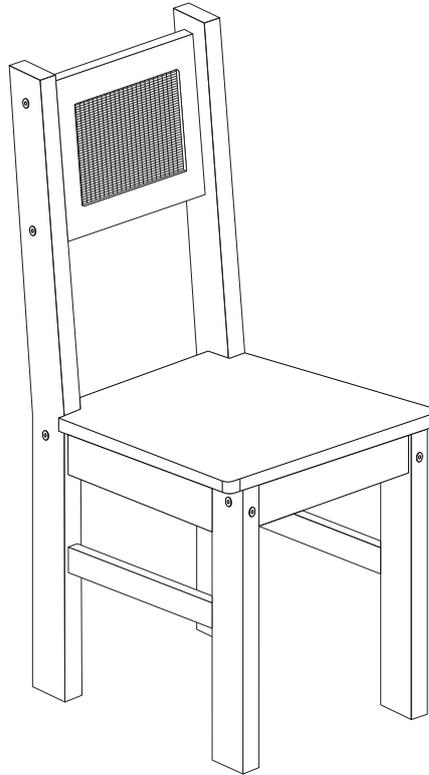
HARDWARE REQUIRED

TOOLS REQUIRED



# LIGHT OAK RATTAN EFFECT SANTANA DINING CHAIR ASSEMBLY INSTRUCTIONS

56359



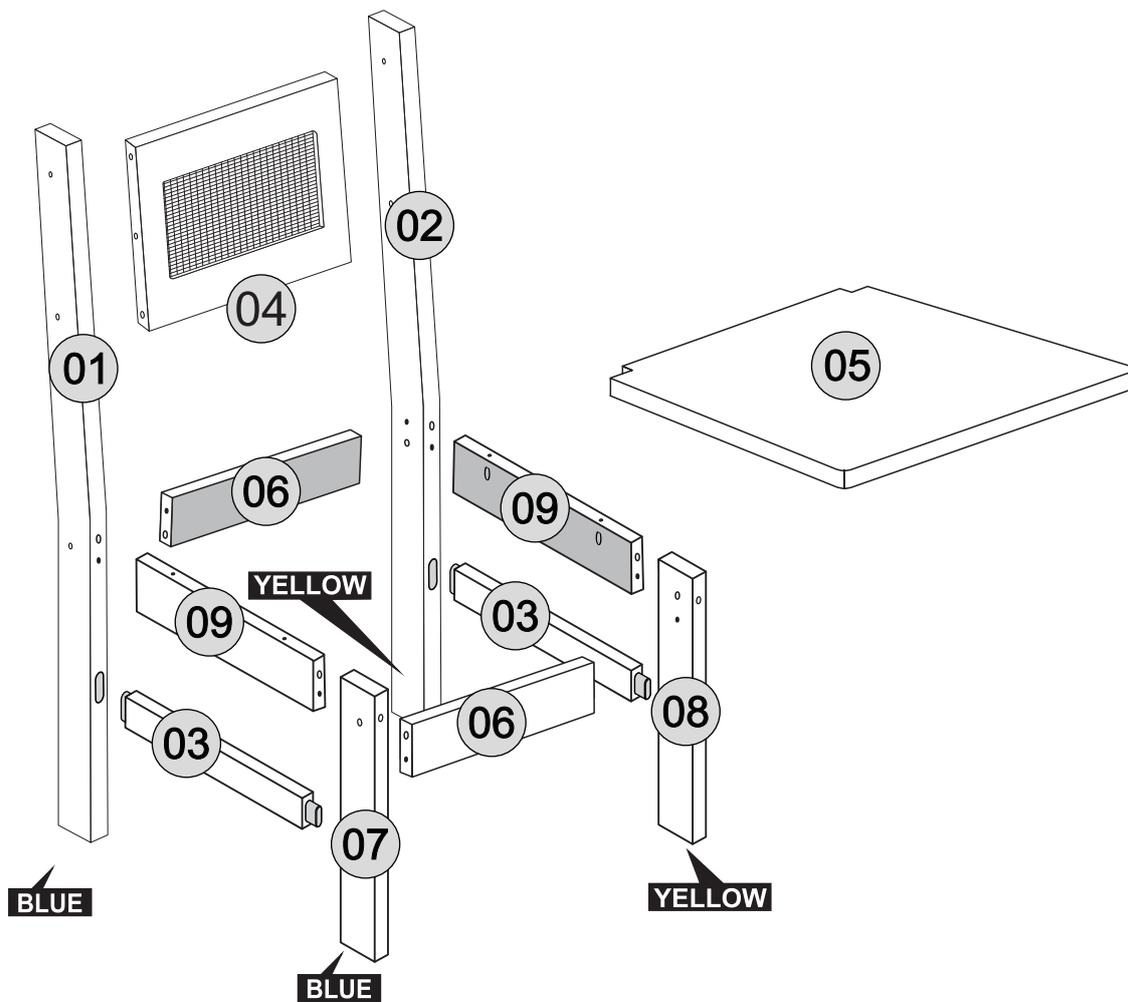
## IMPORTANT

FOR DOMESTIC USE ONLY

PLEASE READ BEFORE YOU CONTINUE FURTHER

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- Make sure any spillage is wiped off immediately.
- Do not place hot or chilled items directly on to the surface, use a place mat or marking will occur.
- For general cleaning use a soft cotton or micro fibre cloth, and do not use detergents of any kind.
- Do not place on a wet or damp floor as staining may occur to your floor.
- From time to time it may be necessary to tighten fittings, regular inspections should be carried out.



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 \* Please assemble on a clean soft surface to avoid damage.



\* Please check contents and read the instructions before commencing assembly.  
 \* Assemble this product following the enclosed instructions carefully.  
 \* Please take care to avoid damaging panels during assembly.

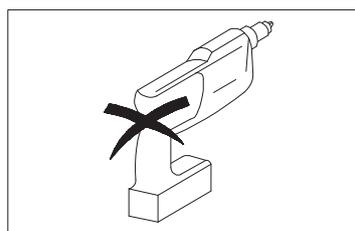
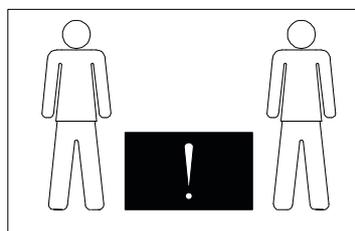
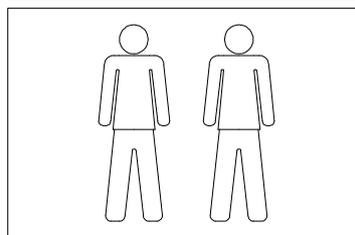
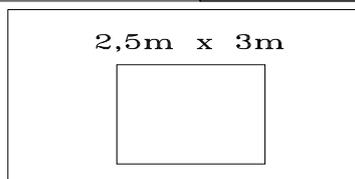
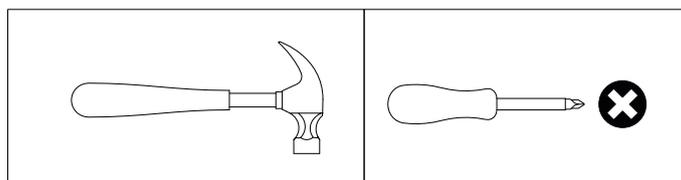
### PARTS LIST

Part Number	Part Code	Part Description	Quantity	Carton
01	S400-401-295-DC1-01C	Back Leg Left (Blue Marking)	4	2/2
02	S400-401-295-DC1-02C	Back Leg Right (Yellow Marking)	4	2/2
03	S400-401-295-DC1-03C	Stretcher	8	1/2
04	S400-401-295-DC1-04C	Backrest	4	1/2
05	S400-401-295-DC1-05C	Seat Pad	4	1/2
06	S400-401-295-DC1-06C	Seat Rail	8	1/2
07	S400-401-295-DC1-07C	Front Leg Left (Blue Marking)	4	2/2
08	S400-401-295-DC1-08C	Front Leg Right (Yellow Marking)	4	2/2
09	S400-401-295-DC1-09C	Side Seat Rail	8	1/2

### FITTINGS

<b>A</b>	 GLUE	<b>04</b>	<b>D</b>		<b>01</b>
<b>B</b>	 4 x 35mm	<b>16</b>	<b>E</b>	 7 x 90mm	<b>16</b>
<b>C</b>	 7 x 60mm	<b>32</b>	<b>F</b>	 10 x 40mm	<b>40</b>

### TOOLS REQUIRED



# STEP 1

## PARTS REQUIRED

06 - SEAT RAIL x2

09 - SIDE SEAT RAIL x2

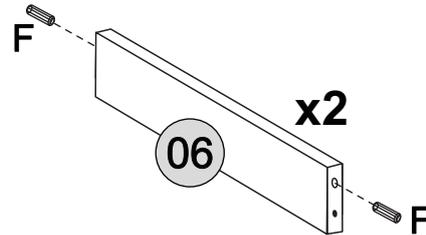
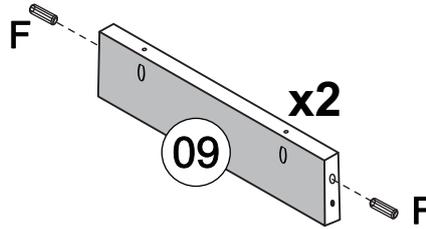
## HARDWARE REQUIRED

A  01

F  10 x 40mm 08

## TOOLS REQUIRED

 Glue must be added to Parts 06 and 09.



# STEP 2

## PARTS REQUIRED

04 - BACKREST x1

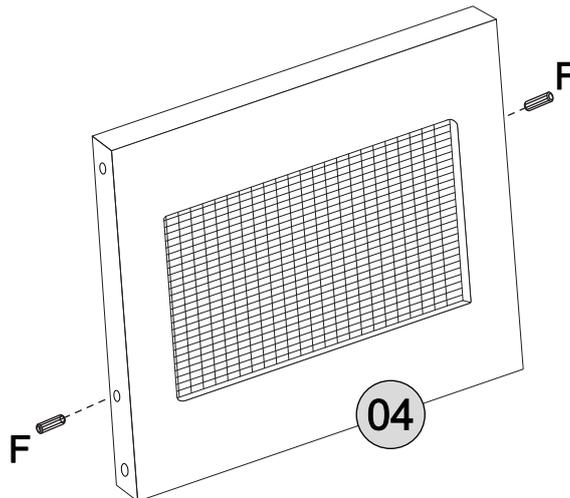
## HARDWARE REQUIRED

A  01

F  10 x 40mm 02

## TOOLS REQUIRED

 Glue must be added to Parts 04.

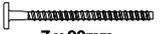


# STEP 3

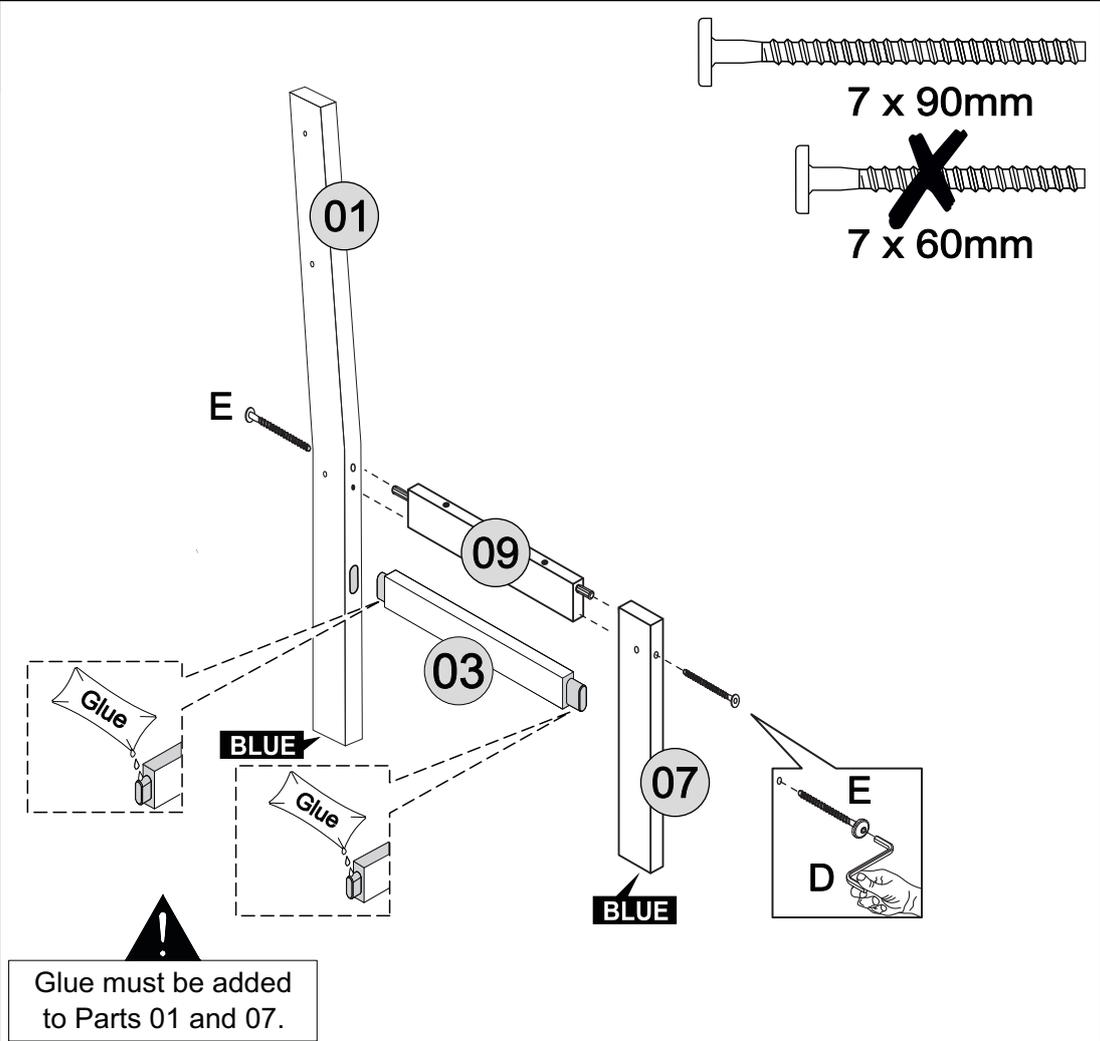
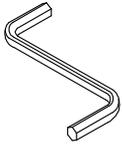
## PARTS REQUIRED

01 - BACK LEG LEFT (BLUE)	x1
03 - STRETCHER	x1
07 - FRONT LEG LEFT (BLUE)	x1
09 - SIDE SEAT RAIL	x1

## HARDWARE REQUIRED

A	GLUE	01
E	 7 x 90mm	02

## TOOLS REQUIRED

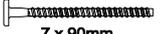


# STEP 4

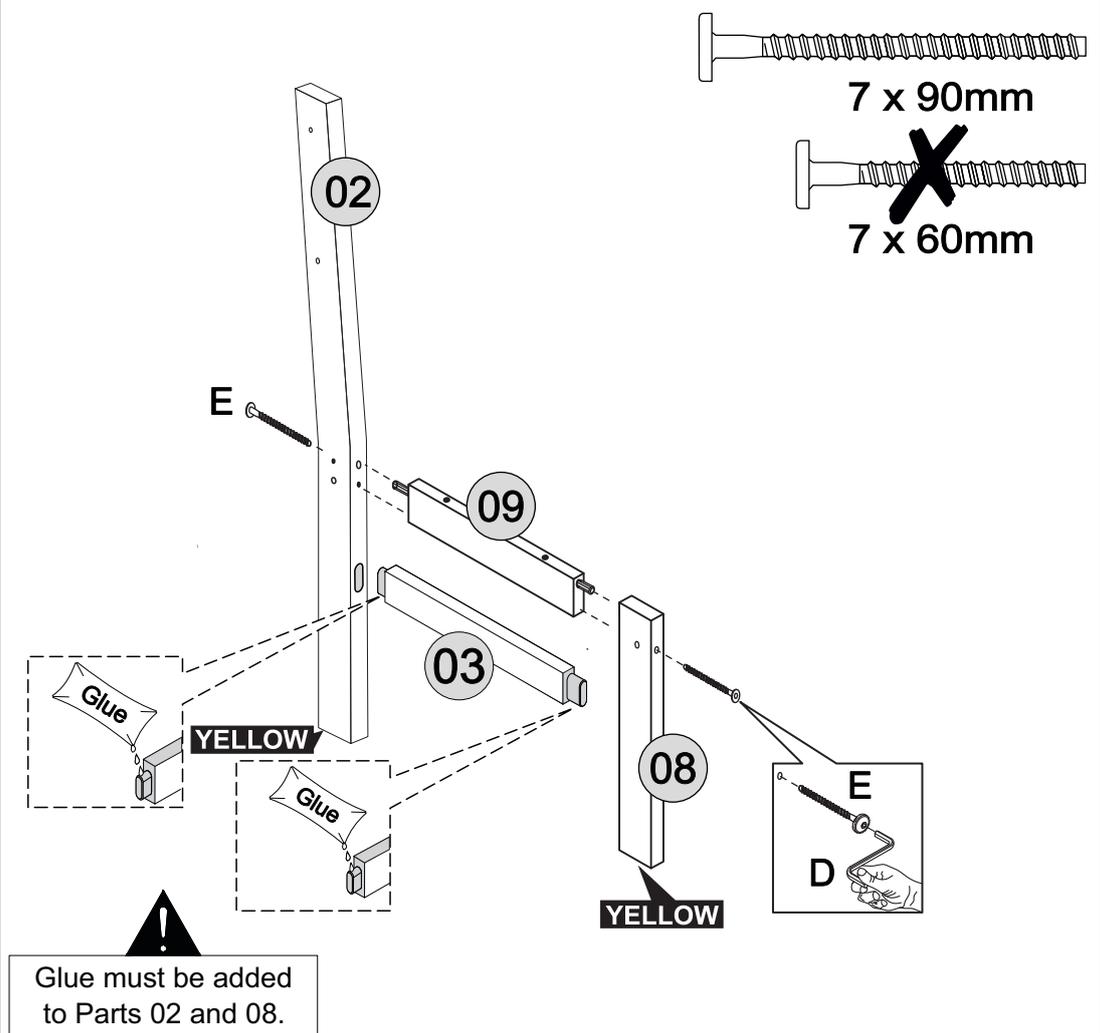
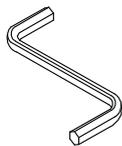
## PARTS REQUIRED

02- BACK LEG RIGHT (YELLOW)	x1
03- STRETCHER	x1
08-FRONT LEG RIGHT (YELLOW)x1	
09- SIDE SEAT RAIL	x1

## HARDWARE REQUIRED

A	GLUE	01
E	 7 x 90mm	02

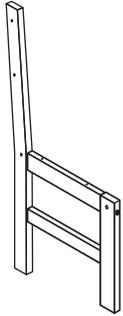
## TOOLS REQUIRED



# STEP 5

## PARTS REQUIRED

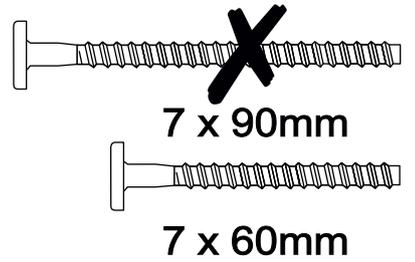
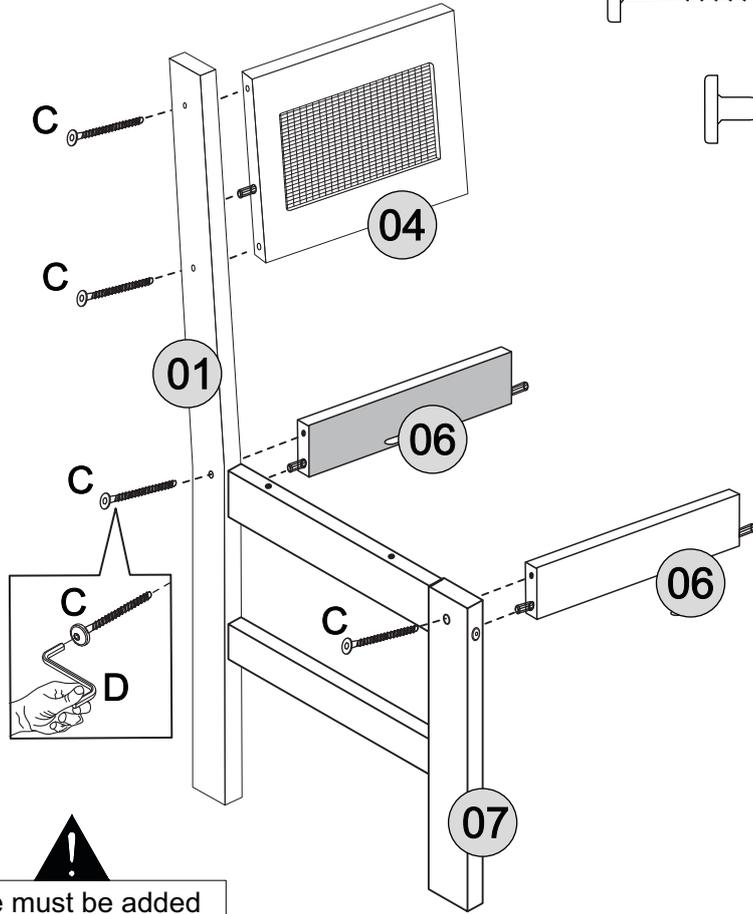
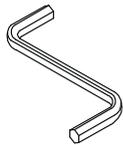
04 - BACKREST	x1
06 - SEAT RAIL	x2



## HARDWARE REQUIRED

A	GLUE	01
C	7 x 60mm	04

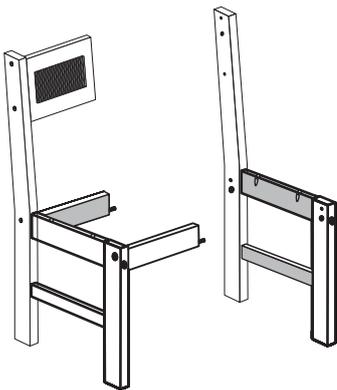
## TOOLS REQUIRED



**!**  
Glue must be added to Part 01 and 07.

# STEP 6

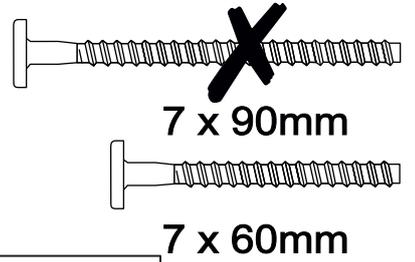
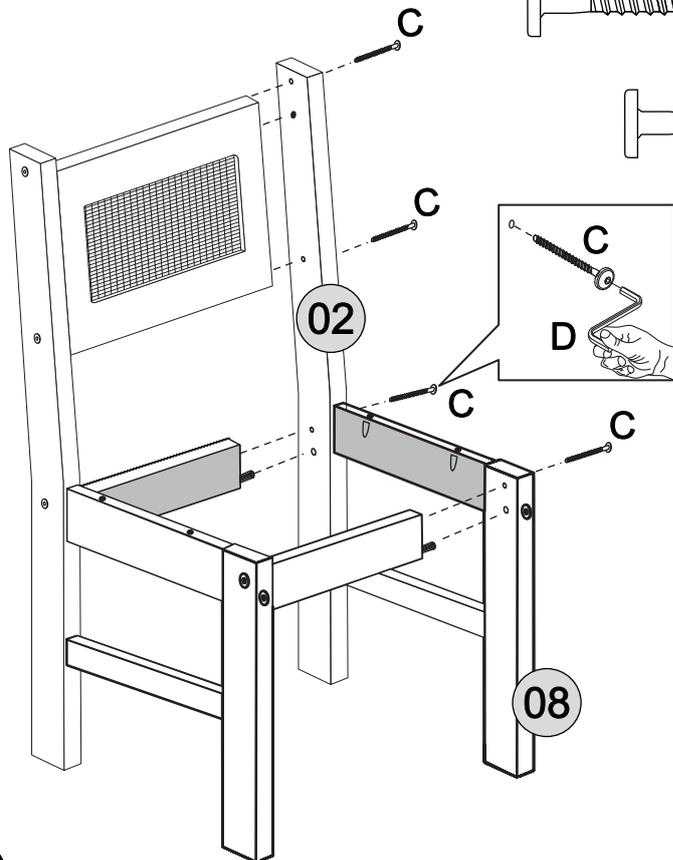
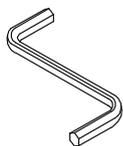
## PARTS REQUIRED



## HARDWARE REQUIRED

A	GLUE	01
C	7 x 60mm	04

## TOOLS REQUIRED

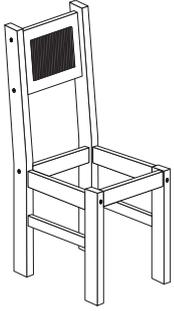


**!**  
Glue must be added to Parts 02 and 08.

## STEP 7

### PARTS REQUIRED

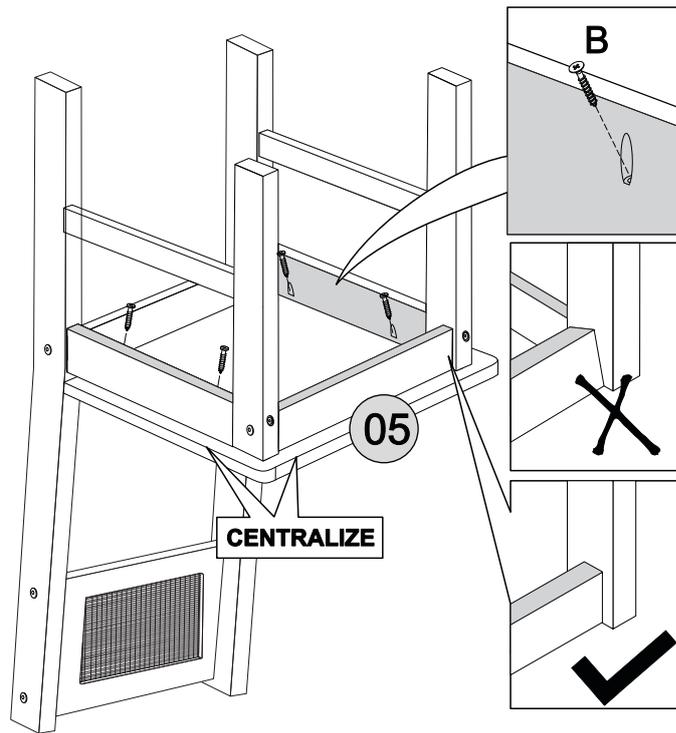
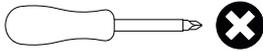
05 - SEAT PAD x1



### HARDWARE REQUIRED

B  04  
4 x 35mm

### TOOLS REQUIRED



## STEP 8

### PARTS REQUIRED

### HARDWARE REQUIRED

### TOOLS REQUIRED

## IMPORTANT NOTICE

**Please allow at least 6 hours for the glue to dry before using your new chairs. If you don't follow these instructions it will affect the strength of the chair and might void your warranty.**

