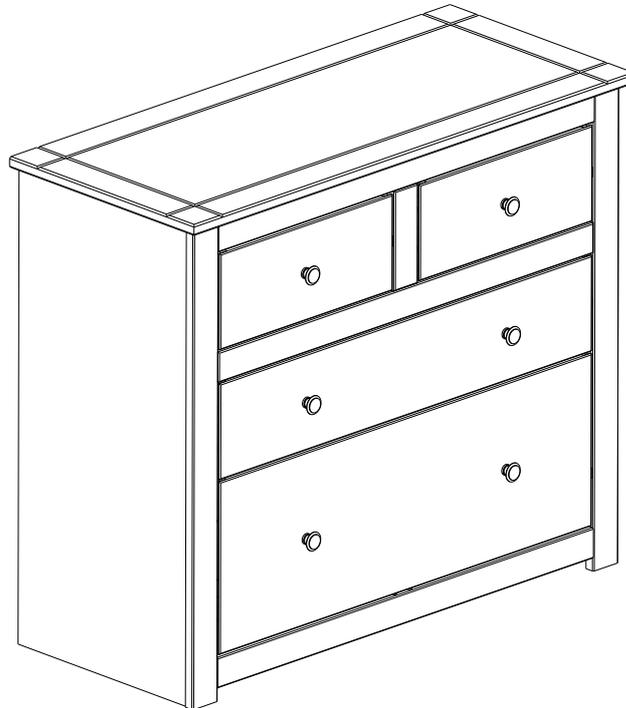
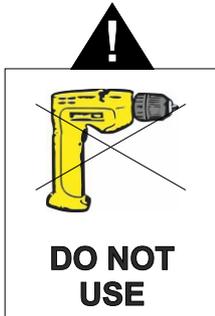


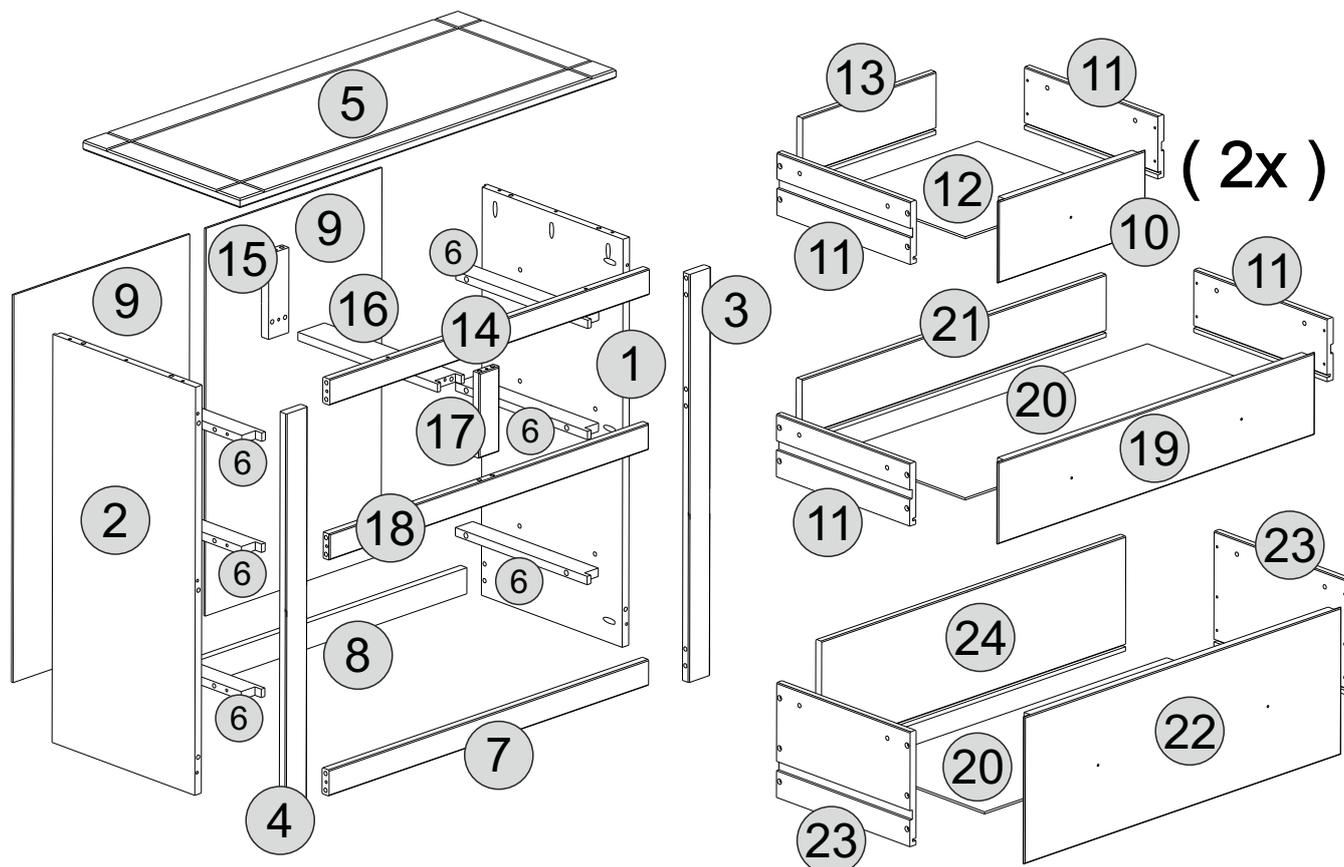
# PANAMA 2+2 DRAWER CHEST ASSEMBLY INSTRUCTIONS



## **IMPORTANT** PLEASE READ BEFORE YOU CONTINUE FURTHER **FOR DOMESTIC USE ONLY** **CARE AND MAINTENANCE**

After unpacking this product please keep the original packaging in case it needs to be returned for any reason.

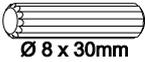
- Please ensure all fittings and parts are present before commencing with assembly.
- We recommend that you lay a blanket or sheet on the floor to avoid damage to both your floor and the product.
- We strongly recommend that you keep children away from your work area.
- Assemble this product as close to its final position as possible.
- Never drag or push products as this could cause damage to the joints making it inferior.
- Do not place this product next to a radiator or in direct sunlight.
- Wood is a natural product and may expand if subjected to damp and may shrink or crack if subjected to heat. Therefore it is recommended that room temperature is maintained, with no sudden temperature fluctuations.
- Make sure any spillage is wiped off immediately.
- Do not place hot or chilled items directly on to the surface, use a place mat or marking will occur.
- For general cleaning use a duster, and do not use detergents of any kind. However, the surface will need to be retreated from time to time. This can be done by using block wax (unperfumed) and rubbing it over the whole item.
- From time to time it may be necessary to tighten fittings, regular inspections should be carried out.



## PARTS LIST

Part Number	Part Code	Part Description	Quantity	Carton
1	S100-102-042-MY1-01	Right Side Panel	1	1/1
2	S100-102-042-MY1-02	Left Side Panel	1	1/1
3	S100-102-042-MY1-03	Right Front Upright	1	1/1
4	S100-102-042-MY1-04	Left Front Upright	1	1/1
5	S100-102-042-MY1-05	Top Panel	1	1/1
6	S100-102-042-MY1-06	Drawer Runner	6	1/1
7	S100-102-042-MY1-07	Bottom Front Crossbeam	1	1/1
8	S100-102-042-MY1-08	Back Crossbeam	1	1/1
9	S100-102-042-MY1-09	Back Panel	2	1/1
10	S100-102-042-MY1-10	Small Drawer Front	2	1/1
11	S100-102-042-MY1-11	Small/Middle Drawer Side	6	1/1
12	S100-102-042-MY1-12	Small Drawer Bottom	2	1/1
13	S100-102-042-MY1-13	Small Drawer Back	2	1/1
14	S100-102-042-MY1-14	Top Front Crossbeam	1	1/1
15	S100-102-042-MY1-15	Drawer Runner Upright	1	1/1
16	S100-102-042-MY1-16	Centre Drawer Runner	1	1/1
17	S100-102-042-MY1-17	Centre Front Upright	1	1/1
18	S100-102-042-MY1-18	Centre Front Crossbeam	1	1/1
19	S100-102-042-MY1-19	Middle Drawer Front	1	1/1
20	S100-102-042-MY1-20	Drawer Bottom	2	1/1
21	S100-102-042-MY1-21	Middle Drawer Back	1	1/1
22	S100-102-042-MY1-22	Large Drawer Front	1	1/1
23	S100-102-042-MY1-23	Large Drawer Side	2	1/1
24	S100-102-042-MY1-24	Large Drawer Back	1	1/1

### FITTINGS

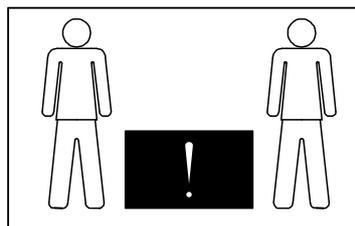
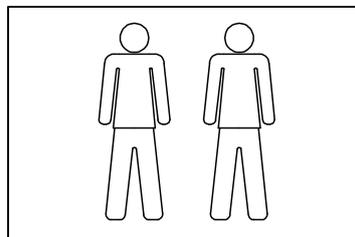
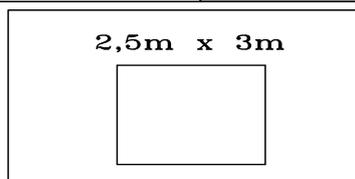
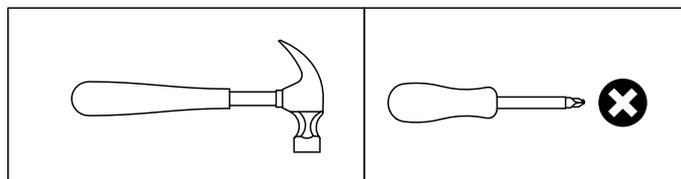
A	 Ø 8 x 30mm	56	D		06	G		01
B	 Ø 3,5 x 30mm	39	E	 M4 x 25mm	06	H	 Ø 3,5 x 16mm	06
C	 Ø 3,0 x 30mm	32	F	 10x10mm	20	I	 2x  1x  1x  1x	01



\* Use of power tools to assemble this product will invalidate any claim and damage this product making it unsafe !!!  
\* Please assemble on a clean soft surface to avoid damage.

\* Please check contents and read the instructions before commencing assembly.  
\* Assemble this product following the enclosed instructions carefully.  
\* Please take care to avoid damaging panels during assembly.

### TOOLS REQUIRED



# STEP 1

## PARTS REQUIRED

14 - TOP FRONT CROSSBEAM x1

15 - DRAWER RUNNER UPRIGHT x1

16 - CENTRE DRAWER RUNNER x1

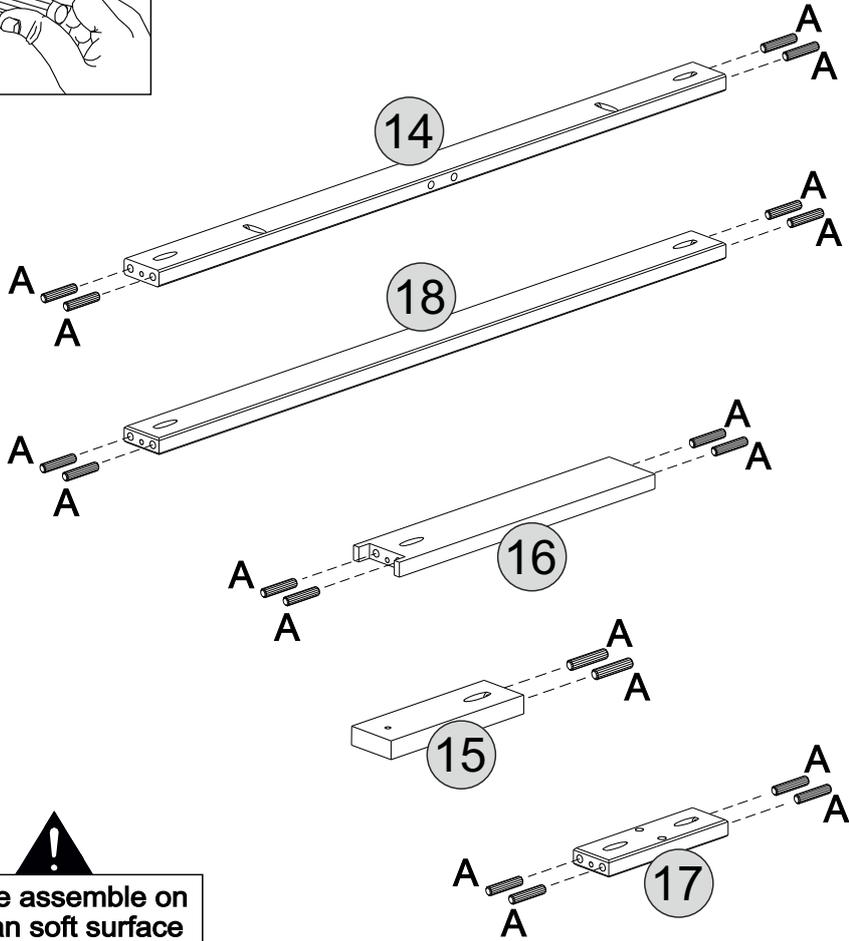
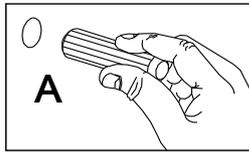
17 - CENTRE FRONT UPRIGHT x1

18 - CENTRE FRONT CROSSBEAM x1

## HARDWARE REQUIRED

A  18  
Ø 8 x 30mm

## TOOLS REQUIRED



 Please assemble on a clean soft surface to avoid damage.

# STEP 2

## PARTS REQUIRED

6 - DRAWER RUNNER x6

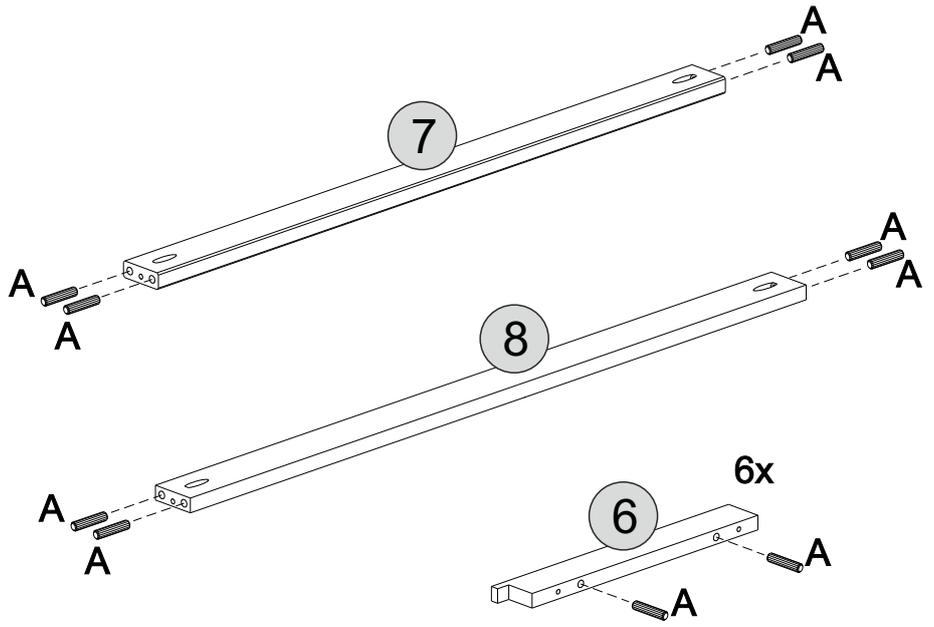
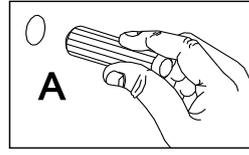
7 - BOTTOM FRONT CROSSBEAM x1

8 - BACK CROSSBEAM x1

## HARDWARE REQUIRED

A  20  
Ø 8 x 30mm

## TOOLS REQUIRED



 Please assemble on a clean soft surface to avoid damage.

# STEP 3

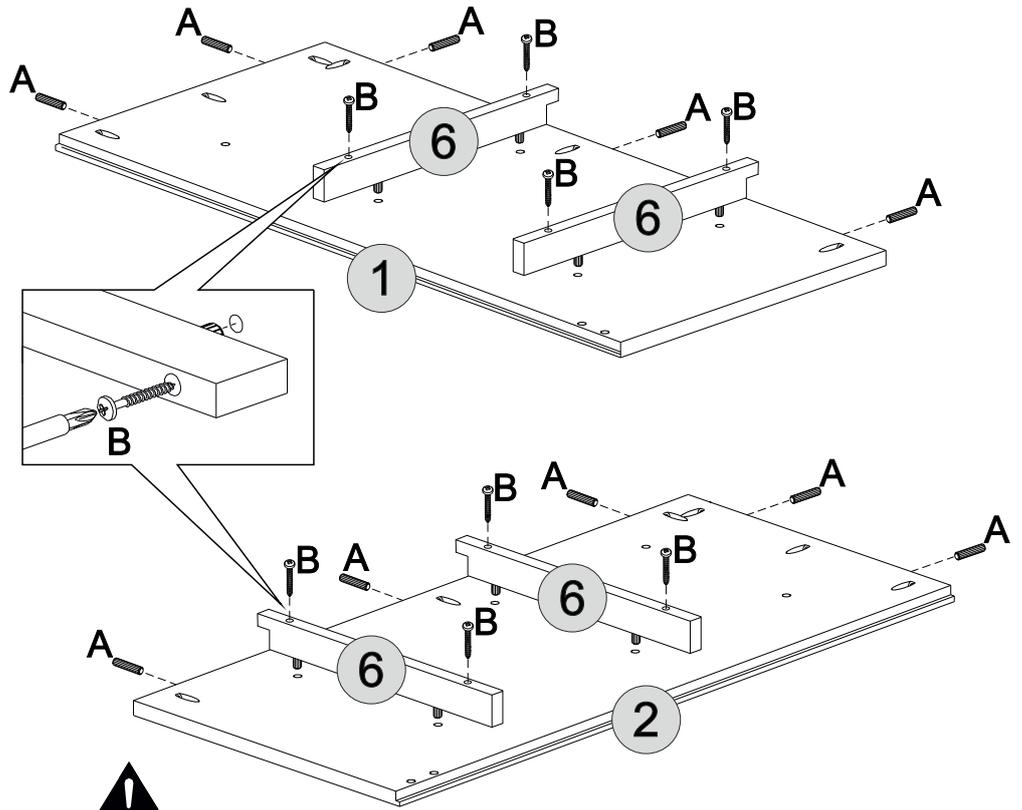
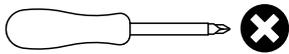
## PARTS REQUIRED

1 - RIGHT SIDE PANEL	x1
2 - LEFT SIDE PANEL	x1
6 - DRAWER RUNNER	x4

## HARDWARE REQUIRED

A		10
B		08

## TOOLS REQUIRED



 Please assemble on a clean soft surface to avoid damage.

# STEP 4

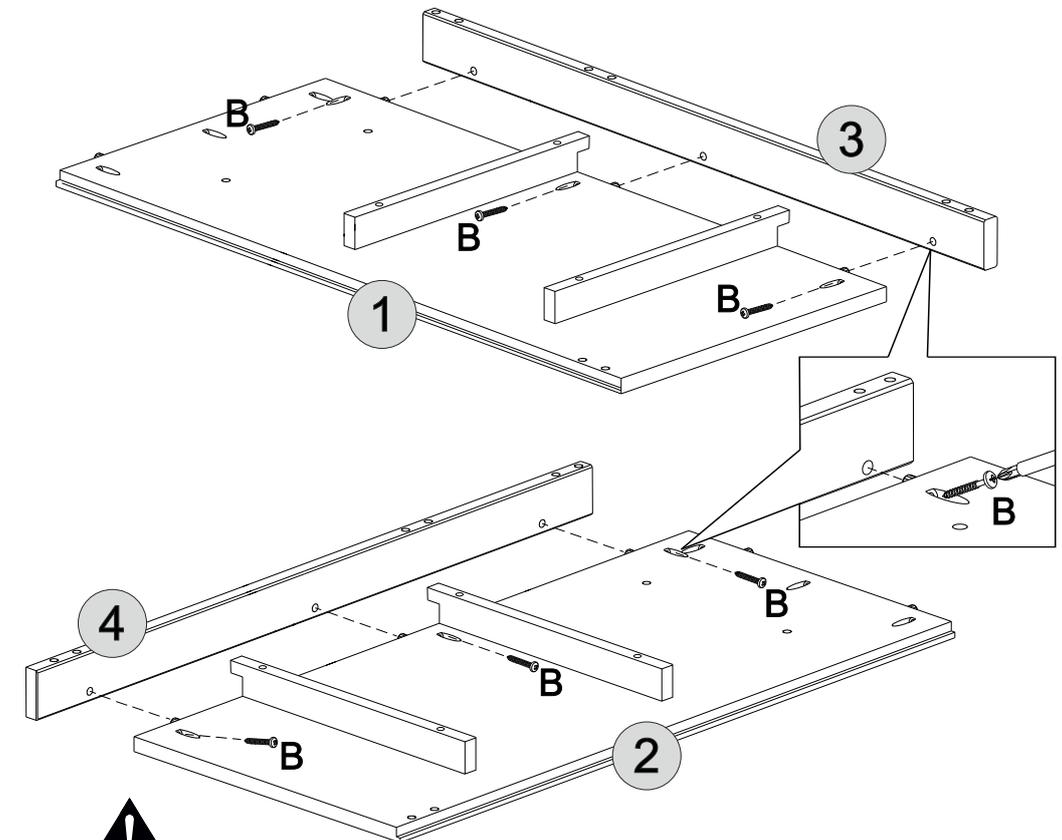
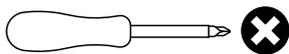
## PARTS REQUIRED

1 - RIGHT SIDE PANEL	x1
2 - LEFT SIDE PANEL	x1
3 - RIGHT FRONT UPRIGHT	x1
4 - LEFT FRONT UPRIGHT	x1

## HARDWARE REQUIRED

B		06
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## TOOLS REQUIRED



 Please assemble on a clean soft surface to avoid damage.

# STEP 5

## PARTS REQUIRED

14 - TOP FRONT CROSSBEAM x1

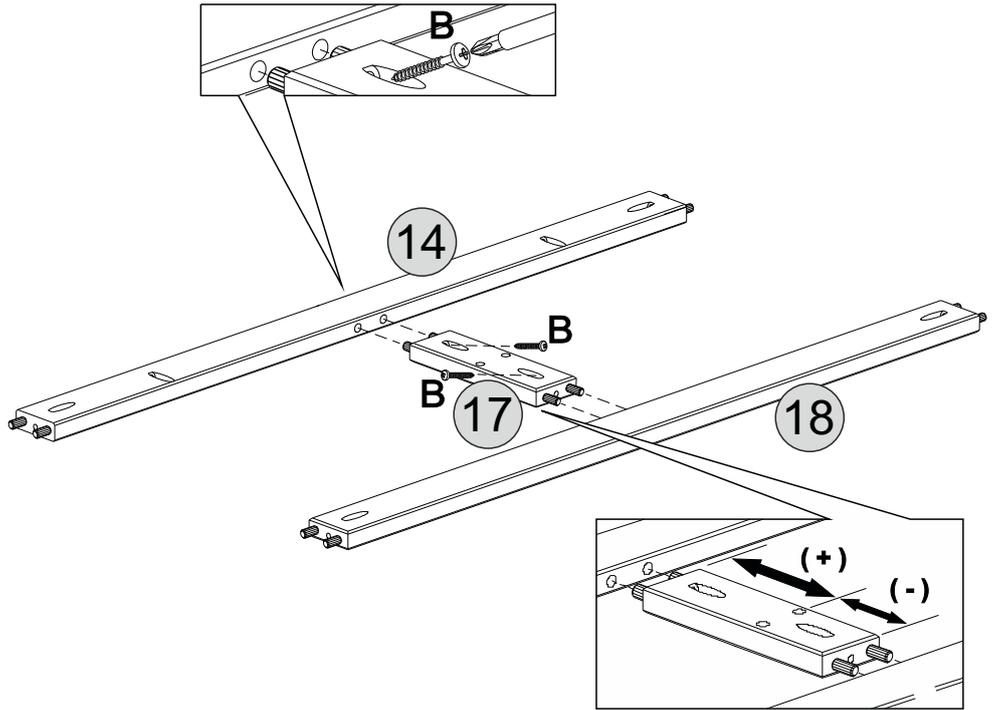
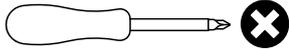
17 - CENTRE FRONT UPRIGHT x1

18 - CENTRE FRONT CROSSBEAM x1

## HARDWARE REQUIRED

B  02  
Ø 3,5 x 30mm

## TOOLS REQUIRED

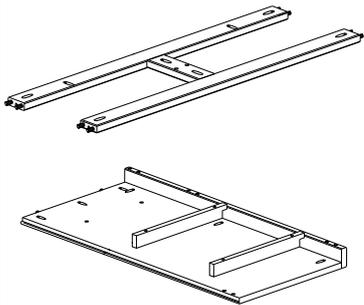


 Please assemble on a clean soft surface to avoid damage.

# STEP 6

## PARTS REQUIRED

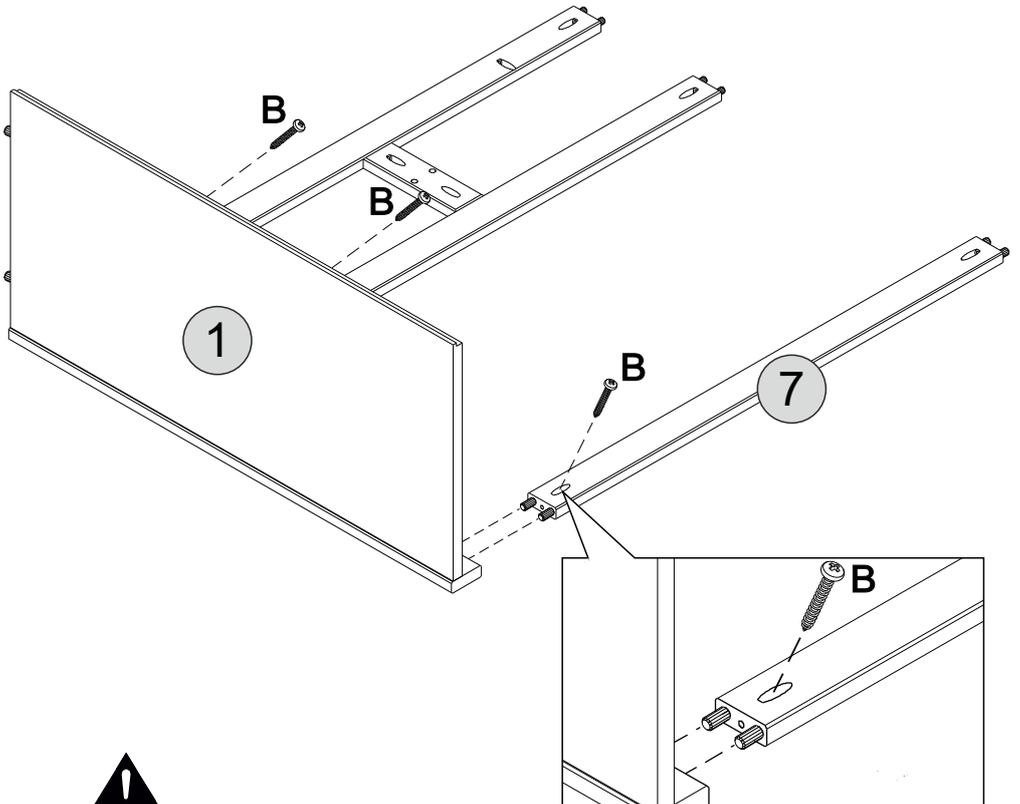
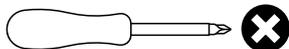
7 - BOTTOM FRONT CROSSBEAM x1



## HARDWARE REQUIRED

B  03  
Ø 3,5 x 30mm

## TOOLS REQUIRED

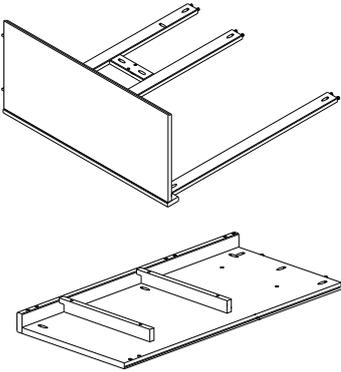


 Please assemble on a clean soft surface to avoid damage.

# STEP 7

## PARTS REQUIRED

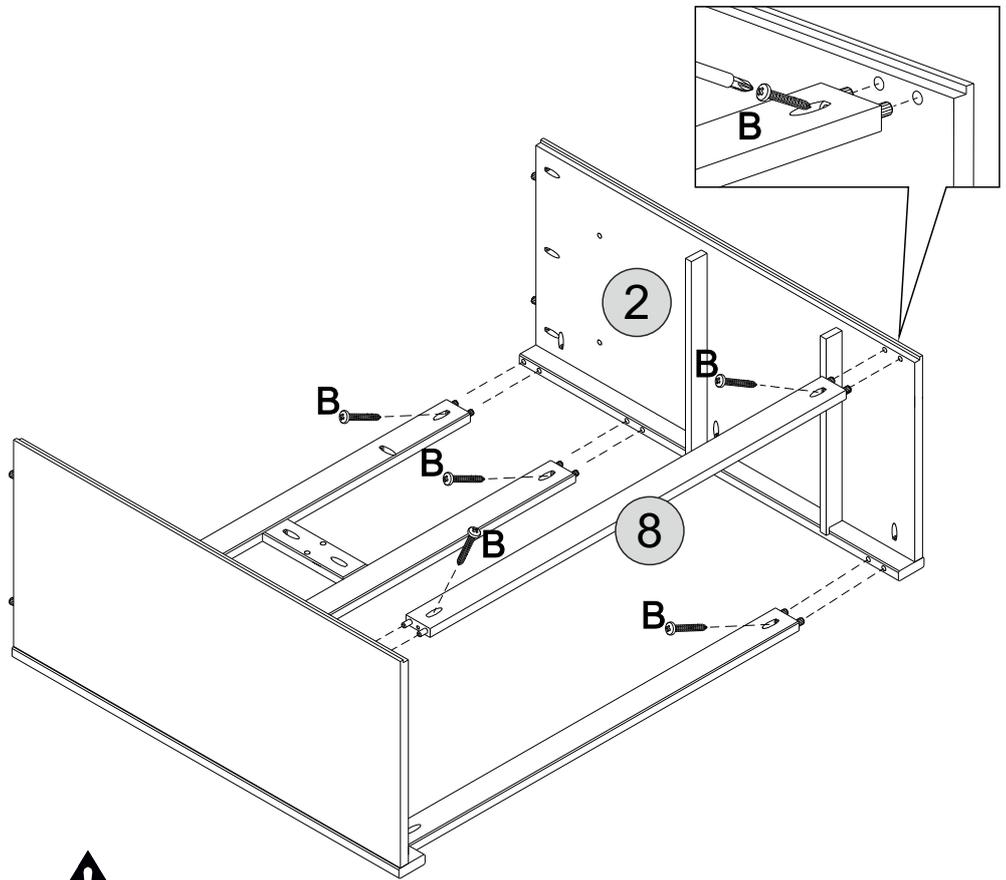
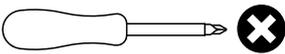
8 - BACK CROSSBEAM x1



## HARDWARE REQUIRED

B  05  
Ø 3,5 x 30mm

## TOOLS REQUIRED

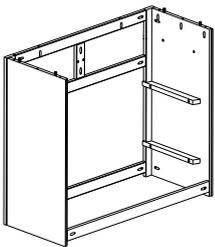


 Please assemble on a clean soft surface to avoid damage.

# STEP 8

## PARTS REQUIRED

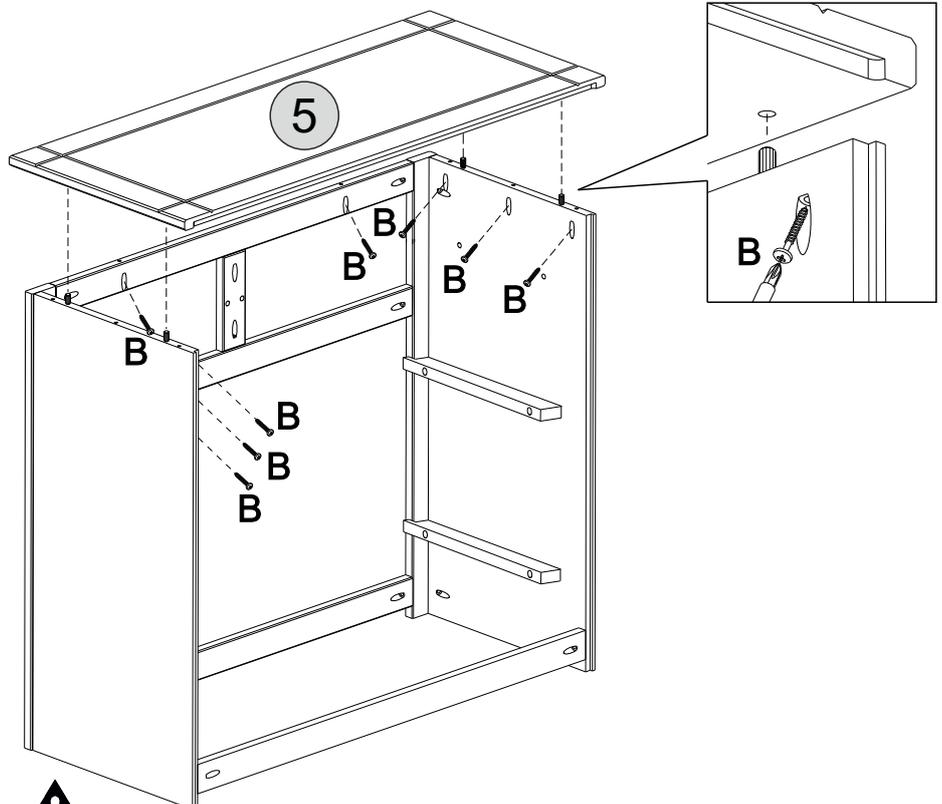
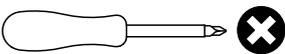
5 - TOP PANEL x1



## HARDWARE REQUIRED

B  08  
Ø 3,5 x 30mm

## TOOLS REQUIRED

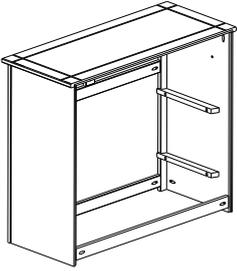


 Please assemble on a clean soft surface to avoid damage.

# STEP 9

## PARTS REQUIRED

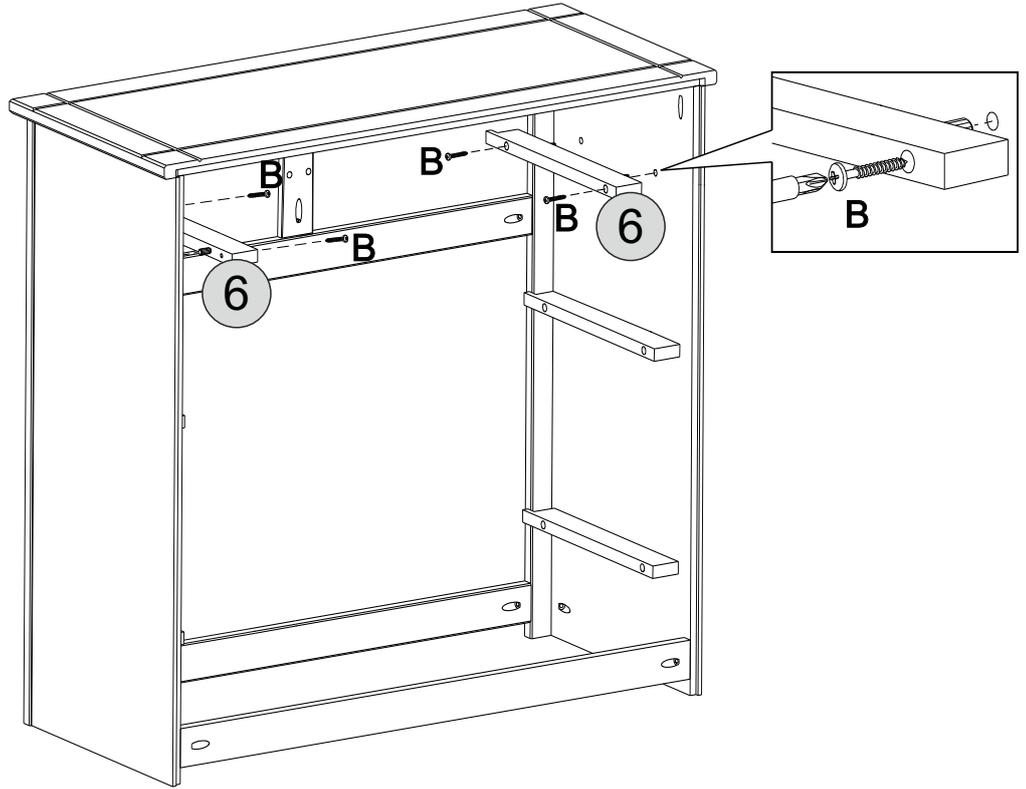
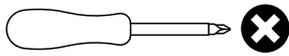
6 - DRAWER RUNNER x2



## HARDWARE REQUIRED

B  04  
Ø 3,5 x 30mm

## TOOLS REQUIRED



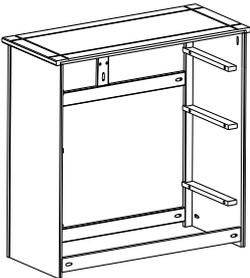
 Please assemble on a clean soft surface to avoid damage.

# STEP 10

## PARTS REQUIRED

15 -DRAWER RUNNER UPRIGHT x1

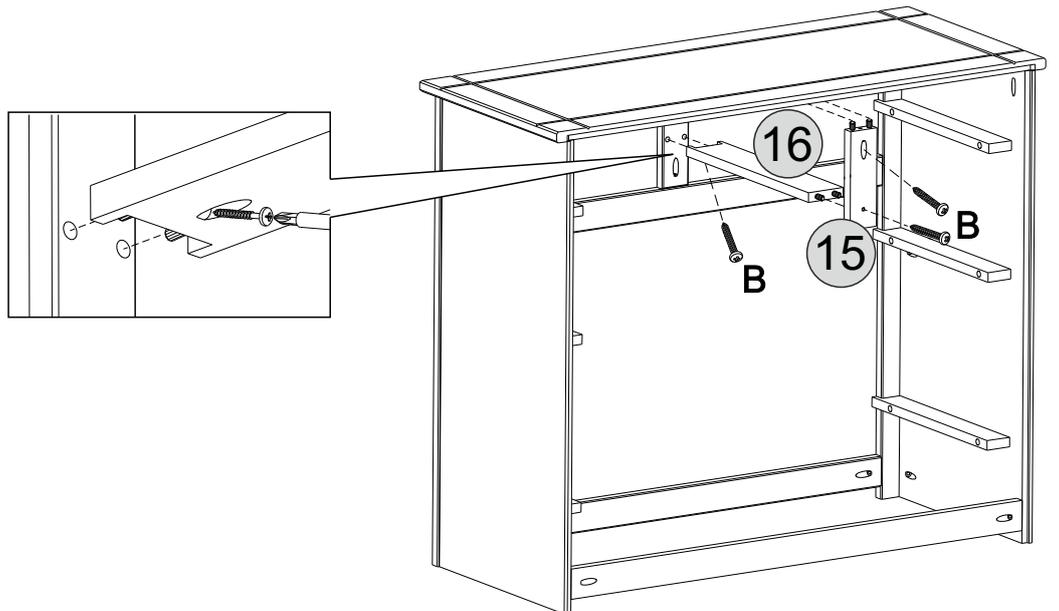
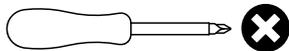
16 -CENTRE DRAWER RUNNER x1



## HARDWARE REQUIRED

B  03  
Ø 3,5 x 30mm

## TOOLS REQUIRED

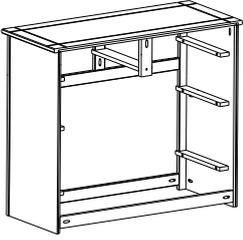


 Please assemble on a clean soft surface to avoid damage.

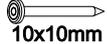
# STEP 11

**PARTS REQUIRED**

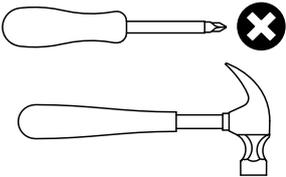
9 - BACK PANEL x2



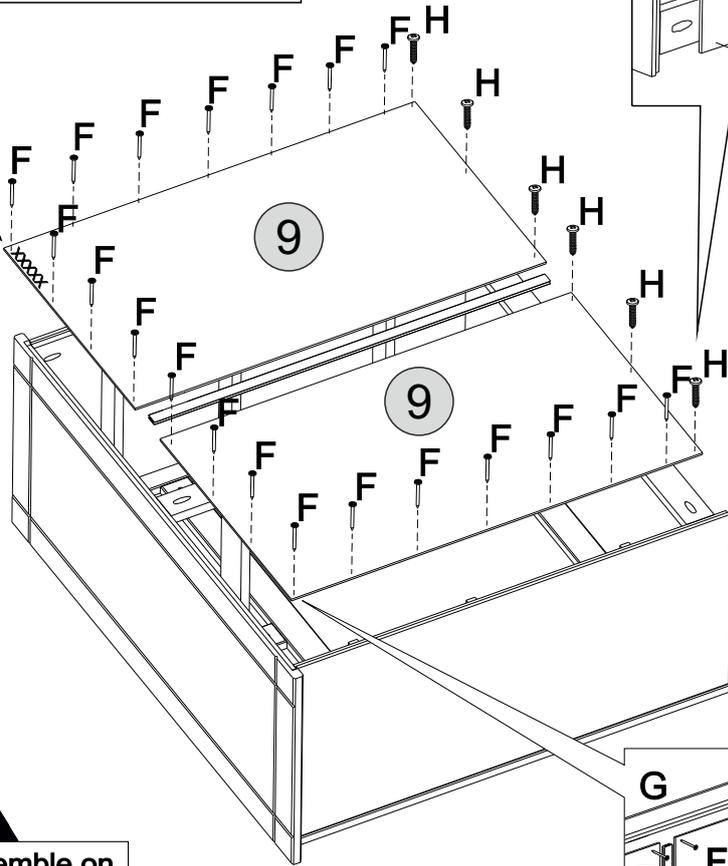
**HARDWARE REQUIRED**

- F  20
- G  01
- H  06

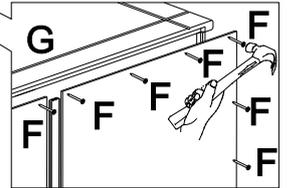
**TOOLS REQUIRED**



For your future reference order number should be here



**!**  
Please assemble on a clean soft surface to avoid damage.



# STEP 12

**PARTS REQUIRED**

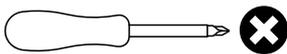
10 - SMALL DRAWER FRONT x2

11 - SMALL/MIDDLE DRAWER SIDE x4

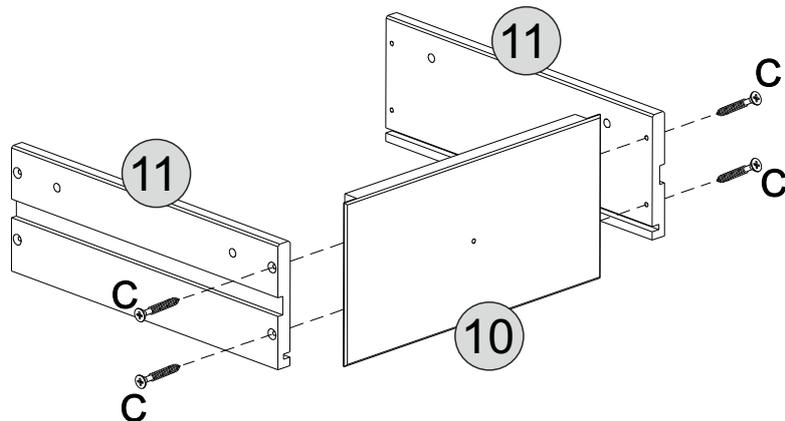
**HARDWARE REQUIRED**

- C  08

**TOOLS REQUIRED**



2x



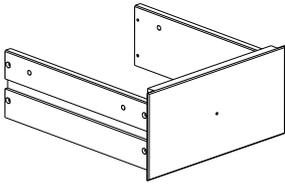
**!**  
Please assemble on a clean soft surface to avoid damage.

# STEP 13

## PARTS REQUIRED

12 - SMALL DRAWER BOTTOM x2

13 - SMALL DRAWER BACK x2



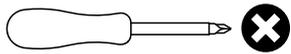
## HARDWARE REQUIRED

C  08  
Ø 3,0 x 30mm

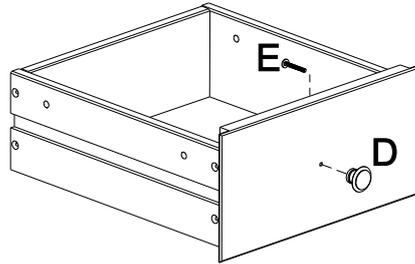
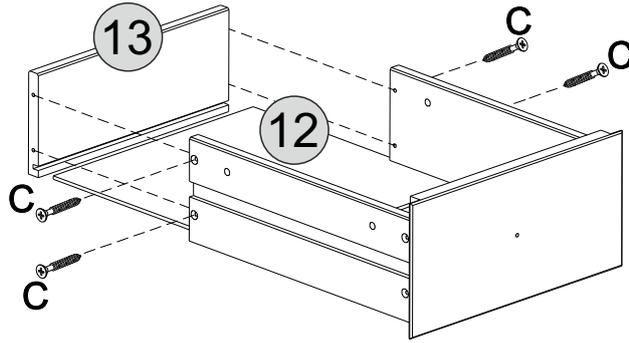
D  02

E  02  
M4 x 25mm

## TOOLS REQUIRED



2x



  
Please assemble on a clean soft surface to avoid damage.

# STEP 14

## PARTS REQUIRED

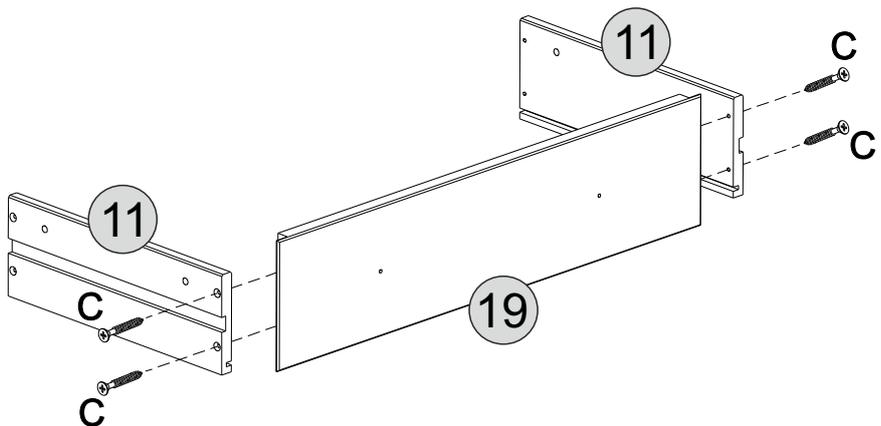
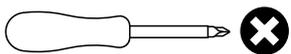
11 - SMALL/MIDDLE DRAWER SIDE x2

19 - MIDDLE DRAWER FRONT x1

## HARDWARE REQUIRED

C  04  
Ø 3,0 x 30mm

## TOOLS REQUIRED



  
Please assemble on a clean soft surface to avoid damage.

# STEP 15

**PARTS REQUIRED**

20 -DRAWER BOTTOM x1

21 -MIDDLE DRAWER BACK x1

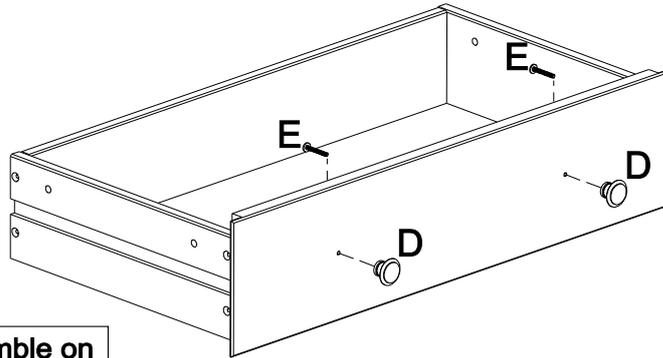
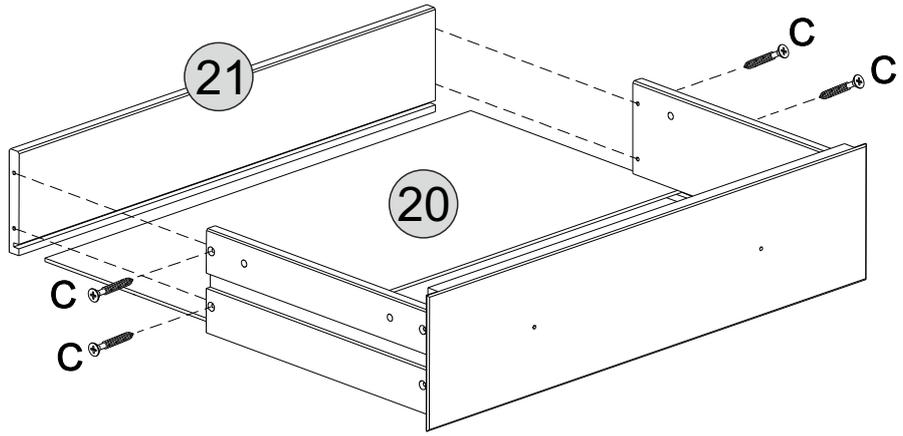
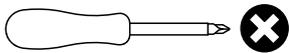
**HARDWARE REQUIRED**

C  04  
Ø 3,0 x 30mm

D  02

E  02  
M4 x 25mm

**TOOLS REQUIRED**



 Please assemble on a clean soft surface to avoid damage.

# STEP 16

**PARTS REQUIRED**

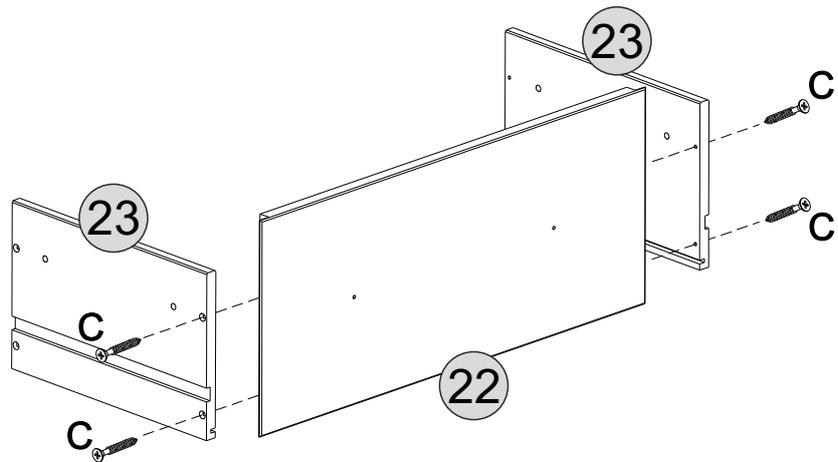
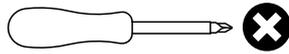
22 -LARGE DRAWER FRONT x1

23 -LARGE DRAWER SIDE x1

**HARDWARE REQUIRED**

C  04  
Ø 3,0 x 30mm

**TOOLS REQUIRED**



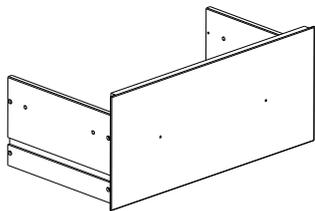
 Please assemble on a clean soft surface to avoid damage.

# STEP 17

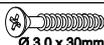
## PARTS REQUIRED

20 -DRAWER BOTTOM x1

24 -LARGE DRAWER BACK x1



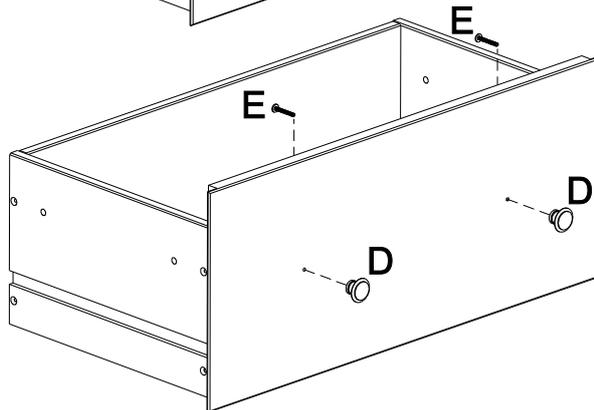
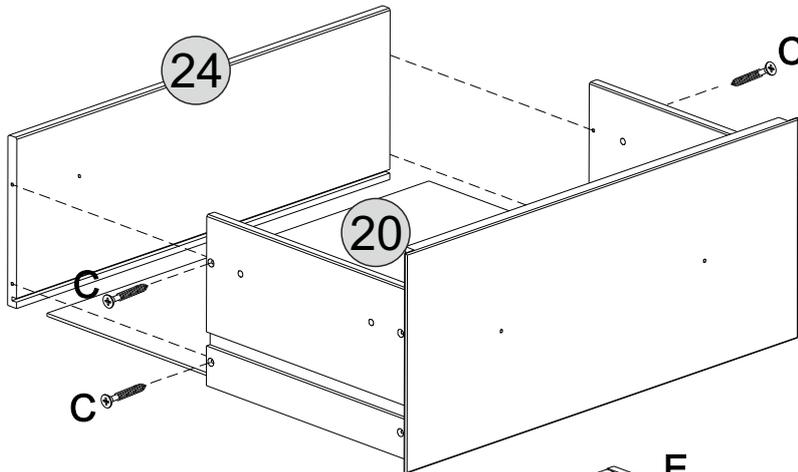
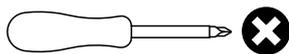
## HARDWARE REQUIRED

C  04  
Ø 3,0 x 30mm

D  02

E  02  
M4 x 25mm

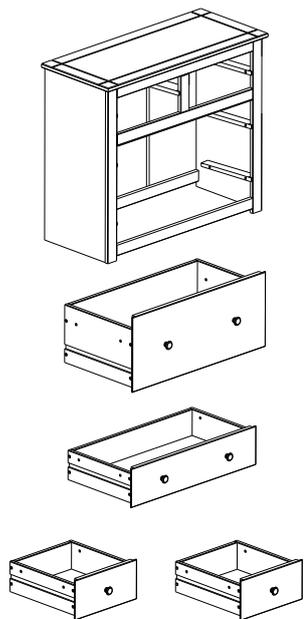
## TOOLS REQUIRED



Please assemble on a clean soft surface to avoid damage.

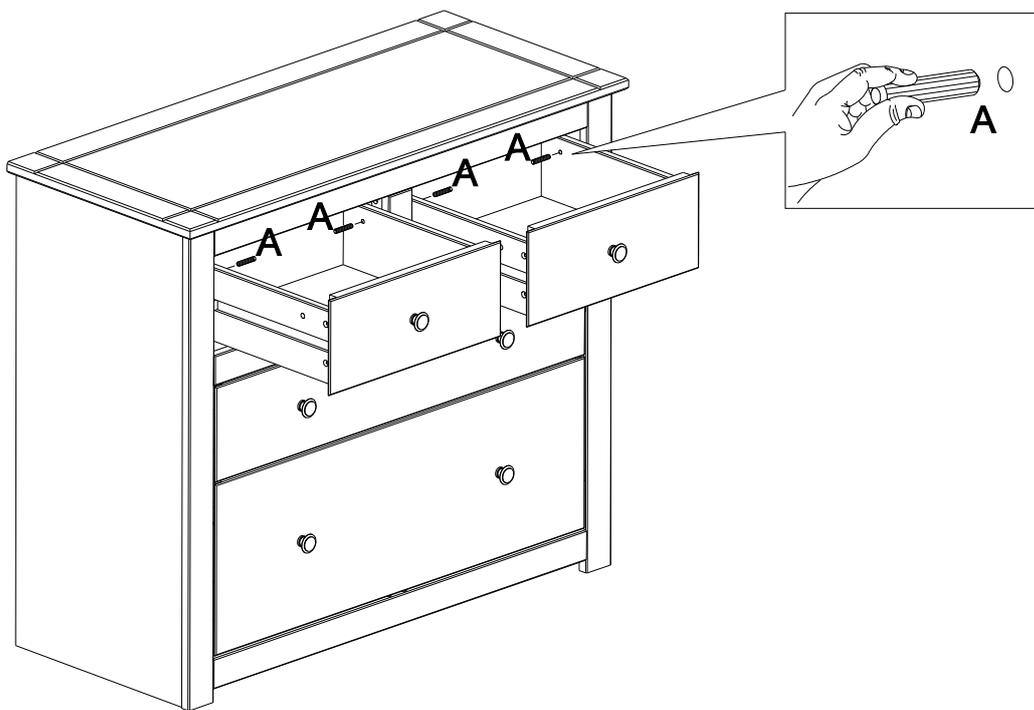
# STEP 18

## PARTS REQUIRED



## HARDWARE REQUIRED

A  08  
Ø 8 x 30mm

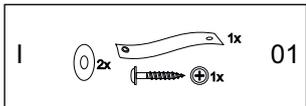


# STEP 19

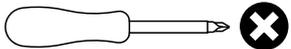
**PARTS REQUIRED**



**HARDWARE REQUIRED**



**TOOLS REQUIRED**



## WARNING

**Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall.**

Wall fixings are not supplied with this product as different wall materials require different types of fixing devices. Please make sure you use fixings suitable for the walls in your home.

