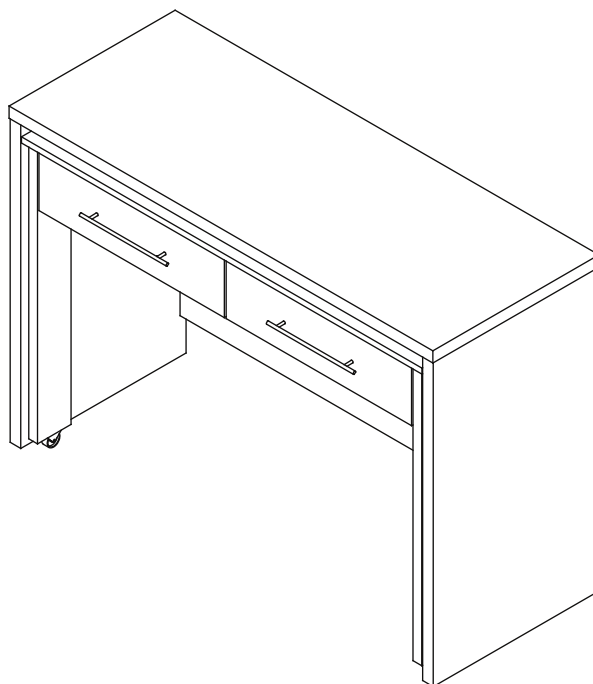


# GREY GLOSS SEVILLE 2 DRAWER SLIDER DESK ASSEMBLY INSTRUCTIONS



FOR DOMESTIC USE ONLY  
IMPORTANT

PLEASE READ BEFORE YOU CONTINUE FURTHER

THE PRODUCT YOU HAVE PURCHASED WILL GIVE YOU MANY YEARS OF SERVICE IF YOU FOLLOW THE GUIDELINES FOR ITS SAFE ASSEMBLY AND PERIODIC MAINTENANCE AND CLEANING.

ASSEMBLE ON A SOFT CLEAN SURFACE.

DO NOT USE ANY TOOLS OTHER THAN THOSE SHOWN.

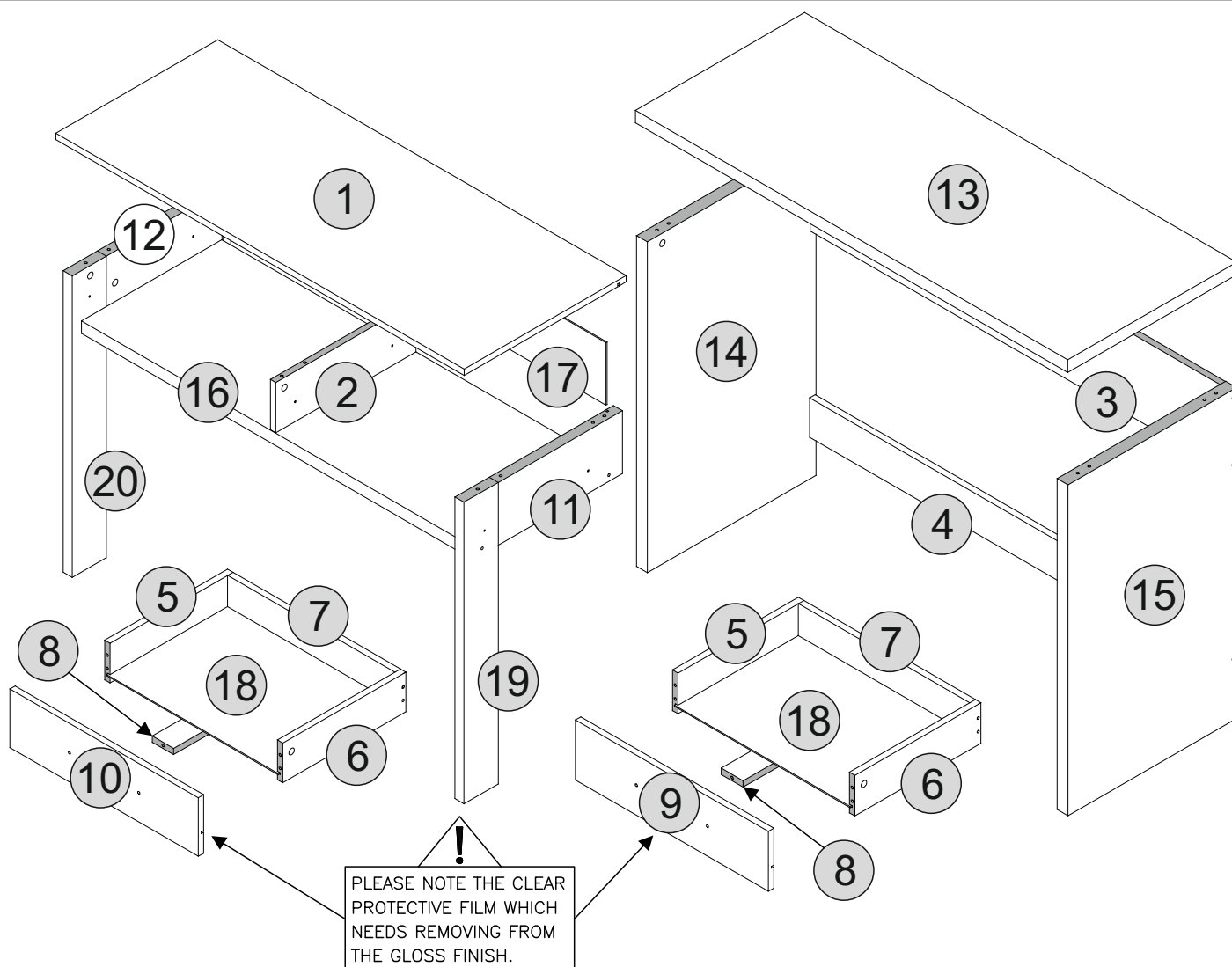
ANY SPANNERS OR ALLEN KEYS REQUIRED ARE INCLUDED WITH THE FITTING KIT.

DO NOT FOR ANY REASON USE A POWER TOOL TO ASSEMBLE THIS PRODUCT. ITS USE WILL INVALIDATE ANY CLAIM YOU MAY HAVE AND COULD MAKE THIS PRODUCT UNSAFE.

DEPENDING ON THE AMOUNT OF USE THIS PRODUCT RECEIVES, IT MAY BE NECESSARY TO TIGHTEN UP THE FIXINGS FROM TIME TO TIME. THIS IS COMPLETELY NORMAL FOR ANY FLAT PACK FURNITURE. DO NOT OVERTIGHTEN FIXINGS.

FOR CLEANING, YOU MAY USE A DAMP CLOTH (NOT WET). DO NOT USE POLISH, DETERGENT OR CHEMICAL CLEANERS.











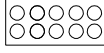




THIS SURFACE OF THIS ITEM IS NOT HEAT RESISTANT. ALWAYS USE A PLACE MAT UNDER HOT OR COLD ITEMS TO PREVENT MARKING.



## PART LIST

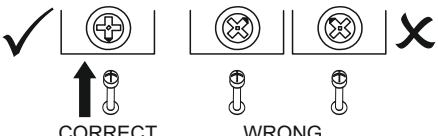
Part Number	Part Code	Part Description	Quantity	Carton
1	S500-501-012-ZF1-01	Top Panel (Drawer)	1	1/2
2	S500-501-012-ZF1-02	Centre Support Panel	1	1/2
3	S500-501-012-ZF1-03	Back Top Crossbar	1	1/2
4	S500-501-012-ZF1-04	Back Bottom Crossbar	1	1/2
5	S500-501-012-ZF1-05	Left Drawer Side	2	2/2
6	S500-501-012-ZF1-06	Right Drawer Side	2	2/2
7	S500-501-012-ZF1-07	Drawer Back	2	2/2
8	S500-501-012-ZF1-08	Drawer Support	2	1/2
9	S500-501-012-ZF1-09	Right Drawer Front	1	1/2
10	S500-501-012-ZF1-10	Left Drawer Front	1	1/2
11	S500-501-012-ZF1-11	Right Side Panel	1	2/2
12	S500-501-012-ZF1-12	Left Side Panel	1	2/2
13	S500-501-012-ZF1-13	Top Panel	1	1/2
14	S500-501-012-ZF1-14	Left Side Panel	1	2/2
15	S500-501-012-ZF1-15	Right Side Panel	1	2/2
16	S500-501-012-ZF1-16	Shelf Panel	1	1/2
17	S500-501-012-ZF1-17	Back Panel	1	1/2
18	S500-501-012-ZF1-18	Drawer Base	2	2/2
19	S500-501-012-ZF1-19	Right Panel	1	2/2
20	S500-501-012-ZF1-20	Left Panel	1	2/2

# HARDWARE LIST

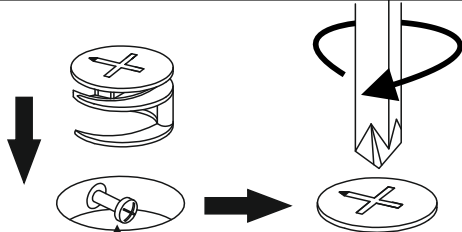
No.	Part Name		Qty
A	Wooden Dowel (6x25mm)		x33
B	65mm Screw (4x65mm)		x12
C	38mm Screw (4x38mm)		x10
D	14mm Screw (3.5x14mm)		x28
E	Cam Bolt (8032T)		x18
F	Cam Nut (1512)		x18
G	10" Handle (192mm)		x2
H	20mm Handle Screw		x4
I	14" Drawer Slide		x2set
J	Extension Drawer Slide (35x390mm)		x1set
K	Screw Cover (Sticker 12mm)		x10
L	6/8" Nail		x15
M	Plastic Foot		x4
N	Wall Fixing (4x20mm=1pc)		x1
O	Nylon Castor (Vk25 - Stop)		x2

## TIPS FOR FITTINGS CAM-LOCKS

WHEN FITTING CAM NUT. ENSURE STARTING POSITION IS CORRECT BEFORE YOU INSERT CONNECTING CAM BOLT TURN CLOCKWISE UNTIL SECURE



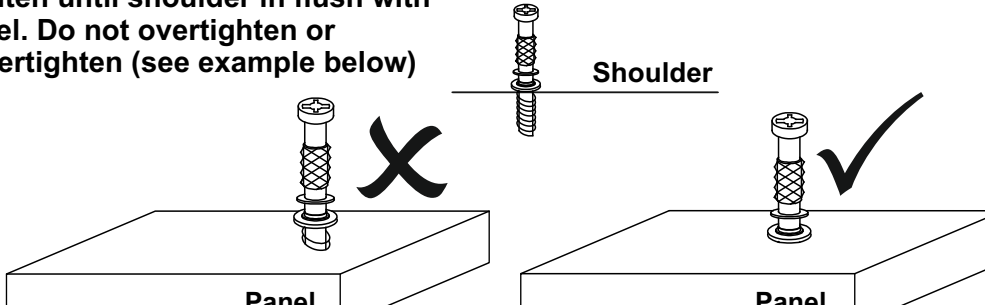
**CORRECT**      **WRONG**



Cam bolt head needs to be in centre

### CAMBOLT

Tighten until shoulder in flush with panel. Do not overtighten or undertighten (see example below)



**Panel**      **Panel**

Shoulder


# STEP 1

## PARTS REQUIRED

14 - LEFT SIDE PANEL x1

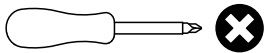
15 - RIGHT SIDE PANEL x1

## HARDWARE REQUIRED

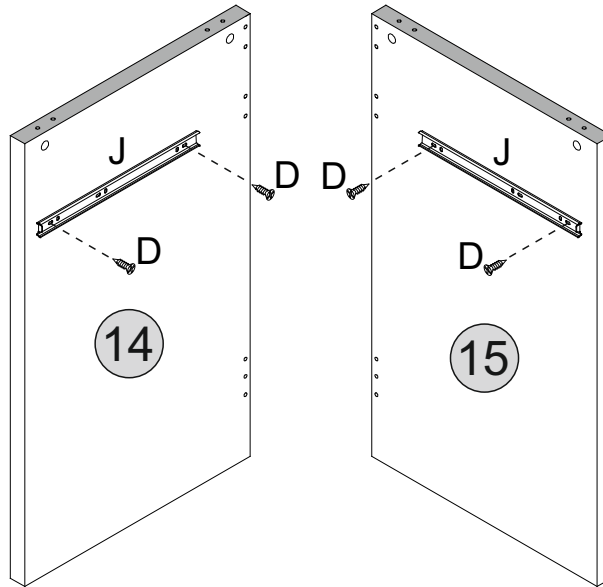
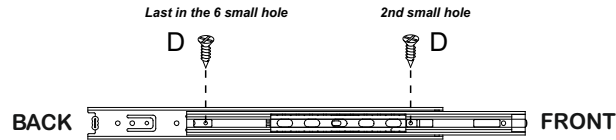
D  04  
3.5x14mm

J  01

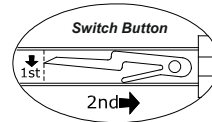
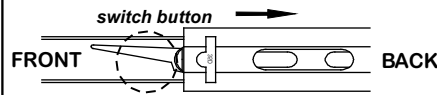
## TOOLS REQUIRED



To Assemble the three part drawer slide, please follow the steps below



Detach 3rd Part of the drawer runner using the catch




# STEP 2

## PARTS REQUIRED

14 - LEFT SIDE PANEL x1

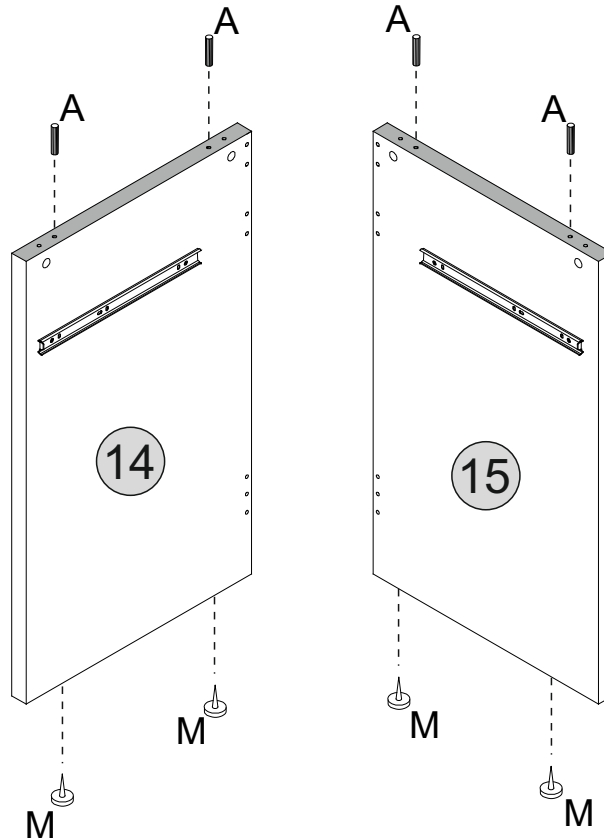
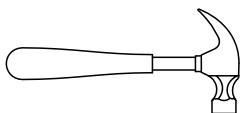
15 - RIGHT SIDE PANEL x1

## HARDWARE REQUIRED

A  04

M  04

## TOOLS REQUIRED



# STEP 3


## PARTS REQUIRED

3 - BACK TOP CROSSBAR x1

4 - BACK BOTTOM CROSSBAR x1

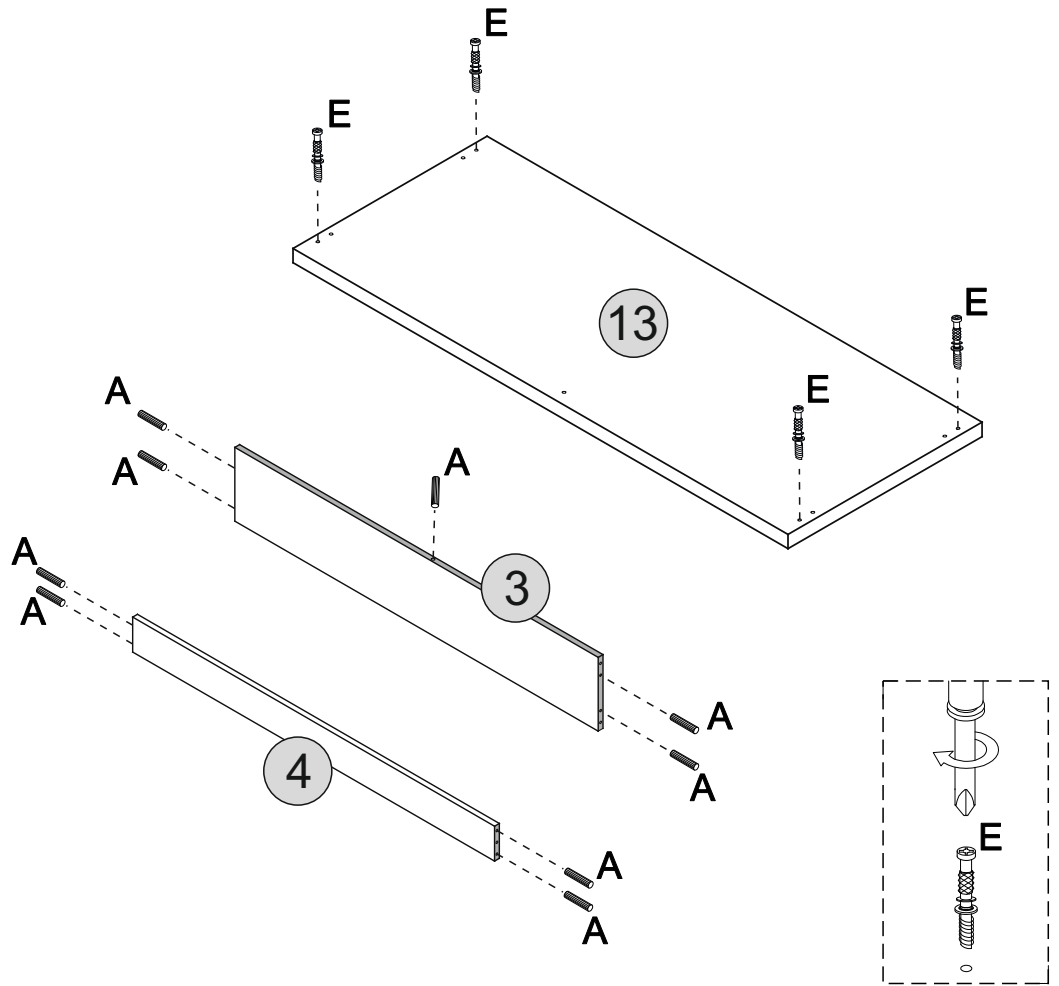
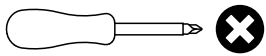
13 - TOP PANEL x1

## HARDWARE REQUIRED

A  09

E  04

## TOOLS REQUIRED



# STEP 4

## PARTS REQUIRED

3 - BACK TOP CROSSBAR x1


4 - BACK BOTTOM CROSSBAR x1

14 - LEFT SIDE PANEL x1

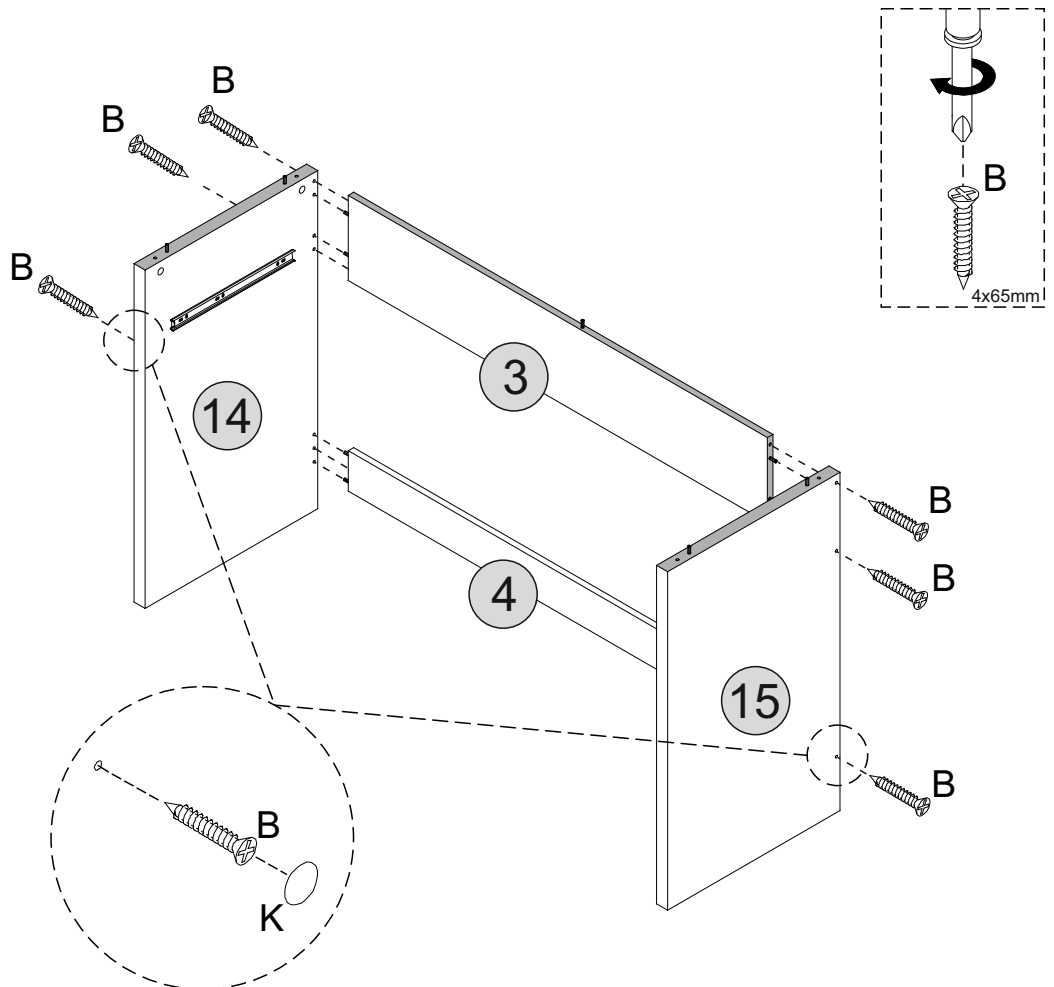
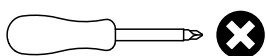
15 - RIGHT SIDE PANEL x1

## HARDWARE REQUIRED

B  06

K  06

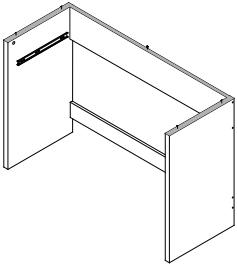
## TOOLS REQUIRED



# STEP 5

## PARTS REQUIRED

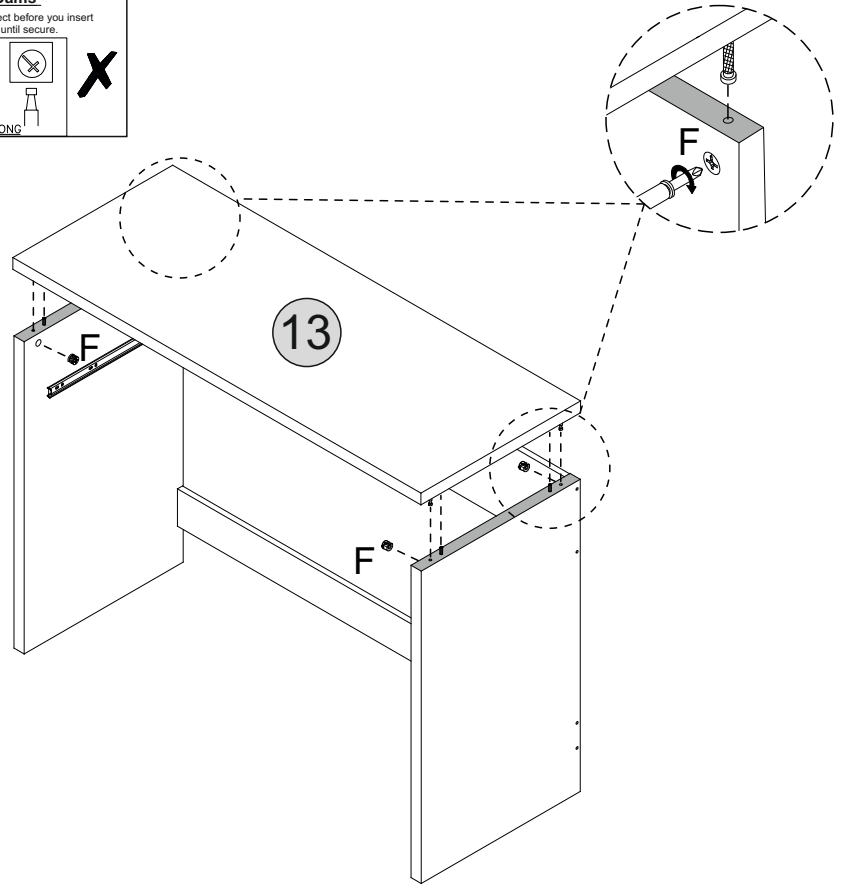
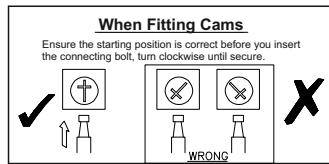
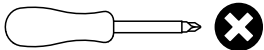
13 - TOP PANEL (DRAWER) x1



## HARDWARE REQUIRED

F  04

## TOOLS REQUIRED



# STEP 6

## PARTS REQUIRED

11 - RIGHT SIDE PANEL x1

12 - LEFT SIDE PANEL x1

19 - RIGHT PANEL x1

20 - LEFT PANEL x1

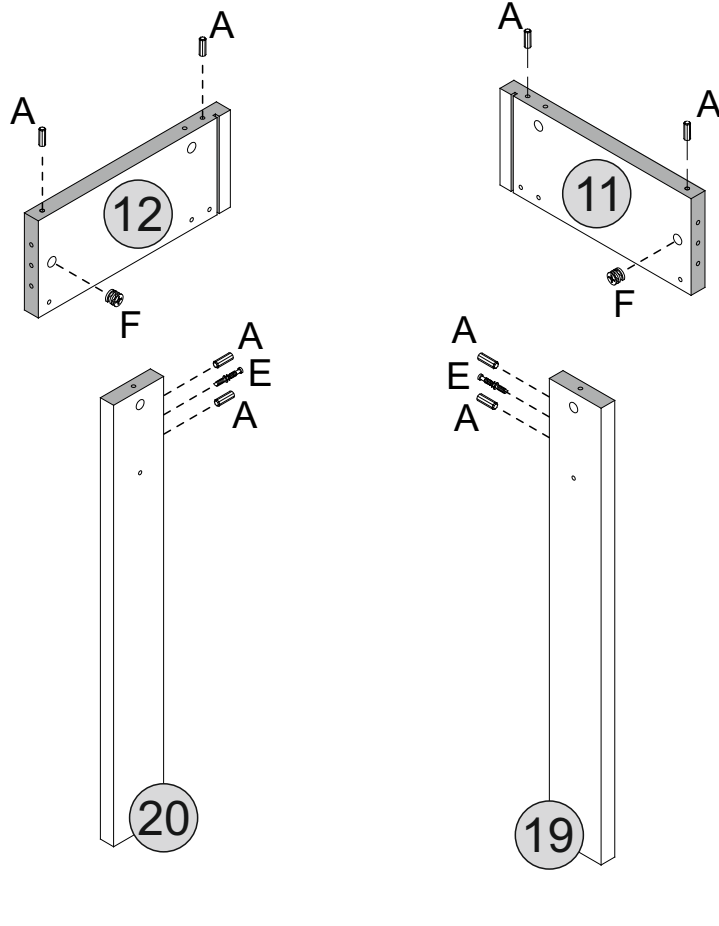
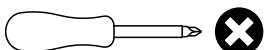
## HARDWARE REQUIRED

A  08

E  02

F  02

## TOOLS REQUIRED



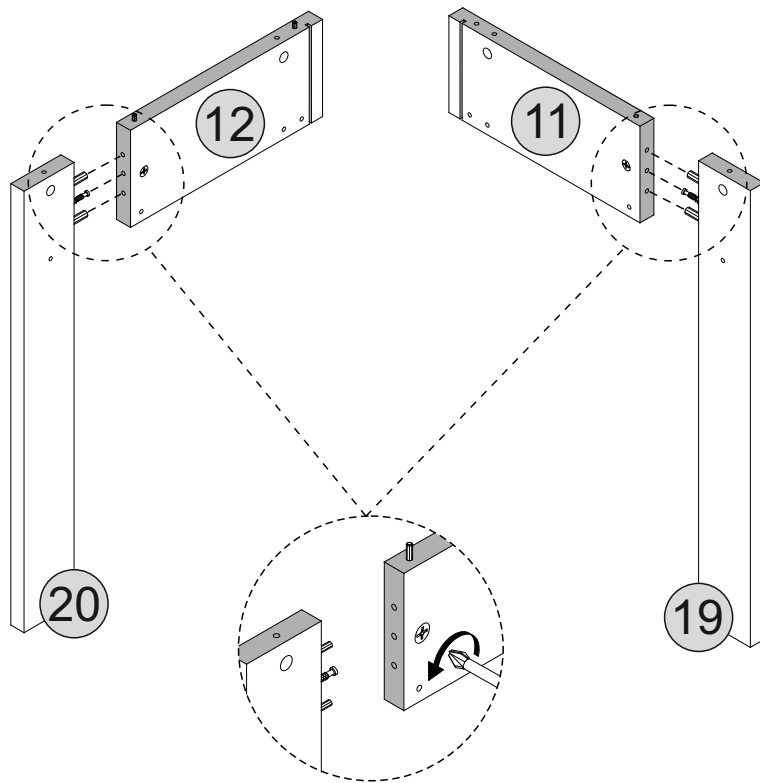
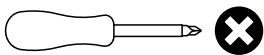
# STEP 7

## PARTS REQUIRED

11 - RIGHT SIDE PANEL	x1
12 - LEFT SIDE PANEL	x1
19 - RIGHT PANEL	x1
20 - LEFT PANEL	x1

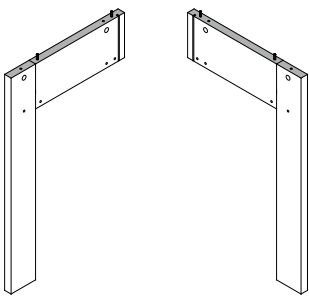
## HARDWARE REQUIRED

## TOOLS REQUIRED





# STEP 8

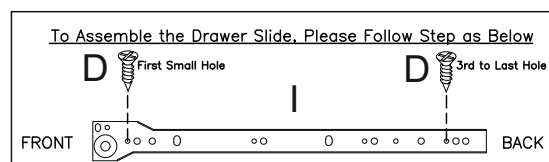
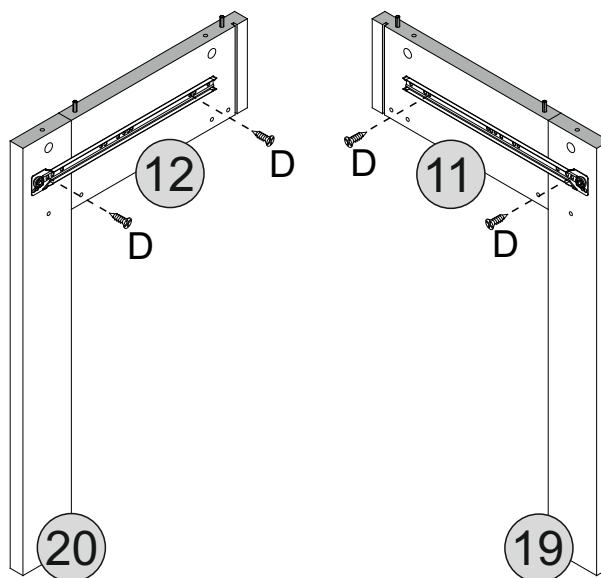
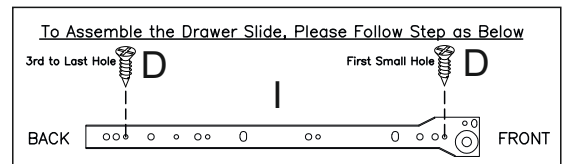
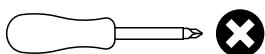
## PARTS REQUIRED



## HARDWARE REQUIRED

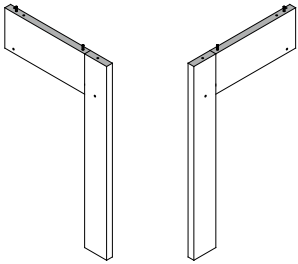
D	 3.5x14mm	04
I		02

## TOOLS REQUIRED



# STEP 9

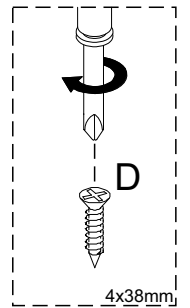
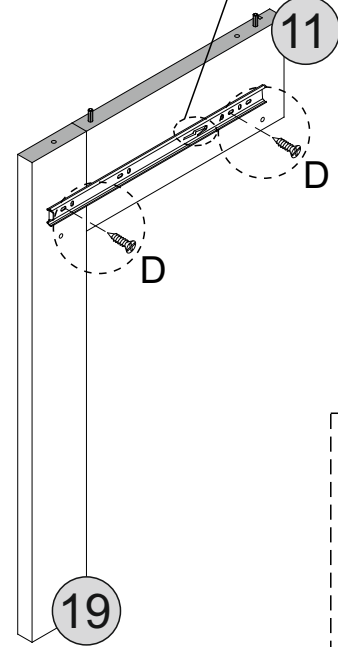
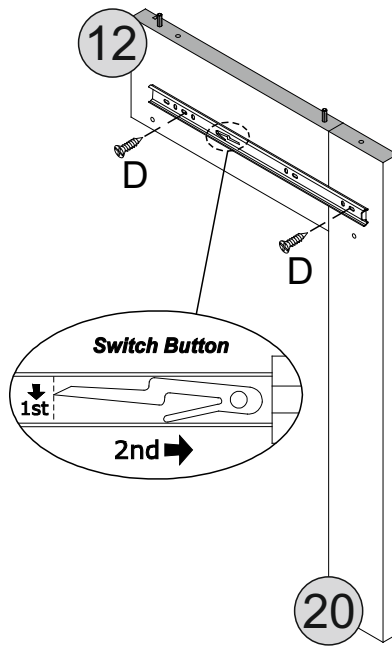
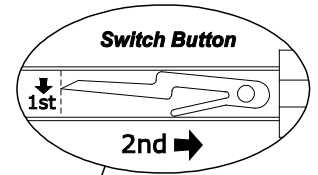
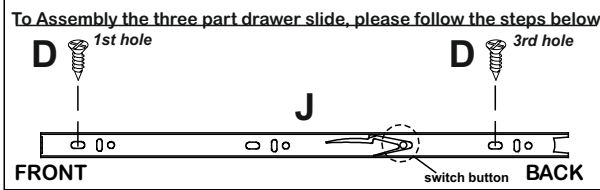
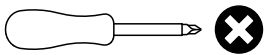
## PARTS REQUIRED



## HARDWARE REQUIRED



## TOOLS REQUIRED

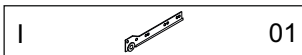
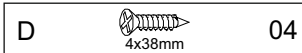
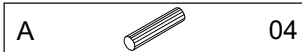


# STEP 10

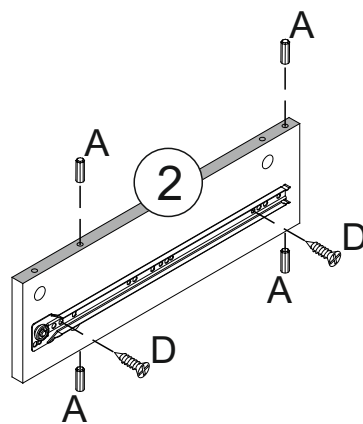
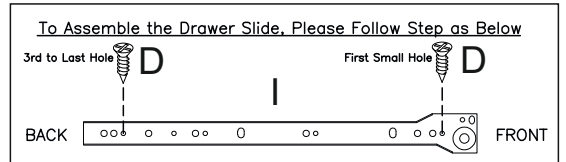
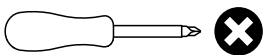
## PARTS REQUIRED

2 - CENTRE SUPPORT PANEL x1

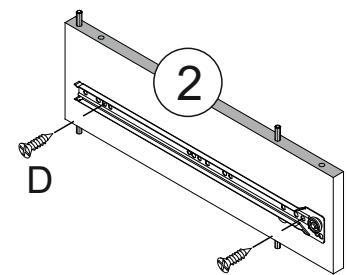
## HARDWARE REQUIRED



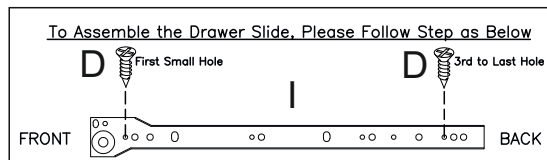
## TOOLS REQUIRED



Right Side



Left Side






# STEP 11

## PARTS REQUIRED

2 - CENTRE SUPPORT PANEL x1

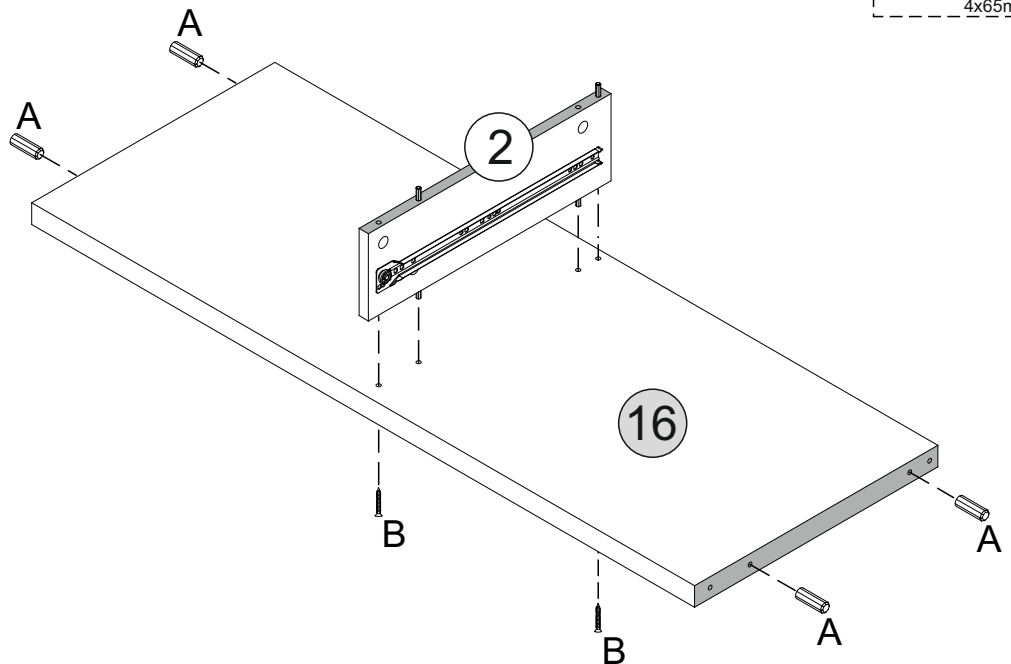
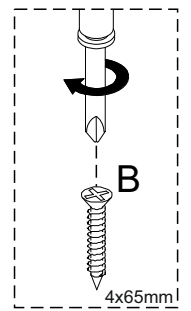
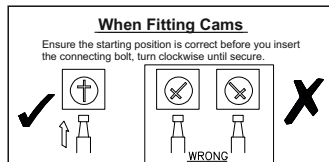
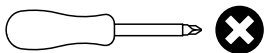
16 - SHELF PANEL x1

## HARDWARE REQUIRED

A  04

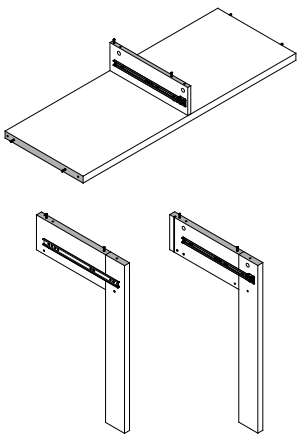
B  02

## TOOLS REQUIRED





# STEP 12

## PARTS REQUIRED

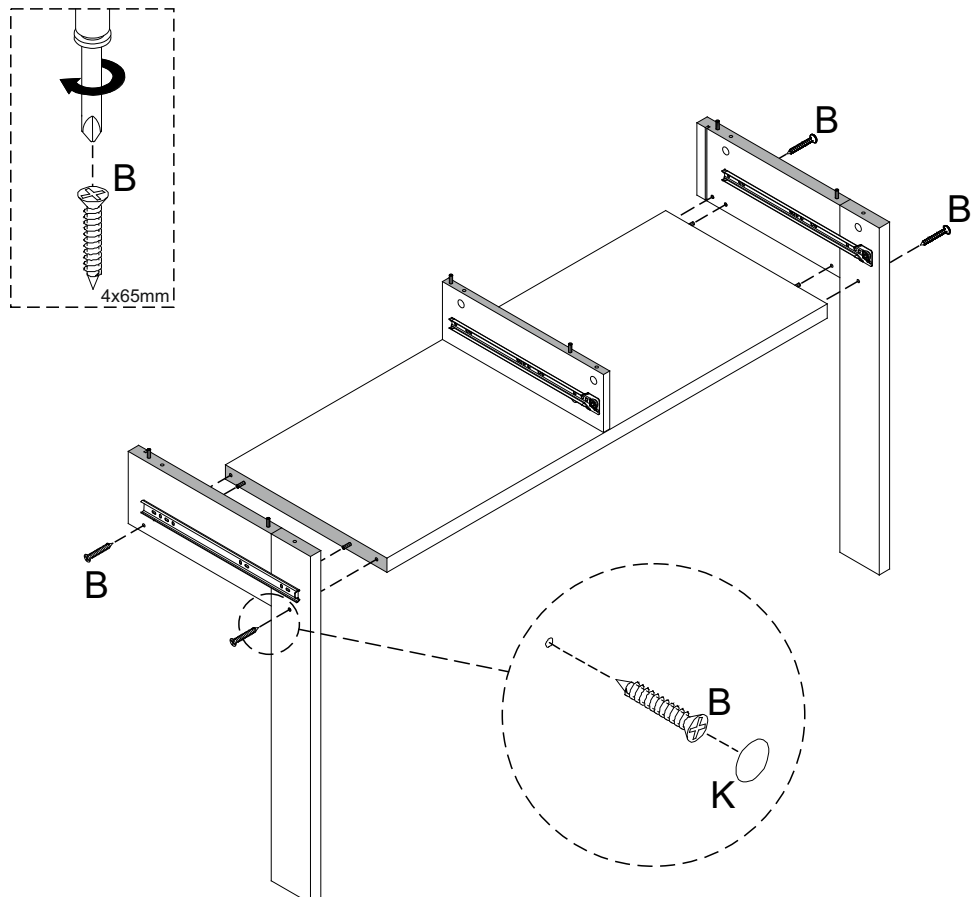
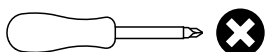


## HARDWARE REQUIRED

B  04

K  04

## TOOLS REQUIRED




# STEP 13

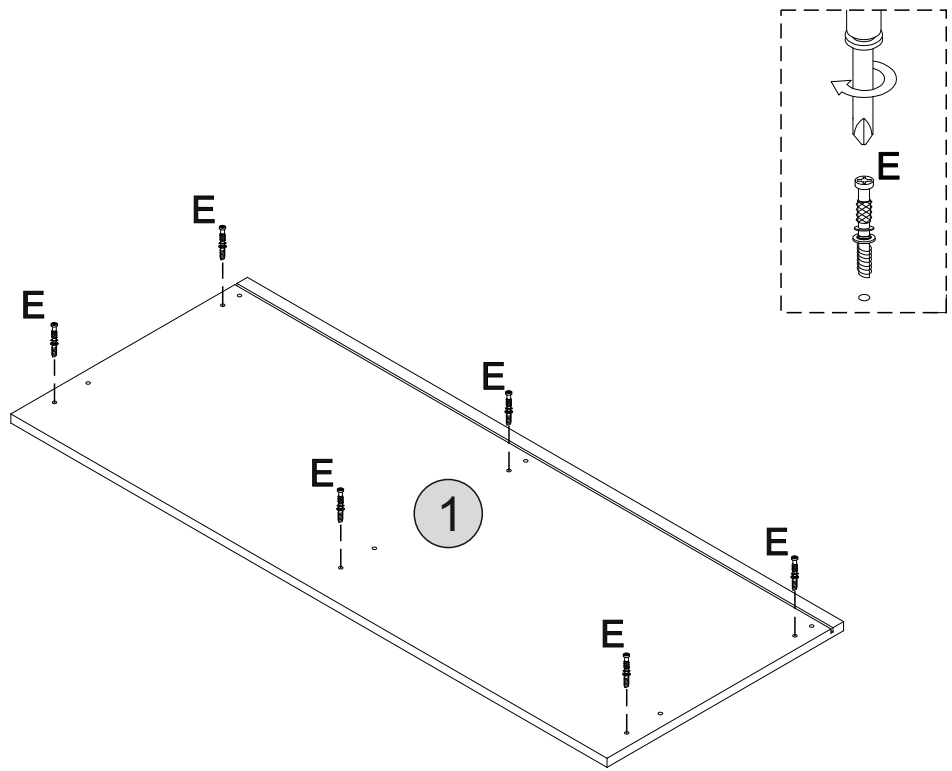
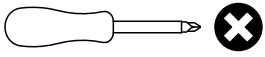
## PARTS REQUIRED

1 - TOP PANEL(DRAWER) x1

## HARDWARE REQUIRED

E  06

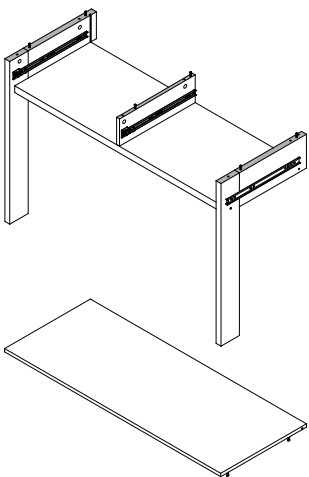
## TOOLS REQUIRED



# STEP 14

## PARTS REQUIRED

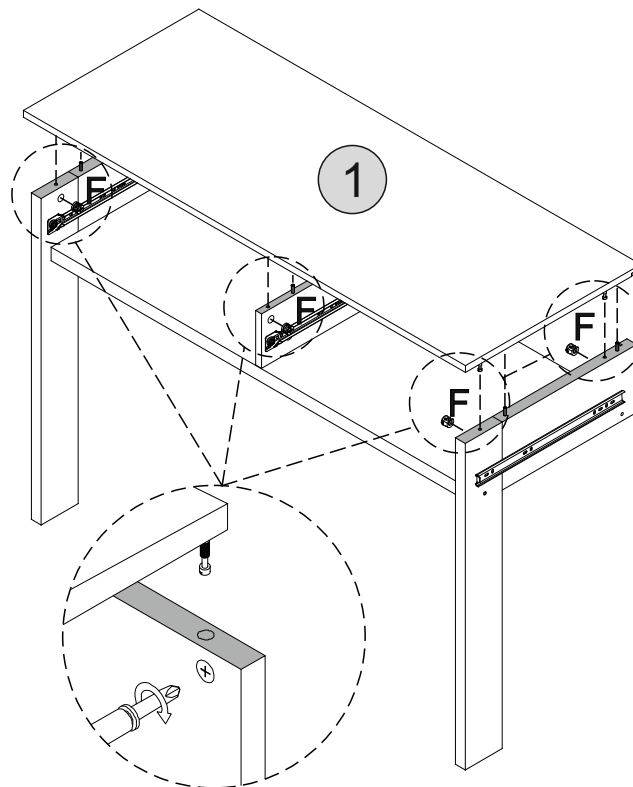
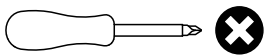
1 - TOP PANEL x1



## HARDWARE REQUIRED

F  06

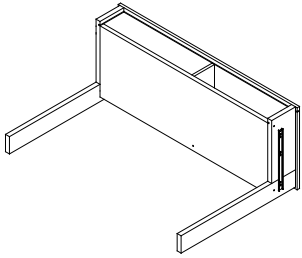
## TOOLS REQUIRED



# STEP 15

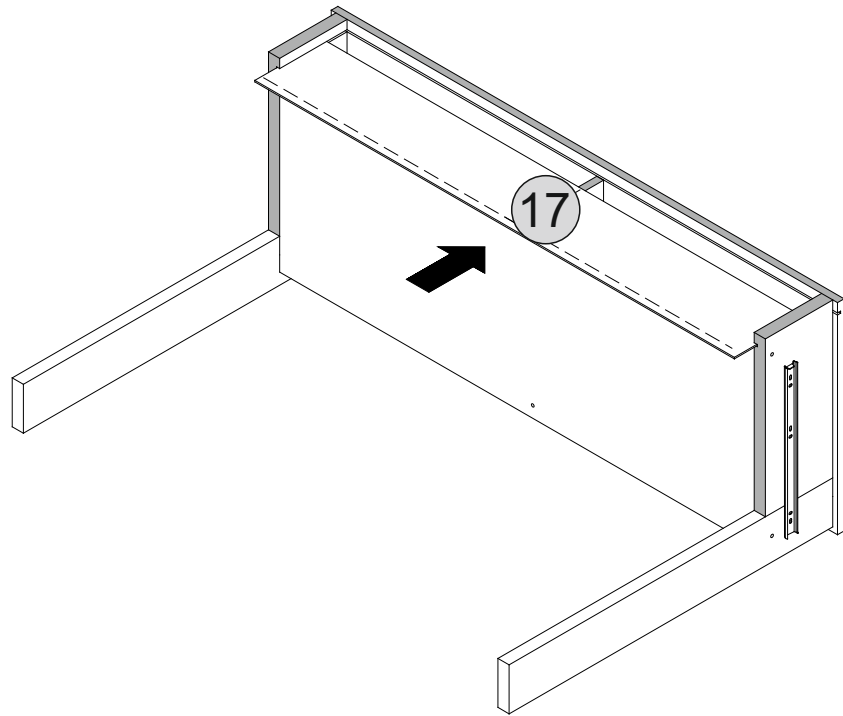
**PARTS REQUIRED**

17 - BACK PANEL x1



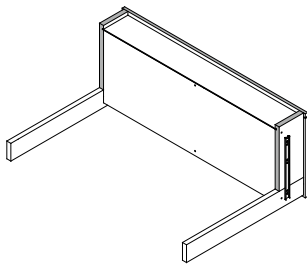
**HARDWARE REQUIRED**

**TOOLS REQUIRED**


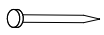



# STEP 16

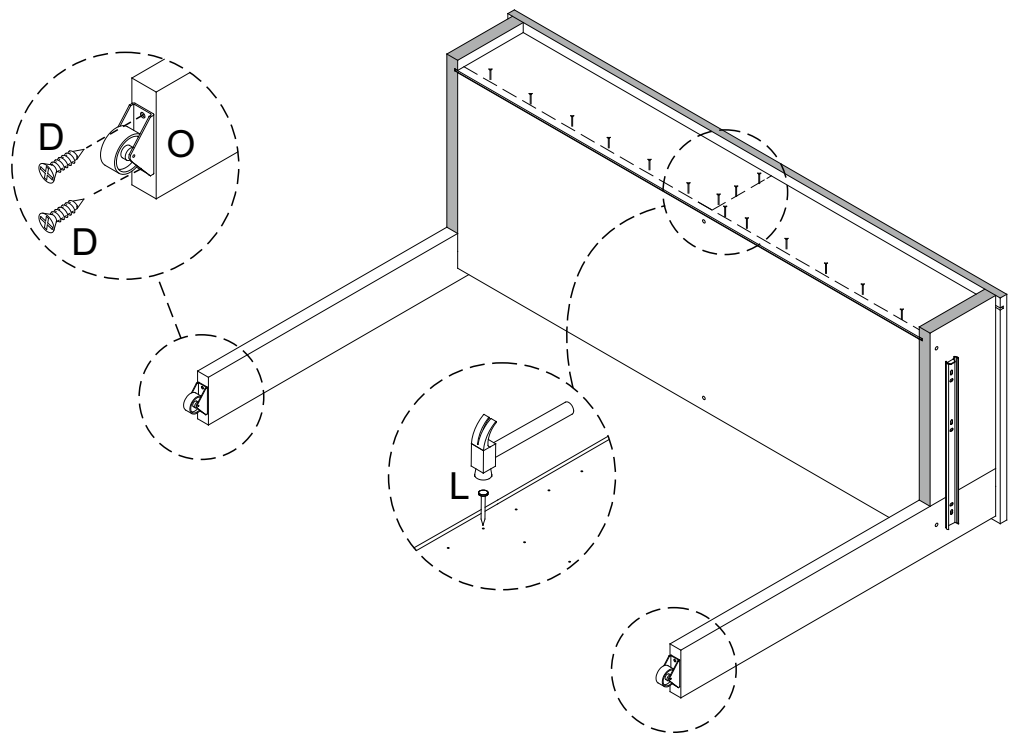
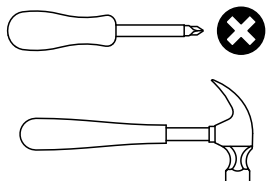
**PARTS REQUIRED**



**HARDWARE REQUIRED**

D		04
L		15
O		02

**TOOLS REQUIRED**



# STEP 17


## PARTS REQUIRED

5 - LEFT DRAWER SIDE x2

6 - RIGHT DRAWER SIDE x2

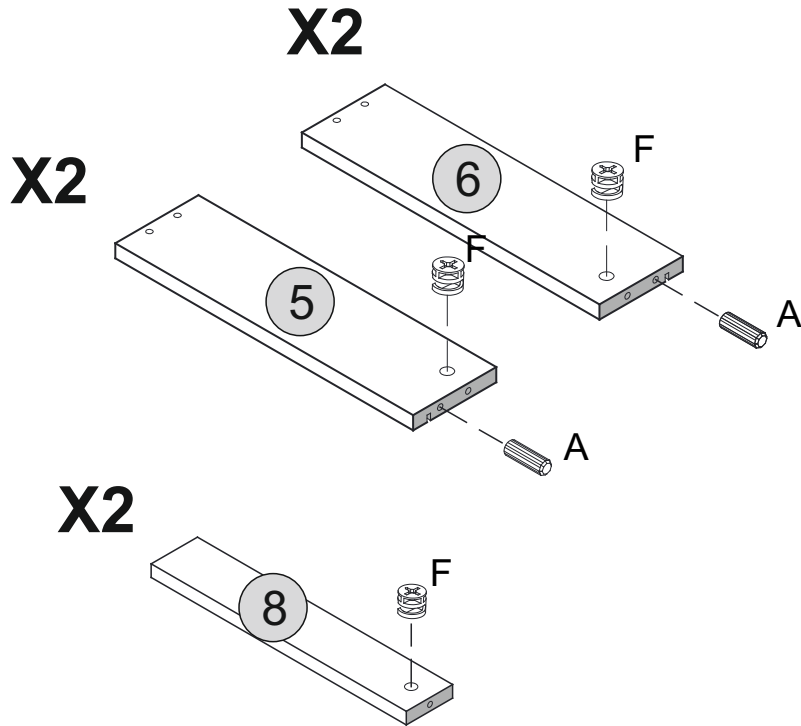
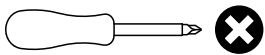
8 - DRAWER SUPPORT x2

## HARDWARE REQUIRED

A  04

F  06

## TOOLS REQUIRED



# STEP 18

## PARTS REQUIRED


5 - LEFT DRAWER SIDE x2

6 - RIGHT DRAWER SIDE x2

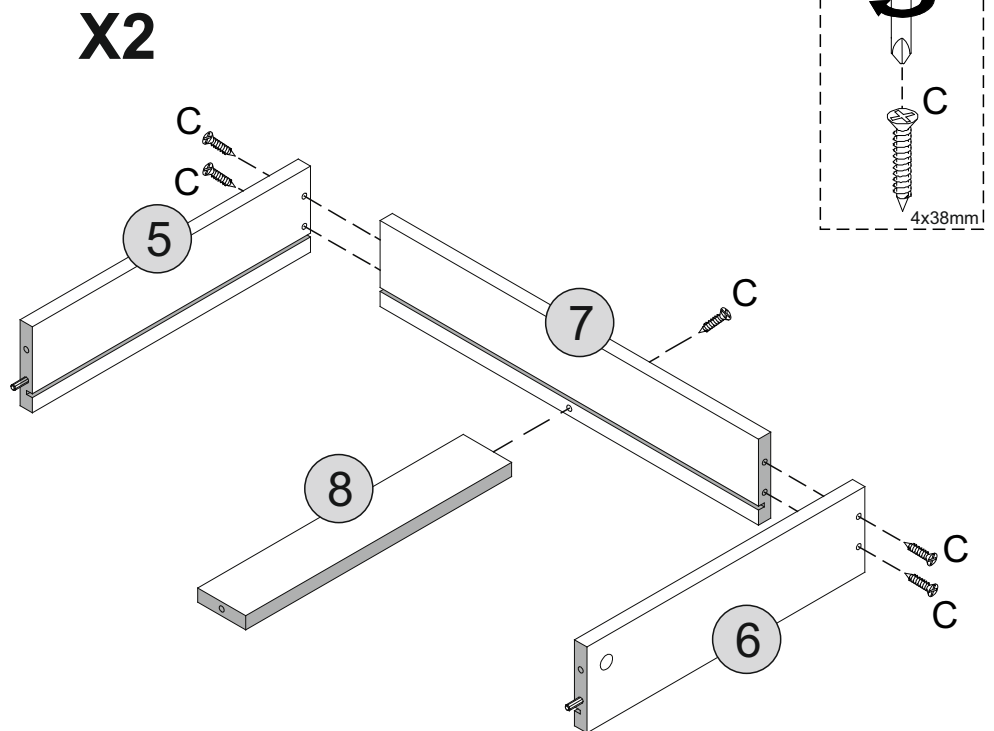
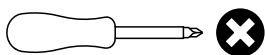
7 - DRAWER BACK x2

8 - DRAWER SUPPORT x2

## HARDWARE REQUIRED

C  10

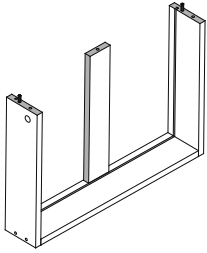
## TOOLS REQUIRED



# STEP 19

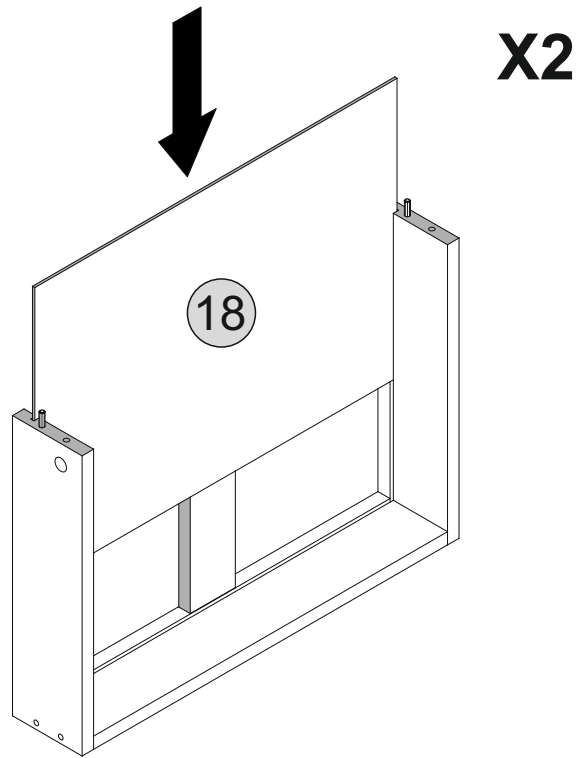
**PARTS REQUIRED**

18 - DRAWER BASE x2



**HARDWARE REQUIRED**

**TOOLS REQUIRED**




# STEP 20

**PARTS REQUIRED**

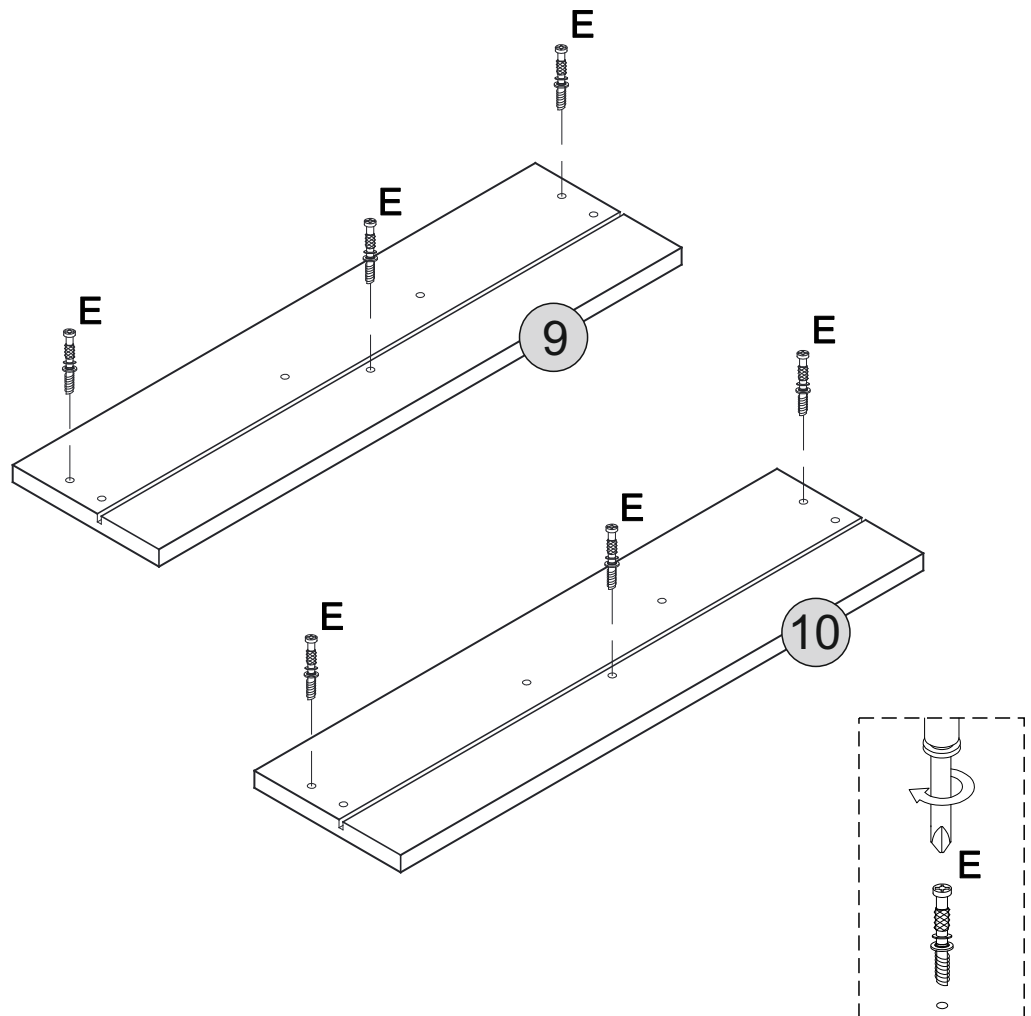
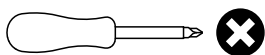
9 - RIGHT DRAWER FRONT x1

10 - LEFT DRAWER FRONT x1

**HARDWARE REQUIRED**

E  06

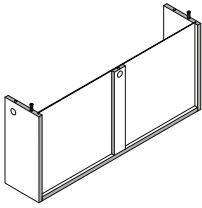
**TOOLS REQUIRED**



# STEP 21

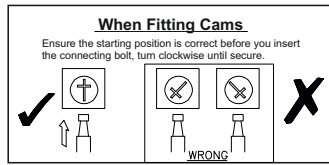
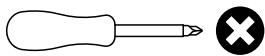
## PARTS REQUIRED

- 9 - RIGHT DRAWER FRONT x1
- 10 - LEFT DRAWER FRONT x1

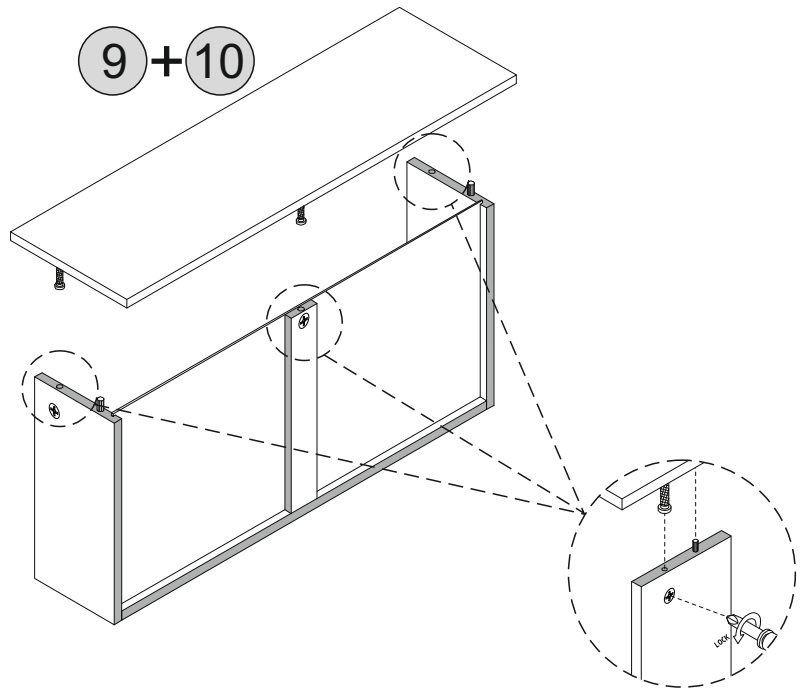


## HARDWARE REQUIRED

## TOOLS REQUIRED

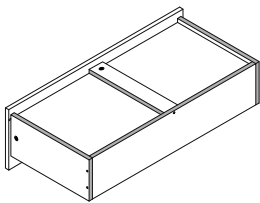


**X2**





# STEP 22

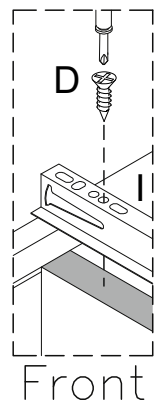
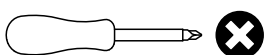
## PARTS REQUIRED



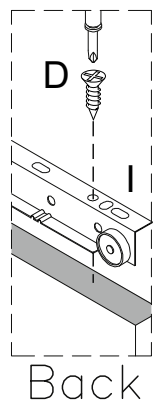
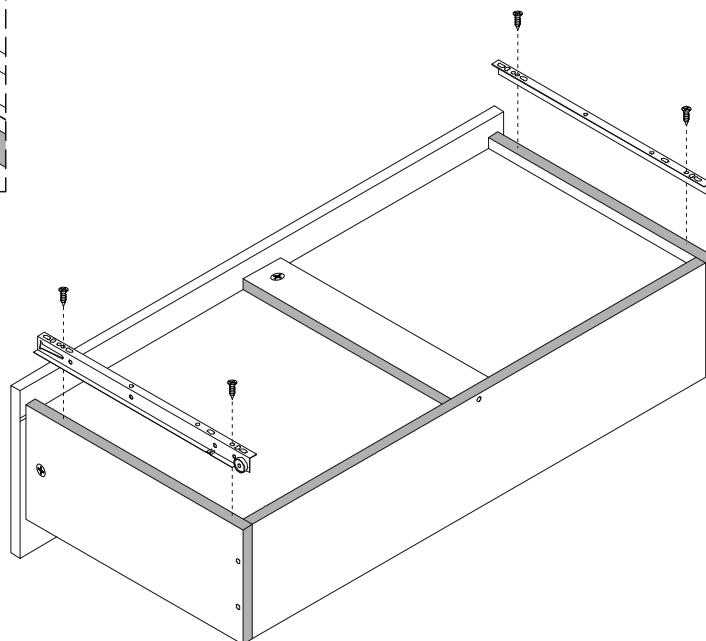
## HARDWARE REQUIRED

- D  08  
3.5x14mm
- I  02

## TOOLS REQUIRED

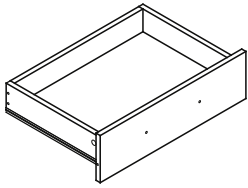


**X2**

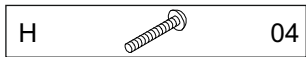
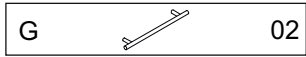


# STEP 23

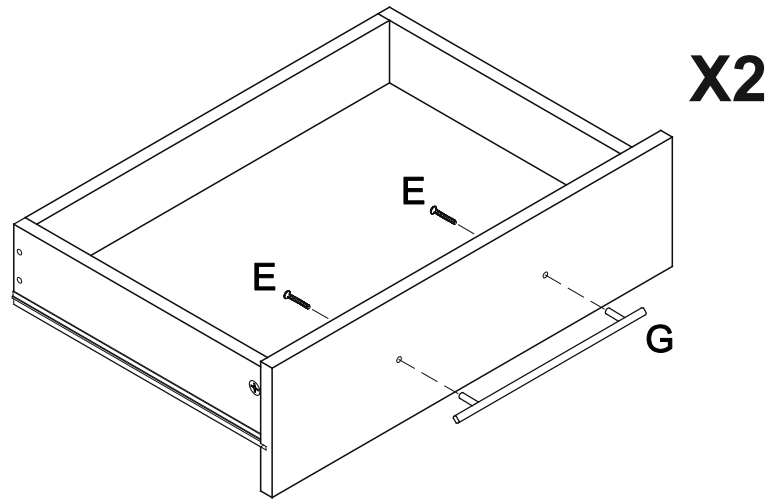
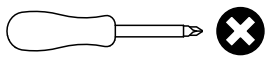
**PARTS REQUIRED**



**HARDWARE REQUIRED**

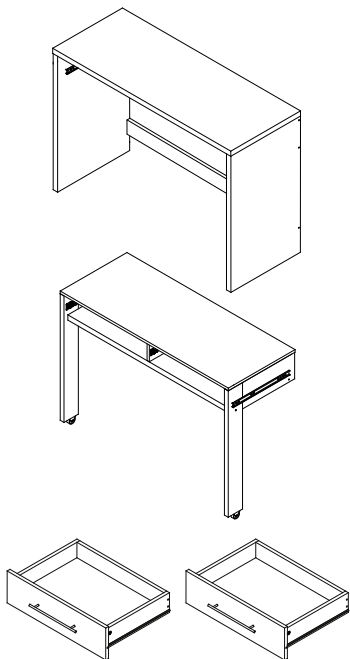


**TOOLS REQUIRED**



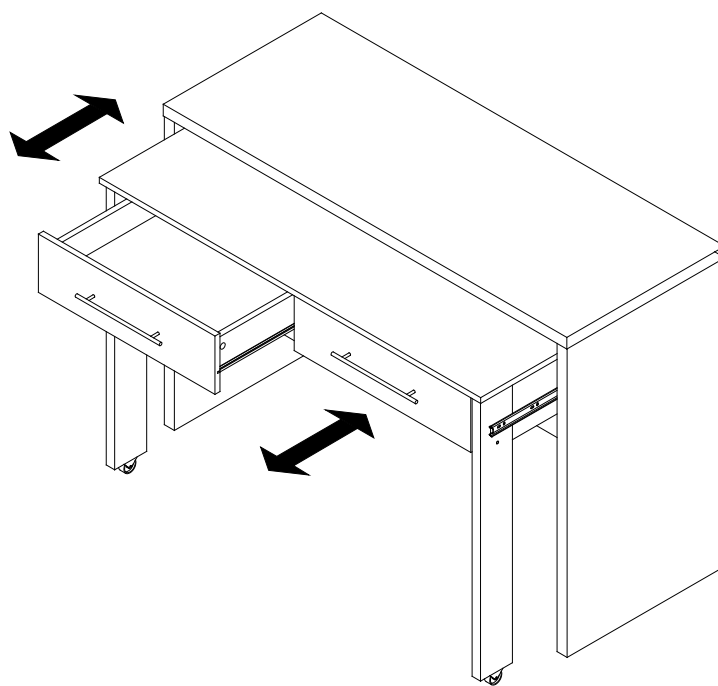
# STEP 24

**PARTS REQUIRED**



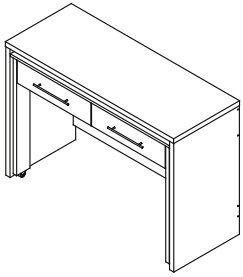
**HARDWARE REQUIRED**

**TOOLS REQUIRED**



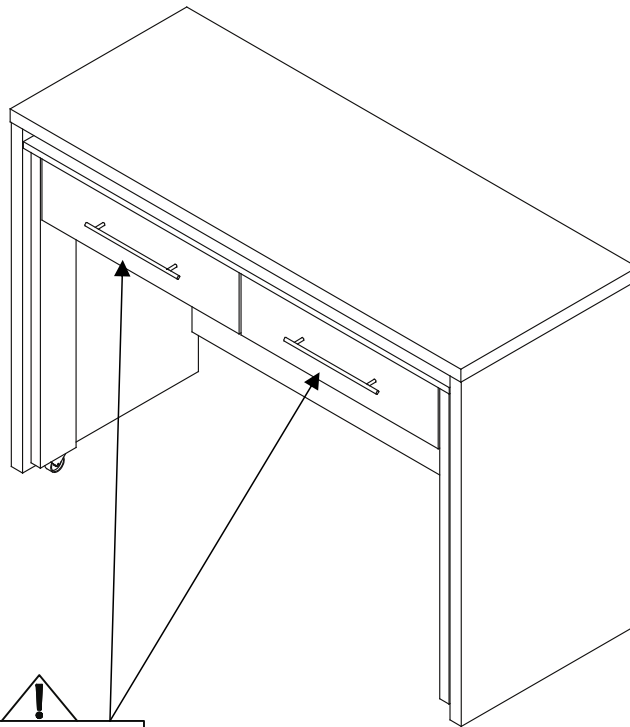
# STEP 25

PARTS REQUIRED



HARDWARE REQUIRED

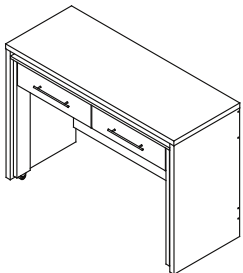
TOOLS REQUIRED



**!**  
PLEASE NOTE THE CLEAR  
PROTECTIVE FILM WHICH  
NEEDS REMOVING FROM  
THE GLOSS FINISH.

# STEP 26

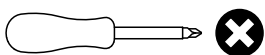
PARTS REQUIRED



HARDWARE REQUIRED



TOOLS REQUIRED



## WARNING

**Serious or fatal injuries can occur from furniture tipping over. To prevent the furniture from tipping over we recommend that it is permanently fixed to the wall.**

Wall fixings are not supplied with this product as different wall materials require different types of fixing devices. Please make sure you use fixings suitable for the walls in your home.

